

**50HC
High Efficiency
Cooling Only/Electric Heat Packaged Rooftop
15 to 25 Nominal Tons**



Product Data



C101008

(Unit shown with optional economizer and power exhaust.)



Use of the AHRI Certified TM Mark indicates a manufacturer's participation in the program. For verification of certification for individual products, go to www.ahridirectory.org.



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50HC



turn to the experts™

Your new 15 to 25 ton WeatherMaster Carrier rooftop unit (RTU) was designed by customers for customers. With a newly designed cabinet that integrates “no-strip” screw collars, handled access panels, and more, we’ve made your unit easy to install, easy to maintain and easy to use and reliable.

Easy to install:

These new WeatherMaster units are designed for dedicated factory supplied vertical or horizontal air flow duct configurations. No special field kits are required. Designed to fit on pre-installed curbs by other another manufacturer, these units also fit on past designed Carrier installed curbs with a new certified and authorized adapter curb. This new cabinet design also integrates a large control box that gives you room to work and room to mount Carrier accessory controls.

Easy to maintain:

Easy access handles by Carrier provide quick and easy access to all major, normally serviced components. Our “no-strip” screw system has superior holding power and guides screws into position while preventing the screw from stripping the unit’s metal. Take accurate pressure readings by reading condenser pressure with panels in place as compressors are strategically located to eliminate any air bypass.

Easy to use:

The newly designed, central terminal board by Carrier puts all your connections and troubleshooting points in one convenient place, standard. Most low voltage connections are made to the same board and make it easy to find what you’re looking for and easy to access it.

Reliable:

Each unit comes with precision sized and tested scroll compressor that is internally protected from over temperature and pressures. In addition, each refrigerant circuit is further protected with a high pressure and low pressure switch as well as containing a liquid line filter drier. Each unit is factory tested prior to shipment to help ensure units operation once properly installed.

Comfort System



FEATURES AND BENEFITS

- Two stage cooling capacity with independent circuits and control.
- High performance copper tube/aluminum plate fin (RTPF) condenser and evaporator coils with optional coating.
- EER's up to 12.2.
- IEER's up to 13.4.
- Dedicated vertical and horizontal air flow duct configuration models. No field kits required.
- Utility connections through the side or bottom. Bottom connections are also in an enclosed environment to help prevent water entry.
- Standardized components and control box layout. Standardized components and controls make stocking parts and service easier.
- Scroll compressors on all units. This makes service, stocking parts, replacement, and trouble-shooting easier.
- Precision sized TXV metering device on each refrigerant circuit.
- Easy-adjust, belt-drive motor available. Carrier provides a factory solution for most points in the fan performance table. Motor assembly also contains a fan belt break protection system on all models and reliable pillow block bearing system that allows lubrication thru front of the unit.
- Capable of thru-the-base or thru-the-curb electrical routing.
- Full range of electric heaters and single point electric kits – pre engineered and approved for field installation.
- Single-point electrical connection.
- Sloped, composite drain pan sheds water; and won't rust.
- Standardized controls and control box layout. Standardized components and controls make stocking parts and service easier.
- Clean, easy to use control box.
- Color-coded wiring.
- Large, laminated wiring and power wiring drawings which are affixed to unit make troubleshooting easy.
- Single, central terminal board for test and wiring connections.
- Fast-access, handled, panels for easy access on normally accessed service panels.
- “No-strip” screw system guides screws into the panel and captures them tightly without stripping the screw, the panel, or the unit.
- Mechanical cooling (125°F to 35°F / 52°C to 2°C) standard on all models. Low ambient controller allows operation down to -20°F / -29°C.
- 2-in (51mm) disposable filters on all units, with 4-in (102mm) filter track - field installed.
- Refrigerant filter-drier on each circuit.
- High and low pressure switches. Added reliability with high pressure switch and low pressure switch.
- Many factory-installed options ranging from air management economizers, 2 position dampers, manual outdoor air dampers, plus convenience outlets, disconnect switch and smoke detectors.
- Factory-installed Humidi-MiZer® adaptive dehumidification system.
- Standard Parts Warranty: 5 year compressor, 5 year electric heater, 1 year others.

MODEL NUMBER NOMENCLATURE

| | | | | | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|----|----|----|----|----|----|----|----|----|
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 |
| 5 | 0 | H | C | - | D | 2 | 4 | A | 1 | A | 5 | - | 0 | A | 0 | A | 0 |

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Unit Heat Type

50 = Elect. Heat Pkg. Rooftop

Model Series – WeatherMaster

HC = High Efficiency

Heat Size

- = None (Field Installed)

Refrig. System Options

D = 2–Stg. Cooling models with Round Tube/Plate Fin Coils

E = 2–Stg. Cooling models with Humidi–MiZer

Cooling Tons

17 = 15 Ton

20 = 17.5 Ton

24 = 20 Ton

28 = 25 Ton

Sensor Options

A = None

B = RA Smoke Detector

C = SA Smoke Detector

D = RA + SA Smoke Detector

E = CO₂

F = RA Smoke Detector & CO₂

G = SA Smoke Detector & CO₂

H = RA + SA Smoke Detector & CO₂

Indoor Fan Options and Air Flow Configuration

1 = Standard Static/Vertical Supply, Return Air Flow

2 = Medium Static/Vertical Supply, Return Air Flow

3 = High Static/Vertical Supply, Return Air Flow

B = Medium Static High Eff Motor/Vertical Supply, Return Air Flow

C = High Static High Eff Motor/Vertical Supply, Return Air Flow

5 = Standard Static/Horizontal Supply, Return Air Flow

6 = Medium Static/Horizontal Supply, Return Air Flow

7 = High Static/Horizontal Supply, Return Air Flow

F = Medium Static High Eff Motor/Horz Supply, Return Air Flow

G = High Static, High Eff Motor/Horz Supply, Return Air Flow

Packaging

0 = Standard

Electrical Options

A = None

C = Non–Fused Disconnect

D = Thru The Base

F = Non–Fused Disc/Thru The Base

Service Options

0 = None

1 = Unpowered C.O.

2 = Powered C.O.

3 = Hinged Panels

Intake / Exhaust Options

A = None

B = Temp Econo w/ Baro Relief

D = Temp Econo w/ PE (cent)–Vertical Air

F = Enthalpy Econo w/ Baro Relief

H = Enthalpy Econo w/PE (cent)–Vertical Air

K = 2 Position Damper

P = Manual Outdoor Air Damper

Base Unit Controls

0 = Electromechanical

1 = PremierLink Controller

2 = RTU Open Protocol Controller

Design Revision

- = Factory Design Revision

Voltage

1 = 575/3/60

5 = 208–230/3/60

6 = 460/3/60

Coil Options (Outdoor – Indoor – Hail Guard)

A = Al/Cu – Al/Cu

B = Pre–coat Al/Cu – Al/Cu

C = E–coat Al/Cu – Al/Cu

D = E–coat Al/Cu – E–coat Al/Cu

E = Cu/Cu – Al/Cu

F = Cu/Cu – Cu/Cu

M = Al/Cu – Al/Cu – Louvered Hail Guard

N = Pre–coat Al/Cu – Al/Cu – Louvered Hail Guard

P = E–coat Al/Cu – Al/Cu – Louvered Hail Guard

Q = E–coat Al/Cu – E–coat Al/Cu – Louvered Hail Guard

R = Cu/Cu – Al/Cu – Louvered Hail Guard

S = Cu/Cu – Cu/Cu – Louvered Hail Guard

Table 1 – FACTORY-INSTALLED OPTIONS AND FIELD-INSTALLED ACCESSORIES

| CATEGORY | ITEM | FACTORY INSTALLED OPTION | FIELD INSTALLED ACCESSORY |
|--|---|--------------------------|---------------------------|
| Cabinet | Dedicated Vertical Air Flow Duct Configuration | X | |
| | Dedicated Horizontal Air Flow Duct Configuration | X | |
| | Thru-the-base electrical connections | X | |
| | Hinged Access Panels | X | |
| Coil Options | Cu/Cu (indoor) coils | X | |
| | E-coated indoor & outdoor coils | X | |
| Humidity Control | Humidi-MiZer Adaptive Dehumidification System | X | |
| Condenser Protection | Condenser coil hail guard (louvered design) | X | X |
| Controls | Thermostats, temperature sensors, and subbases | | X |
| | PremierLink DDC communicating controller | X | X |
| | RTU Open protocol controller | X | |
| | Smoke detector (supply and/or return air) | X | X |
| | Time Guard II compressor delay control circuit | | X |
| | Phase Monitor | | X |
| Economizers & Outdoor Air Dampers | EconoMi\$er IV (for electro-mechanical controlled RTUs) | X | X |
| | EconoMi\$er2 (for DDC controlled RTUs) | X | X |
| | Motorized 2 position outdoor-air damper | X | X |
| | Manual outdoor-air damper (25%) | | X |
| | Barometric relief ¹ | X | X |
| | Barometric hood (Horizontal economizer) | | X |
| | Power exhaust | X | X |
| Economizer Sensors & IAQ Devices | Single dry bulb temperature sensors ² | X | X |
| | Differential dry bulb temperature sensors ² | | X |
| | Single enthalpy sensors ² | X | X |
| | Differential enthalpy sensors ² | | X |
| | CO ₂ sensor (wall, duct, or unit mounted) ³ | X | X |
| Electric Heat | Electric Resistance Heaters | | X |
| | Single Point Kit | | X |
| Indoor Motor & Drive | Multiple motor and drive packages | X | |
| Low Ambient Control | Winter start kit ³ | | X |
| | Motormaster head pressure controller ³ | | X |
| Power Options | Convenience outlet (powered) | X | |
| | Convenience outlet (unpowered) | X | |
| | Non-fused disconnect ⁴ | X | |
| Roof Curbs | Roof curb 14-in (356mm) | | X |
| | Roof curb 24-in (610mm) | | X |
| | Adapter Curb (Adapts to Models – DP/DR/HJ/TM/TJ) ⁵ | | X |

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NOTES:

1. Included with economizer.
2. Sensors for optimizing economizer.
3. See application data for assistance.
4. Non-fused disconnect switch cannot be used when MOCP electrical rating exceeds 70 amps at 460/575 volt and 150 amps at 208/230 volt. Carrier RTUBuilder selects this automatically.
5. Not for 48TJE028-028 models using 48DP900041, 48DP900051 or 48DP900061 roofcurbs.

FACTORY OPTIONS AND/OR ACCESSORIES

Economizer (dry-bulb or enthalpy)

Economizers save money. They bring in fresh, outside air for ventilation; and provide cool, outside air to cool your building. This is the preferred method of low-ambient cooling. When coupled to CO₂ sensors, Economizers can provide even more savings by coupling the ventilation air to only that amount required.

Economizers are available, installed and tested by the factory, with either enthalpy or dry-bulb temperature inputs. There are also models for electromechanical as well as direct digital controllers. Additional sensors are available as accessories to optimize the economizers.

Economizers include gravity controlled, barometric relief equalizes building pressure and ambient air pressures. This can be a cost effective solution to prevent building pressurization. If further control of exhaust air is required, a dual centrifugal fan power exhaust system is also available.

CO₂ Sensor

Improves productivity and saves money by working with the economizer to intake only the correct amount of outside air for ventilation. As occupants fill your building, the CO₂ sensor detects their presence through increasing CO₂ levels, and opens the economizer appropriately.

When the occupants leave, the CO₂ levels decrease, and the sensor appropriately closes the economizer. This intelligent control of the ventilation air, called Demand Control Ventilation (DCV) reduces the overall load on the rooftop, saving money.

Smoke Detectors

Trust the experts. Smoke detectors make your application safer and your job easier. Carrier smoke detectors immediately shut down the rooftop unit when smoke is detected. They are available, installed by the factory, for supply air, return air, or both.

Louvered Hail Guards

Sleek, louvered panels protect the condenser coil from hail damage, foreign objects, and incidental contact.

Convenience Outlet (powered or un-powered)

Reduce service and/or installation costs by including a convenience outlet in your specification. Carrier will install this service feature at our factory. Provides a convenient, 15 amp, 115v GFCI receptacle with “Wet in Use” cover. The “powered” option allows the installer to power the outlet from the line side of the disconnect as required by code. The “unpowered” option is to be powered from a separate 115/120v power source.

Non-Fused Disconnect

This OSHA-compliant, factory-installed, safety switch allows a service technician to locally secure power to the rooftop.

Power Exhaust with Barometric Relief

Superior internal building pressure control. This field-installed accessory or factory-installed option may eliminate the need for costly, external pressure control fans.

PremierLink™, DDC Controller

This CCN controller regulates your rooftop's performance to tighter tolerances and expanded limits, as well as facilitates zoning systems and digital accessories. It also unites your Carrier HVAC equipment together on one, coherent CCN network. The PremierLink can be factory-installed, or easily field-installed.

RTU Open Protocol Controller

Connect the rooftop to an existing BAS without needing complicated translators or adapter modules using the RTU Open controller. This new controller speaks the 4 most common building automation system languages (Bacnet, Modbus, N2, and Lonworks). Use this controller when you have an existing BAS.

Time Guard II Control Circuit

This accessory protects your compressor by preventing short-cycling in the event of some other failure, prevents the compressor from restarting for 30 seconds after stopping. Not required with PremierLink®, RTU Open, or authorized commercial thermostats.

Filter or Fan Status Switches

Use these differential pressure switches to detect a filter clog or indoor fan motor failure. When used in conjunction with a compatible unit controller/thermostat, the switches will activate an alarm to warn the appropriate personnel.

Motorized 2-Position Damper

The new Carrier 2-position, motorized outdoor air damper admits up to 100% outside air. Using reliable, gear-driven technology, the 2-position damper opens to allow ventilation air and closes when the rooftop stops, stopping unwanted infiltration.

Manual OA Damper

Manual outdoor air dampers are an economical way to bring in ventilation air. The dampers are available in 25% versions.

FACTORY OPTIONS AND/OR ACCESSORIES (cont.)

Optional Humidi-MiZer Adaptive Dehumidification System

Carrier's Humidi-MiZer adaptive dehumidification system is an all-inclusive factory installed option that can be ordered with any WeatherMaster 50HC17-28 rooftop unit.

This system expands the envelope of operation of Carrier's WeatherMaster rooftop products to provide unprecedented flexibility to meet year round comfort conditions.

The Humidi-MiZer adaptive dehumidification system has the industry's only dual dehumidification mode setting. The Humidi-MiZer system includes two new modes of operation.

The WeatherMaster 50HC17-28 rooftop coupled with the Humidi-MiZer system is capable of operating in normal design cooling mode, subcooling mode, and hot gas reheat mode. Normal design cooling mode is when the unit will operate under its normal sequence of operation by cycling compressors to maintain comfort conditions.

Subcooling mode will operate to satisfy part load type conditions when the space requires combined sensible and a higher proportion of latent load control. Hot Gas Reheat mode will operate when outdoor temperatures diminish and the need for latent capacity is required for sole humidity control. Hot Gas Reheat mode will provide neutral air for maximum dehumidification operation.

Motormaster Head Pressure Controller

The Motormaster motor controller is a low ambient, head pressure controller kit that is designed to maintain the unit's condenser head pressure during periods of low ambient cooling operation. This device should be used as an alternative to economizer free cooling not when economizer usage is either not appropriate or desired. The Motormaster will either cycle the outdoor-fan motors or operate them at reduced speed to maintain the unit operation, depending on the model.

Winter Start Kit

The winter start kit by Carrier extends the low ambient limit of your rooftop to 25°F (-4°C). The kit bypasses the low pressure switch, preventing nuisance tripping of the low pressure switch. Other low ambient precautions may still be prudent.

Alternate Motors and Drives

Some applications need larger horsepower motors, some need more airflow, and some need both. Regardless of the case, your Carrier expert has a factory installed combination to meet your application. A wide selection of motors and pulleys (drives) are available, factory installed, to handle nearly any application.

Thru-the-Base Connections

Thru-the-base connections, available as a factory option, are necessary to ensure proper connection and seal when routing wire and piping through the rooftop's basepan and curb. These couplings eliminate roof penetration and should be considered for main power lines, as well as control power.

Electric Heaters / Single Point Kit

Carrier offers a full-line of field-installed accessory heaters and single point kits when required. The heaters are very easy to use, install and are all pre-engineered and certified.

Barometric Hood

For Horizontal Economizer applications where relief damper is installed in duct work. This kit provides the needed protection.

Hinged Access Panels

Allows access to unit's major components with specifically designed hinged access panels. Panels are filter, control box, indoor fan motor.

Table 2 – AHRI COOLING RATING TABLE 2-STAGE COOLING

| UNIT | COOLING STAGES | NOM. CAPACITY (TONS) | NET COOLING CAPACITY (MBH) | TOTAL POWER (kW) | EER | IEER |
|------|----------------|----------------------|----------------------------|------------------|------|------|
| 17 | 2 | 15.0 | 174.0 | 14.3 | 12.2 | 13.2 |
| 20 | 2 | 17.5 | 202.0 | 16.6 | 12.2 | 13.2 |
| 24 | 2 | 20.0 | 236.0 | 19.3 | 12.2 | 13.4 |
| 28 | 2 | 25.0 | 282.0 | 25.2 | 11.4 | 12.2 |

LEGEND

- AHRI – Air Conditioning, Heating and Refrigeration Institute
- ASHRAE – American Society of Heating, Refrigerating and Air Conditioning, Inc.
- EER – Energy Efficiency Ratio
- IEER – Integrated Energy Efficiency Ratio

NOTES

1. Rated and certified under AHRI Standard 340/360, as appropriate.
2. Ratings are based on:
Cooling Standard: 80°F (27°C) db, 67°F (19°C) wb indoor air temp and 95°F db outdoor air temp.
IEER Standard: A measure that expresses cooling part-load EER efficiency for commercial unitary air conditioning and heat pump equipment on the basis of weighted operation at various load capacities.
3. All 50HC units comply with ASHRAE 90.1 and Energy Star Energy Standard for minimum EER and IEER requirements.
4. Where appropriate, 50HC units comply with US Energy Policy Act. Refer to state and local codes or visit the following website: <http://bcap-energy.org> to determine if compliance with this standard pertains to your state, territory, or municipality.

Table 3 – MINIMUM - MAXIMUM AIRFLOWS ELECTRIC HEAT

| MODEL SIZE | NOMINAL kW | CFM | |
|------------|------------|---------|---------|
| | | MINIMUM | MAXIMUM |
| 17 | 25 | 4500 | 7500 |
| 17 | 50 | | |
| 17 | 75 | | |
| 20 | 25 | 5200 | 9000 |
| 20 | 50 | | |
| 20 | 75 | | |
| 24 | 25 | 6000 | 10,000 |
| 24 | 50 | | |
| 24 | 75 | | |
| 28 | 25 | 7000 | 12,500 |
| 28 | 50 | | |
| 28 | 75 | | |

Table 4 – SOUND PERFORMANCE TABLE

| MODEL SIZE | COOLING STAGES | OUTDOOR SOUND (dB) | | | | | | | | | |
|------------|----------------|--------------------|-----------------|------|------|------|------|------|------|------|------|
| | | A-Wtg. | AHRI 370 Rating | 63 | 125 | 250 | 500 | 1000 | 2000 | 4000 | 8000 |
| 17 | 2 | 84.1 | 84 | 92.2 | 83.9 | 80.4 | 81.8 | 78.7 | 76.5 | 72.2 | 65.4 |
| 20 | 2 | 84.1 | 84 | 92.2 | 83.9 | 80.4 | 81.8 | 78.7 | 76.5 | 72.2 | 65.4 |
| 24 | 2 | 86.5 | 87 | 95.6 | 87.5 | 84.2 | 84.2 | 81.7 | 77.9 | 73.2 | 66.3 |
| 28 | 2 | 85.9 | 86 | 97.1 | 88.3 | 84.4 | 83.3 | 80.7 | 77.4 | 73.4 | 67.3 |

LEGEND

dB – Decibel

NOTES:

1. Outdoor sound data is measure in accordance with AHRI standard 270–2008.
2. Measurements are expressed in terms of sound power. Do not compare these values to sound pressure values because sound pressure accounts for specific environmental factors which do not match individual applications. Sound power values are independent of the environment and therefore more accurate.
3. A-weighted sound ratings filter out very high and very low frequencies, to better approximate the response of an “average” human ear. A-weighted measurements for Carrier units are taken in accordance with 270–2008.

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Table 5 – PHYSICAL DATA

(COOLING)

15 - 25 TONS

| | | 50HC*17 | 50HC*20 | 50HC*24 | 50HC*28 |
|--|------------------------|-----------------|-----------------|-----------------|-----------------|
| Refrigeration System | | | | | |
| # Circuits / # Comp. / Type | | 2 / 2 / Scroll | 2 / 2 / Scroll | 2 / 2 / Scroll | 2 / 2 / Scroll |
| R-410a charge circuit A/B (lbs) | | 17/16.4 | 17.5/16.8 | 23.8/23.1 | 24.9/27.7 |
| Humidi-MiZer R-410a charge circuit A/B (lbs) | | 24.5/25.7 | 25.5/25.5 | 30.0/30.7 | 35.1/35.4 |
| Metering device | | TXV | TXV | TXV | TXV |
| High-press. Trip / Reset (psig) | | 630 / 505 | 630 / 505 | 630 / 505 | 630 / 505 |
| Low-press. Trip / Reset (psig) | | 54 / 117 | 54 / 117 | 54 / 117 | 54 / 117 |
| Compressor Capacity Staging (%) | | 50% / 100% | 50% / 100% | 50% / 100% | 50% / 100% |
| Evap. Coil | | | | | |
| Material | | Cu / Al | Cu / Al | Cu / Al | Cu / Al |
| Tube Diameter | | 3/8" RTPF | 3/8" RTPF | 3/8" RTPF | 3/8" RTPF |
| Rows / FPI | | 4 / 15 | 4 / 15 | 4 / 15 | 4 / 15 |
| Total face area (ft2) | | 22 | 22 | 26 | 26 |
| Condensate drain conn. size | | 3/4" | 3/4" | 3/4" | 3/4" |
| Humidi-MiZer Coil | | | | | |
| Material | | Cu / Al | Cu / Al | Cu / Al | Cu / Al |
| Tube Diameter | | 3/8" RTPF | 3/8" RTPF | 3/8" RTPF | 3/8" RTPF |
| Rows / FPI | | 1 / 17 | 1 / 17 | 1 / 17 | 1 / 17 |
| Total face area (ft2) | | 22 | 22 | 26 | 26 |
| Evap. fan and motor | | | | | |
| VERTICAL | | | | | |
| Standard Static | Motor Qty / Drive type | 1 / Belt | 1 / Belt | 1 / Belt | 1 / Belt |
| | Max BHP | 2.2 | 3.3 | 4.9 | 4.9 |
| | RPM range | 514-680 | 622-822 | 690-863 | 717-911 |
| | Motor frame size | 56 | 56 | 56 | 56 |
| | Fan Qty / Type | 2 / Centrifugal | 2 / Centrifugal | 2 / Centrifugal | 2 / Centrifugal |
| | Fan Diameter (in) | 15 x 15 | 15 x 15 | 15 x 15 | 15 x 15 |
| Medium Static | Motor Qty / Drive type | 1 / Belt | 1 / Belt | 1 / Belt | 1 / Belt |
| | Max BHP | 3.3 | 4.9 | 6.5 | 6.5 |
| | RPM range | 679-863 | 713-879 | 835-1021 | 913-1116 |
| | Motor frame size | 56 | 56 | 184T | 184T |
| | Fan Qty / Type | 2 / Centrifugal | 2 / Centrifugal | 2 / Centrifugal | 2 / Centrifugal |
| | Fan Diameter (in) | 15 x 15 | 15 x 15 | 15 x 15 | 15 x 15 |
| High Static | Motor Qty / Drive type | 1 / Belt | 1 / Belt | 1 / Belt | 1 / Belt |
| | Max BHP | 4.9 | 6.5 | 8.7 | 8.7 |
| | RPM range | 826-1009 | 882-1078 | 941-1176 | 941-1176 |
| | Motor frame size | 56 | 184T | 213T | 213T |
| | Fan Qty / Type | 2 / Centrifugal | 2 / Centrifugal | 2 / Centrifugal | 2 / Centrifugal |
| | Fan Diameter (in) | 15 x 15 | 15 x 15 | 15 x 15 | 15 x 15 |
| Medium Static High Eff * | Motor Qty / Drive type | n/a | n/a | 1 / Belt | 1 / Belt |
| | Max BHP | n/a | n/a | 6.5 | 6.5 |
| | RPM range | n/a | n/a | 835-1021 | 913-1116 |
| | Motor frame size | n/a | n/a | 184T | 184T |
| | Fan Qty / Type | n/a | n/a | 2 / Centrifugal | 2 / Centrifugal |
| | Fan Diameter (in) | n/a | n/a | 15 x 15 | 15 x 15 |
| High Static High Eff * | Motor Qty / Drive type | n/a | 1 / Belt | 1 / Belt | 1 / Belt |
| | Max BHP | n/a | 6.5 | 8.7 | 8.7 |
| | RPM range | n/a | 882-1078 | 941-1176 | 941-1176 |
| | Motor frame size | n/a | 184T | 213T | 213T |
| | Fan Qty / Type | n/a | 2 / Centrifugal | 2 / Centrifugal | 2 / Centrifugal |
| | Fan Diameter (in) | n/a | 15 x 15 | 15 x 15 | 15 x 15 |

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* Section 313 of the Energy Independence and Security Act of 2007 (EISA 2007) mandates that the efficiency of general purpose motors we use in our Light Commercial Rooftops rated at 5.0 HP and larger be increased on or after December 19, 2010. We will offer both high and standard efficient motors until inventory is depleted and then shift over solely to the high efficient motors only.

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| HORIZONTAL | | 50HC*17 | 50HC*20 | 50HC*24 | 50HC*28 |
|-------------------------------|-------------------------------|-----------------|-----------------|-----------------|-----------------|
| Standard Static | Motor Qty / Drive type | 1 / Belt | 1 / Belt | 1 / Belt | 1 / Belt |
| | Max BHP | 2.2 | 3.3 | 4.9 | 4.9 |
| | RPM range | 514–680 | 622–822 | 690–863 | 647–791 |
| | Motor frame size | 56 | 56 | 56 | 184T |
| | Fan Qty / Type | 2 / Centrifugal | 2 / Centrifugal | 2 / Centrifugal | 2 / Centrifugal |
| | Fan Diameter (in) | 18 x 15/15 X 11 | 18 x 15/15 X 11 | 18 x 15/15 X 11 | 18 x 15/15 X 11 |
| Medium Static | Motor Qty / Drive type | 1 / Belt | 1 / Belt | 1 / Belt | 1 / Belt |
| | Max BHP | 3.3 | 4.9 | 6.5 | 6.5 |
| | RPM range | 614–780 | 713–879 | 835–1021 | 755–923 |
| | Motor frame size | 56 | 56 | 184T | 184T |
| | Fan Qty / Type | 2 / Centrifugal | 2 / Centrifugal | 2 / Centrifugal | 2 / Centrifugal |
| | Fan Diameter (in) | 18 x 15/15 X 11 | 18 x 15/15 X 11 | 18 x 15/15 X 11 | 18 x 15/15 X 11 |
| High Static | Motor Qty / Drive type | 1 / Belt | 1 / Belt | 1 / Belt | 1 / Belt |
| | Max BHP | 4.9 | 6.5 | 8.7 | 8.7 |
| | RPM range | 746–912 | 882–1078 | 941–1176 | 827–1010 |
| | Motor frame size | 56 | 184T | 213T | 213T |
| | Fan Qty / Type | 2 / Centrifugal | 2 / Centrifugal | 2 / Centrifugal | 2 / Centrifugal |
| | Fan Diameter (in) | 18 x 15/15 X 11 | 18 x 15/15 X 11 | 18 x 15/15 X 11 | 18 x 15/15 X 11 |
| Medium Static High Eff * | Motor Qty / Drive type | n/a | n/a | 1 / Belt | 1 / Belt |
| | Max BHP | n/a | n/a | 6.5 | 6.5 |
| | RPM range | n/a | n/a | 835–1021 | 755–923 |
| | Motor frame size | n/a | n/a | 184T | 184T |
| | Fan Qty / Type | n/a | n/a | 2 / Centrifugal | 2 / Centrifugal |
| | Fan Diameter (in) | n/a | n/a | 18 x 15/15 x 11 | 18 x 15/15 x 11 |
| High Static High Eff * | Motor Qty / Drive type | n/a | 1 / Belt | 1 / Belt | 1 / Belt |
| | Max BHP | n/a | 6.5 | 8.7 | 8.7 |
| | RPM range | n/a | 882–1078 | 941–1176 | 827–1010 |
| | Motor frame size | n/a | 184T | 213T | 213T |
| | Fan Qty / Type | n/a | 2 / Centrifugal | 2 / Centrifugal | 2 / Centrifugal |
| | Fan Diameter (in) | n/a | 18 x 15/15 x 11 | 18 x 15/15 x 11 | 18 x 15/15 x 11 |
| Cond. Coil (Circuit A) | | | | | |
| | Coil type | RTPF | RTPF | RTPF | RTPF |
| | Coil Length (in) | 70 | 72 | 82 | 95 |
| | Coil Height (in) | 44 | 44 | 52 | 52 |
| | Rows / FPI (fins per inch) | 2 /17 | 2 /17 | 2 /17 | 2 /17 |
| | Total face area (ft2) | 21.4 | 22.0 | 29.6 | 34.3 |
| Cond. Coil (Circuit B) | | | | | |
| | Coil type | RTPF | RTPF | RTPF | RTPF |
| | Coil Length (in) | 70 | 64 | 80 | 95 |
| | Coil Height (in) | 44 | 44 | 52 | 52 |
| | Rows / FPI (fins per inch) | 2 /17 | 2 /17 | 2 /17 | 2 /17 |
| | Total face area (ft2) | 21.4 | 19.5 | 29.6 | 34.3 |
| Cond. fan / motor | | | | | |
| | Qty / Motor drive type | 3 / direct | 4 / direct | 4 / direct | 6 / direct |
| | Motor HP / RPM | 1/4 / 1100 | 1/4 / 1100 | 1/4 / 1100 | 1/4 / 1100 |
| | Fan diameter (in) | 22 | 22 | 22 | 22 |
| Filters | | | | | |
| | RA Filter # / size (in) | 6 / 20 x 25 x 2 | 6 / 20 x 25 x 2 | 9 / 16 x 25 x 2 | 9 / 16 x 25 x 2 |
| | OA inlet screen # / size (in) | 4 / 16 x 25 x 1 | 4 / 16 x 25 x 1 | 4 / 16 x 25 x 1 | 4 / 16 x 25 x 1 |

* Section 313 of the Energy Independence and Security Act of 2007 (EISA 2007) mandates that the efficiency of general purpose motors we use in our Light Commercial Rooftops rated at 5.0 HP and larger be increased on or after December 19, 2010. We will offer both high and standard efficient motors until inventory is depleted and then shift over solely to the high efficient motors only.

Table 6 – ELECTRIC HEAT - ELECTRICAL DATA

15 - 25 TONS

| UNIT | NOM. V-PH-HZ | IFM TYPE | ELECTRIC HEATER PART NUMBER CRHEATER | NOMINAL (kW) | APPLICATION (kW) | APPLICATION OUTPUT (MBH) |
|---------------|---------------|------------|--------------------------------------|--------------|------------------|--------------------------|
| 50HC-D17 | 208/230-3-60 | STD | 279/270A00 | 25.0 | 18.8/23.0 | 64.1/78.3 |
| | | | 280/271A00 | 50.0 | 37.6/45.9 | 128.1/156.7 |
| | | | 281/272A00 | 75.0 | 56.3/68.9 | 192.2/235.0 |
| | | MED | 279/270A00 | 25.0 | 18.8/23.0 | 64.1/78.3 |
| | | | 280/271A00 | 50.0 | 37.6/45.9 | 128.1/156.7 |
| | | | 281/272A00 | 75.0 | 56.3/68.9 | 192.2/235.0 |
| | | HIGH | 279/270A00 | 25.0 | 18.8/23.0 | 64.1/78.3 |
| | | | 280/271A00 | 50.0 | 37.6/45.9 | 128.1/156.7 |
| | | | 281/272A00 | 75.0 | 56.3/68.9 | 192.2/235.0 |
| | 460-3-60 | STD | 282/273A00 | 25.0 | 23.0 | 78.3 |
| | | | 283/274A00 | 50.0 | 45.9 | 156.7 |
| | | | 284/275A00 | 75.0 | 68.9 | 235.0 |
| | | MED | 282/273A00 | 25.0 | 23.0 | 78.3 |
| | | | 283/274A00 | 50.0 | 45.9 | 156.7 |
| | | | 284/275A00 | 75.0 | 68.9 | 235.0 |
| | | HIGH | 282/273A00 | 25.0 | 23.0 | 78.3 |
| | | | 283/274A00 | 50.0 | 45.9 | 156.7 |
| | | | 284/275A00 | 75.0 | 68.9 | 235.0 |
| | 575-3-60 | STD | 285/276A00 | 24.8 | 22.8 | 77.7 |
| | | | 286/277A00 | 49.6 | 45.6 | 155.4 |
| | | | 287/278A00 | 74.4 | 68.3 | 233.1 |
| | | MED | 285/276A00 | 24.8 | 22.8 | 77.7 |
| | | | 286/277A00 | 49.6 | 45.6 | 155.4 |
| | | | 287/278A00 | 74.4 | 68.3 | 233.1 |
| | | HIGH | 285/276A00 | 24.8 | 22.8 | 77.7 |
| | | | 286/277A00 | 49.6 | 45.6 | 155.4 |
| | | | 287/278A00 | 74.4 | 68.3 | 233.1 |
| 50HC-D20 | 208/230-3-60 | STD | 279/270A00 | 25.0 | 18.8/23.0 | 64.1/78.3 |
| | | | 280/271A00 | 50.0 | 37.6/45.9 | 128.1/156.7 |
| | | | 281/272A00 | 75.0 | 56.3/68.9 | 192.2/235.0 |
| | | MED | 279/270A00 | 25.0 | 18.8/23.0 | 64.1/78.3 |
| | | | 280/271A00 | 50.0 | 37.6/45.9 | 128.1/156.7 |
| | | | 281/272A00 | 75.0 | 56.3/68.9 | 192.2/235.0 |
| | | HIGH | 279/270A00 | 25.0 | 18.8/23.0 | 64.1/78.3 |
| | | | 280/271A00 | 50.0 | 37.6/45.9 | 128.1/156.7 |
| | | | 281/272A00 | 75.0 | 56.3/68.9 | 192.2/235.0 |
| | HIGH-High Eff | 279/270A00 | 25.0 | 18.8/23.0 | 64.1/78.3 | |
| | | 280/271A00 | 50.0 | 37.6/45.9 | 128.1/156.7 | |
| | | 281/272A00 | 75.0 | 56.3/68.9 | 192.2/235.0 | |
| | 460-3-60 | STD | 282/273A00 | 25.0 | 23.0 | 78.3 |
| | | | 283/274A00 | 50.0 | 45.9 | 156.7 |
| | | | 284/275A00 | 75.0 | 68.9 | 235.0 |
| | | MED | 282/273A00 | 25.0 | 23.0 | 78.3 |
| | | | 283/274A00 | 50.0 | 45.9 | 156.7 |
| | | | 284/275A00 | 75.0 | 68.9 | 235.0 |
| | | HIGH | 282/273A00 | 25.0 | 23.0 | 78.3 |
| | | | 283/274A00 | 50.0 | 45.9 | 156.7 |
| | | | 284/275A00 | 75.0 | 68.9 | 235.0 |
| | HIGH-High Eff | 282/273A00 | 25.0 | 23.0 | 78.3 | |
| | | 283/274A00 | 50.0 | 45.9 | 156.7 | |
| | | 284/275A00 | 75.0 | 68.9 | 235.0 | |
| | 575-3-60 | STD | 285/276A00 | 24.8 | 22.8 | 77.7 |
| | | | 286/277A00 | 49.6 | 45.6 | 155.4 |
| | | | 287/278A00 | 74.4 | 68.3 | 233.1 |
| MED | | 285/276A00 | 24.8 | 22.8 | 77.7 | |
| | | 286/277A00 | 49.6 | 45.6 | 155.4 | |
| | | 287/278A00 | 74.4 | 68.3 | 233.1 | |
| HIGH | | 285/276A00 | 24.8 | 22.8 | 77.7 | |
| | | 286/277A00 | 49.6 | 45.6 | 155.4 | |
| | | 287/278A00 | 74.4 | 68.3 | 233.1 | |
| HIGH-High Eff | 285/276A00 | 24.8 | 22.8 | 77.7 | | |
| | 286/277A00 | 49.6 | 45.6 | 155.4 | | |
| | 287/278A00 | 74.4 | 68.3 | 233.1 | | |

50HC

See Legend on page 13

Table 6 (cont.) - ELECTRIC HEAT - ELECTRICAL DATA

15 - 25 TONS

| UNIT | NOM. V-PH-HZ | IFM TYPE | ELECTRIC HEATER PART NUMBER CRHEATER | NOMINAL (kW) | APPLICATION (kW) | APPLICATION OUTPUT (MBH) | |
|---------------|-----------------|---------------|---|--------------|---------------------|-----------------------------|-------|
| 50HC-D24 | 208/203-3-60 | STD | 279/270A00 | 25.0 | 18.8/23.0 | 64.1/78.3 | |
| | | | 280/271A00 | 50.0 | 37.6/45.9 | 128.1/156.7 | |
| | | | 281/272A00 | 75.0 | 56.3/68.9 | 192.2/235.0 | |
| | | MED | 279/270A00 | 25.0 | 18.8/23.0 | 64.1/78.3 | |
| | | | 280/271A00 | 50.0 | 37.6/45.9 | 128.1/156.7 | |
| | | | 281/272A00 | 75.0 | 56.3/68.9 | 192.2/235.0 | |
| | | HIGH | 279/270A00 | 25.0 | 18.8/23.0 | 64.1/78.3 | |
| | | | 280/271A00 | 50.0 | 37.6/45.9 | 128.1/156.7 | |
| | | | 281/272A00 | 75.0 | 56.3/68.9 | 192.2/235.0 | |
| | | MED-High Eff | 279/270A00 | 25.0 | 18.8/23.0 | 64.1/78.3 | |
| | | | 280/271A00 | 50.0 | 37.6/45.9 | 128.1/156.7 | |
| | | | 281/272A00 | 75.0 | 56.3/68.9 | 192.2/235.0 | |
| | | HIGH-High Eff | 279/270A00 | 25.0 | 18.8/23.0 | 64.1/78.3 | |
| | | | 280/271A00 | 50.0 | 37.6/45.9 | 128.1/156.7 | |
| | | | 281/272A00 | 75.0 | 56.3/68.9 | 192.2/235.0 | |
| | | 460-3-60 | STD | 282/273A00 | 25.0 | 23.0 | 78.3 |
| | | | | 283/274A00 | 50.0 | 45.9 | 156.7 |
| | | | | 284/275A00 | 75.0 | 68.9 | 235.0 |
| | MED | | 282/273A00 | 25.0 | 23.0 | 78.3 | |
| | | | 283/274A00 | 50.0 | 45.9 | 156.7 | |
| | | | 284/275A00 | 75.0 | 68.9 | 235.0 | |
| | HIGH | | 282/273A00 | 25.0 | 23.0 | 78.3 | |
| | | | 283/274A00 | 50.0 | 45.9 | 156.7 | |
| | | | 284/275A00 | 75.0 | 68.9 | 235.0 | |
| | MED-High Eff | | 282/273A00 | 25.0 | 23.0 | 78.3 | |
| | | | 283/274A00 | 50.0 | 45.9 | 156.7 | |
| | | | 284/275A00 | 75.0 | 68.9 | 235.0 | |
| | HIGH-High Eff | | 282/273A00 | 25.0 | 23.0 | 78.3 | |
| | | | 283/274A00 | 50.0 | 45.9 | 156.7 | |
| | | | 284/275A00 | 75.0 | 68.9 | 235.0 | |
| | 575-3-60 | | STD | 285/276A00 | 24.8 | 22.8 | 77.7 |
| | | | | 286/277A00 | 49.6 | 45.6 | 155.4 |
| | | | | 287/278A00 | 74.4 | 68.3 | 233.1 |
| | | MED | 285/276A00 | 24.8 | 22.8 | 77.7 | |
| | | | 286/277A00 | 49.6 | 45.6 | 155.4 | |
| | | | 287/278A00 | 74.4 | 68.3 | 233.1 | |
| | | HIGH | 285/276A00 | 24.8 | 22.8 | 77.7 | |
| | | | 286/277A00 | 49.6 | 45.6 | 155.4 | |
| | | | 287/278A00 | 74.4 | 68.3 | 233.1 | |
| | | MED-High Eff | 285/276A00 | 24.8 | 22.8 | 77.7 | |
| | | | 286/277A00 | 49.6 | 45.6 | 155.4 | |
| | | | 287/278A00 | 74.4 | 68.3 | 233.1 | |
| HIGH-High Eff | | 285/276A00 | 24.8 | 22.8 | 77.7 | | |
| | | 286/277A00 | 49.6 | 45.6 | 155.4 | | |
| | | 287/278A00 | 74.4 | 68.3 | 233.1 | | |

See Legend on page 13

50HC

Table 6 (cont.) - ELECTRIC HEAT - ELECTRICAL DATA

15 - 25 TONS

| UNIT | NOM. V-PH-HZ | IFM TYPE | ELECTRIC HEATER PART NUMBER CRHEATER | NOMINAL (kW) | APPLICATION (kW) | APPLICATION OUTPUT (MBH) | |
|---------------|---------------|---------------|--------------------------------------|--------------|------------------|--------------------------|-------|
| 50HC-D28 | 208/230-3-60 | STD | 279/270A00 | 25.0 | 18.8/23.0 | 64.1/78.3 | |
| | | | 280/271A00 | 50.0 | 37.6/45.9 | 128.1/156.7 | |
| | | | 281/272A00 | 75.0 | 56.3/68.9 | 192.2/235.0 | |
| | | MED | 279/270A00 | 25.0 | 18.8/23.0 | 64.1/78.3 | |
| | | | 280/271A00 | 50.0 | 37.6/45.9 | 128.1/156.7 | |
| | | | 281/272A00 | 75.0 | 56.3/68.9 | 192.2/235.0 | |
| | | HIGH | 279/270A00 | 25.0 | 18.8/23.0 | 64.1/78.3 | |
| | | | 280/271A00 | 50.0 | 37.6/45.9 | 128.1/156.7 | |
| | | | 281/272A00 | 75.0 | 56.3/68.9 | 192.2/235.0 | |
| | | MED-High Eff | 279/270A00 | 25.0 | 18.8/23.0 | 64.1/78.3 | |
| | | | 280/271A00 | 50.0 | 37.6/45.9 | 128.1/156.7 | |
| | | | 281/272A00 | 75.0 | 56.3/68.9 | 192.2/235.0 | |
| | | HIGH-High Eff | 279/270A00 | 25.0 | 18.8/23.0 | 64.1/78.3 | |
| | | | 280/271A00 | 50.0 | 37.6/45.9 | 128.1/156.7 | |
| | | | 281/272A00 | 75.0 | 56.3/68.9 | 192.2/235.0 | |
| | | 460-3-60 | STD | 282/273A00 | 25.0 | 23.0 | 78.3 |
| | | | | 283/274A00 | 50.0 | 45.9 | 156.7 |
| | | | | 284/275A00 | 75.0 | 68.9 | 235.0 |
| | MED | | 282/273A00 | 25.0 | 23.0 | 78.3 | |
| | | | 283/274A00 | 50.0 | 45.9 | 156.7 | |
| | | | 284/275A00 | 75.0 | 68.9 | 235.0 | |
| | HIGH | | 282/273A00 | 25.0 | 23.0 | 78.3 | |
| | | | 283/274A00 | 50.0 | 45.9 | 156.7 | |
| | | | 284/275A00 | 75.0 | 68.9 | 235.0 | |
| | MED-High Eff | | 282/273A00 | 25.0 | 23.0 | 78.3 | |
| | | | 283/274A00 | 50.0 | 45.9 | 156.7 | |
| | | | 284/275A00 | 75.0 | 68.9 | 235.0 | |
| | HIGH-High Eff | | 282/273A00 | 25.0 | 23.0 | 78.3 | |
| | | | 283/274A00 | 50.0 | 45.9 | 156.7 | |
| | | | 284/275A00 | 75.0 | 68.9 | 235.0 | |
| | 575-3-60 | | STD | 285/276A00 | 24.8 | 22.8 | 77.7 |
| | | | | 286/277A00 | 49.6 | 45.6 | 155.4 |
| | | | | 287/278A00 | 74.4 | 68.3 | 233.1 |
| | | MED | 285/276A00 | 24.8 | 22.8 | 77.7 | |
| | | | 286/277A00 | 49.6 | 45.6 | 155.4 | |
| | | | 287/278A00 | 74.4 | 68.3 | 233.1 | |
| | | HIGH | 285/276A00 | 24.8 | 22.8 | 77.7 | |
| | | | 286/277A00 | 49.6 | 45.6 | 155.4 | |
| | | | 287/278A00 | 74.4 | 68.3 | 233.1 | |
| | | MED-High Eff | 285/276A00 | 24.8 | 22.8 | 77.7 | |
| | | | 286/277A00 | 49.6 | 45.6 | 155.4 | |
| | | | 287/278A00 | 74.4 | 68.3 | 233.1 | |
| HIGH-High Eff | | 285/276A00 | 24.8 | 22.8 | 77.7 | | |
| | | 286/277A00 | 49.6 | 45.6 | 155.4 | | |
| | | 287/278A00 | 74.4 | 68.3 | 233.1 | | |

50HC

LEGEND

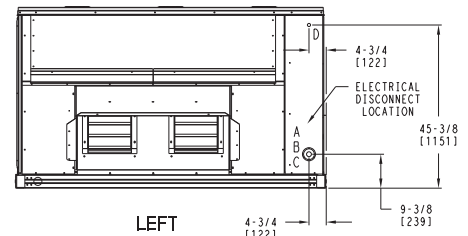
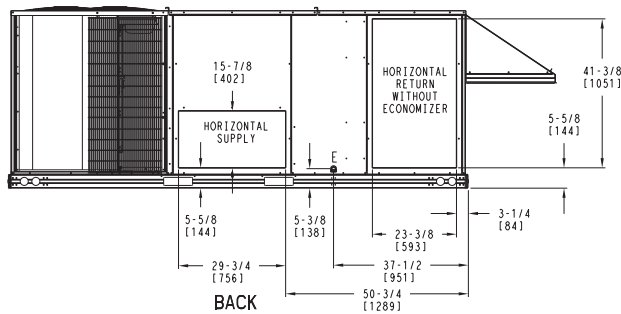
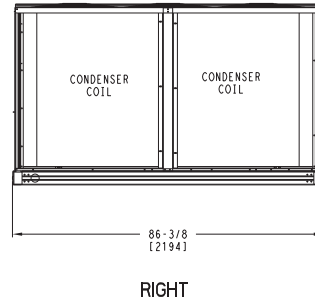
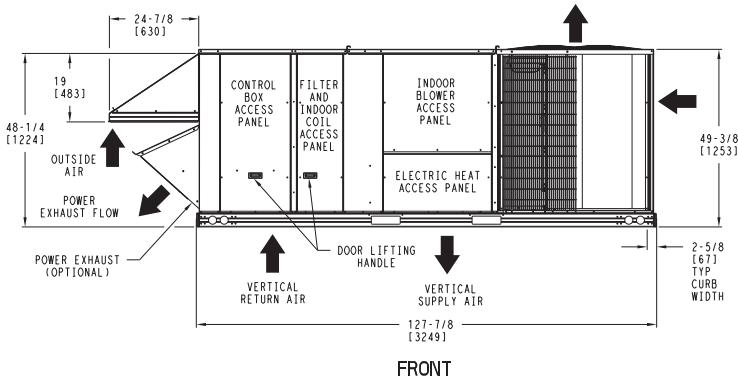
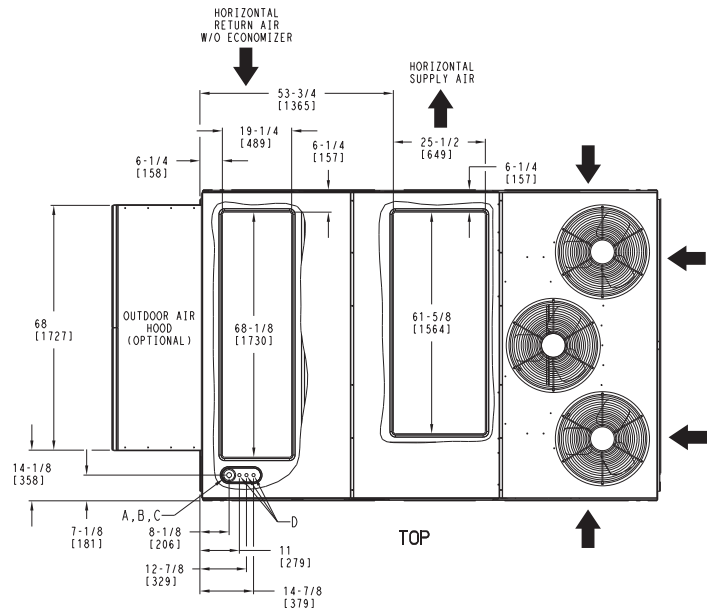
APP PWR - 208 / 230V / 460V / 575V
 C.O. - Convenient outlet
 FLA - Full load amps
 IFM - Indoor fan motor

NOM PWR - 240V / 480V / 600V
 P.E. - Power exhaust
 PWRD - Powered convenient outlet
 UNPWRD - Unpowered convenient outlet

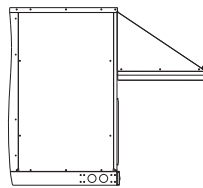
DIMENSIONS

NOTES:

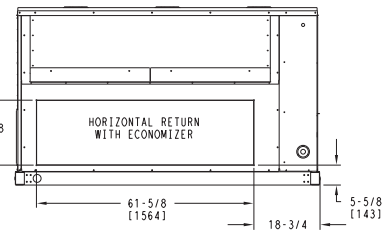
1. DIMENSIONS ARE IN INCHES, DIMENSIONS IN [] ARE IN MILLIMETERS.
2. CENTER OF GRAVITY
3. DIRECTION OF AIR FLOW



(HORIZONTAL DISCHARGE W/O ECON)
(WHEN ORDERED)



BACK



LEFT

(HORIZONTAL DISCHARGE W/ ECON)
(WHEN ORDERED)

| CONNECTION SIZES | |
|------------------|---|
| A | 1 3/8" DIA [35] FIELD POWER SUPPLY KNOCKOUT |
| B | 3" DIA [76] FIELD POWER SUPPLY KNOCKOUT |
| C | 3 5/8" DIA [92] FIELD POWER SUPPLY KNOCKOUT |
| D | 7/8" DIA [22] FIELD CONTROL WIRING HOLE |
| E | 3/4"-14 NPT CONDENSATE DRAIN |

Fig. 1 - Dimensions 50HC-D17

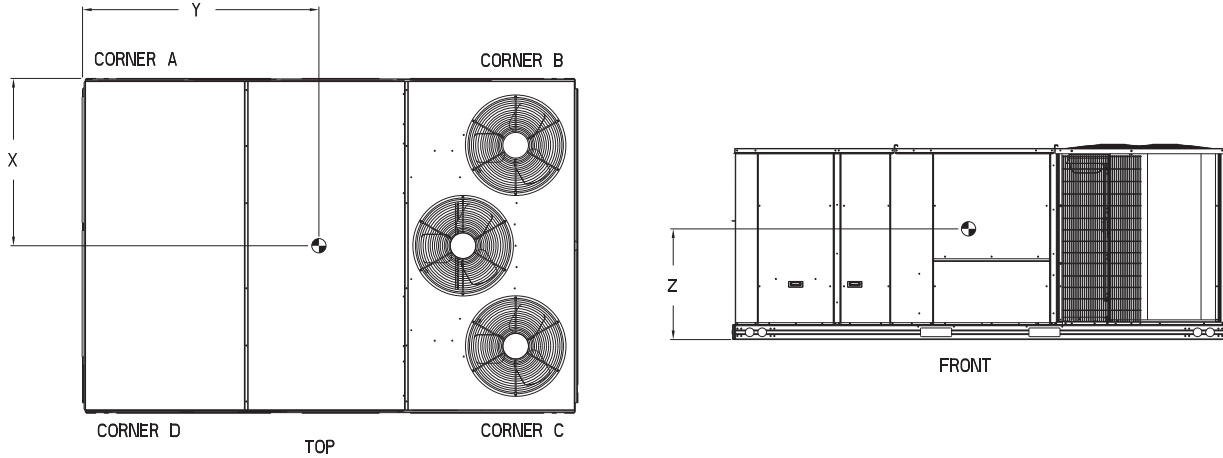
C10894

50HC

DIMENSIONS (cont.)

| UNIT | STD UNIT WEIGHT* | | CORNER WEIGHT (A) | | CORNER WEIGHT (B) | | CORNER WEIGHT (C) | | CORNER WEIGHT (D) | | C.G. | | |
|------|------------------|------|-------------------|-----|-------------------|-----|-------------------|-----|-------------------|-----|------|-----------|-----------------|
| | LBS. | KG. | LBS. | KG. | LBS. | KG. | LBS. | KG. | LBS. | KG. | X | Y | Z |
| | 50HC17 | 1793 | 815 | 375 | 170 | 419 | 191 | 528 | 240 | 472 | 214 | 48 [1219] | 67 13/32 [1712] |

* Standard unit weight is without electric heat and without packaging.
For other options and accessories, refer to the product data catalog.



50HC

Fig. 2 - Dimensions 50HC-D17

C11171

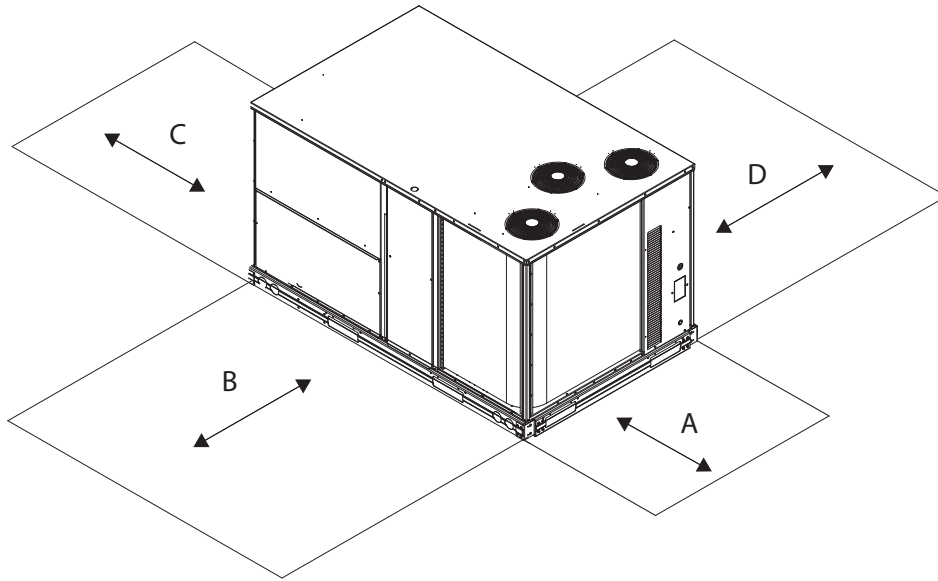


Fig. 3 - Service Clearance

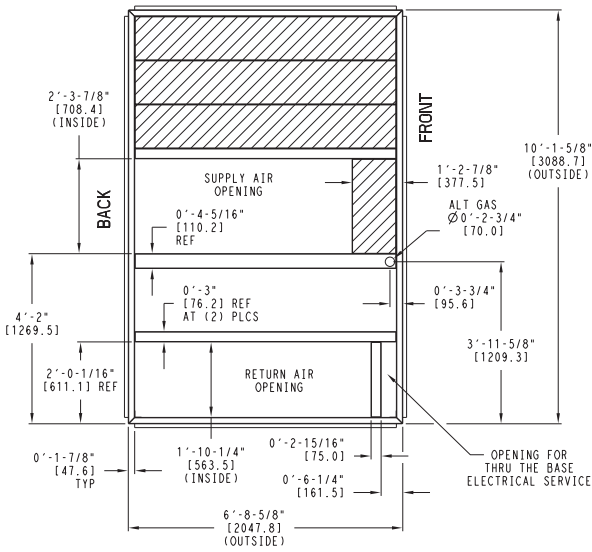
C09051

| LOC | DIMENSION | CONDITION |
|-----|----------------------------|--|
| A | 48-in. (1219 mm) | Unit disconnect is mounted on panel |
| | 18-in. (457 mm) | No disconnect, convenience outlet option |
| | 18-in. (457 mm) | Recommended service clearance |
| | 12-in. (305 mm) | Minimum clearance |
| B | 42-in. (1067 mm) | Surface behind servicer is grounded (e.g., metal, masonry wall) |
| | 36-in. (914 mm) Special | Surface behind servicer is electrically non-conductive (e.g., wood, fiberglass) Check for sources of flue products within 10-ft of unit fresh air intake hood |
| C | 36-in. (914 mm) | Side condensate drain is used |
| | 18-in. (457 mm) | Minimum clearance |
| D | 42-in. (1067 mm) | Surface behind servicer is grounded (e.g., metal, masonry wall, another unit) |
| | 36-in. (914 mm) | Surface behind servicer is electrically non-conductive (e.g., wood, fiberglass) |

DIMENSIONS (cont.)

| UNIT SIZE | "A" | ROOF CURB ACCESSORY |
|-----------|--------------------------------|----------------------------------|
| 17 | 1'-2" [356.0] 2'-0" [610.0] | CRRFCURB045A00 CRRFCURB046A00 |

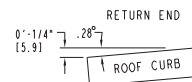
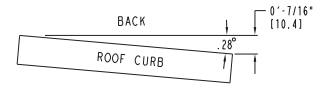
50HC



NOTES:

- 1 ROOF CURB ACCESSORY IS SHIPPED UNASSEMBLED.
- 2 DIMENSIONS IN [] ARE IN MILLIMETERS.
- 3 ROOF CURB GALVANIZED STEEL.
- 4 ATTACH DUCTWORK TO CURB (FLANGES ON DUCT REST ON CURB)
- 5 SERVICE CLEARANCE 4 FT ON EACH SIDE

➔ DIRECTION OF AIR FLOW



MAX CURB LEVELING TOLERANCES

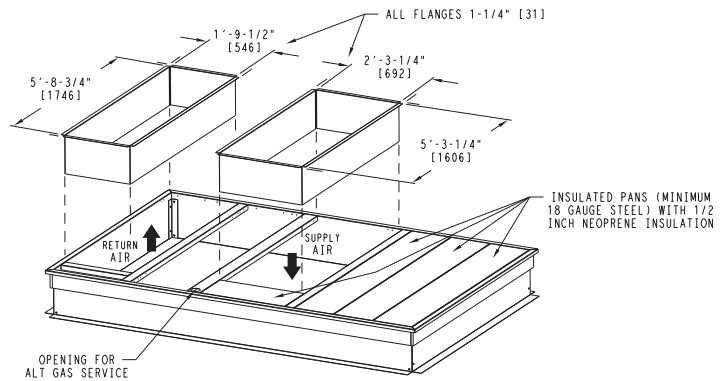
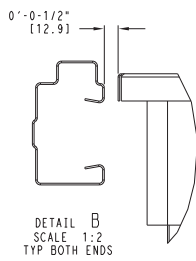
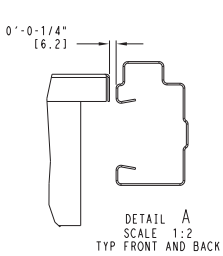
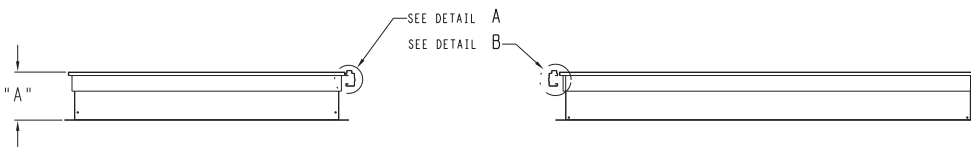
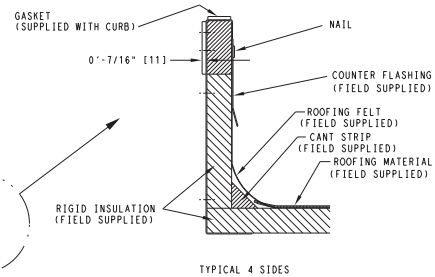
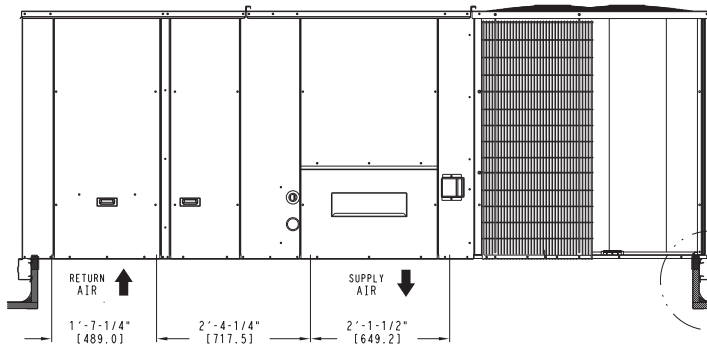


Fig. 4 - Curb Dimensions 50HC*D17

C10954

DIMENSIONS (cont.)

NOTES:

1. DIMENSIONS ARE IN INCHES, DIMENSIONS IN [] ARE IN MILLIMETERS.
2. CENTER OF GRAVITY
3. DIRECTION OF AIR FLOW

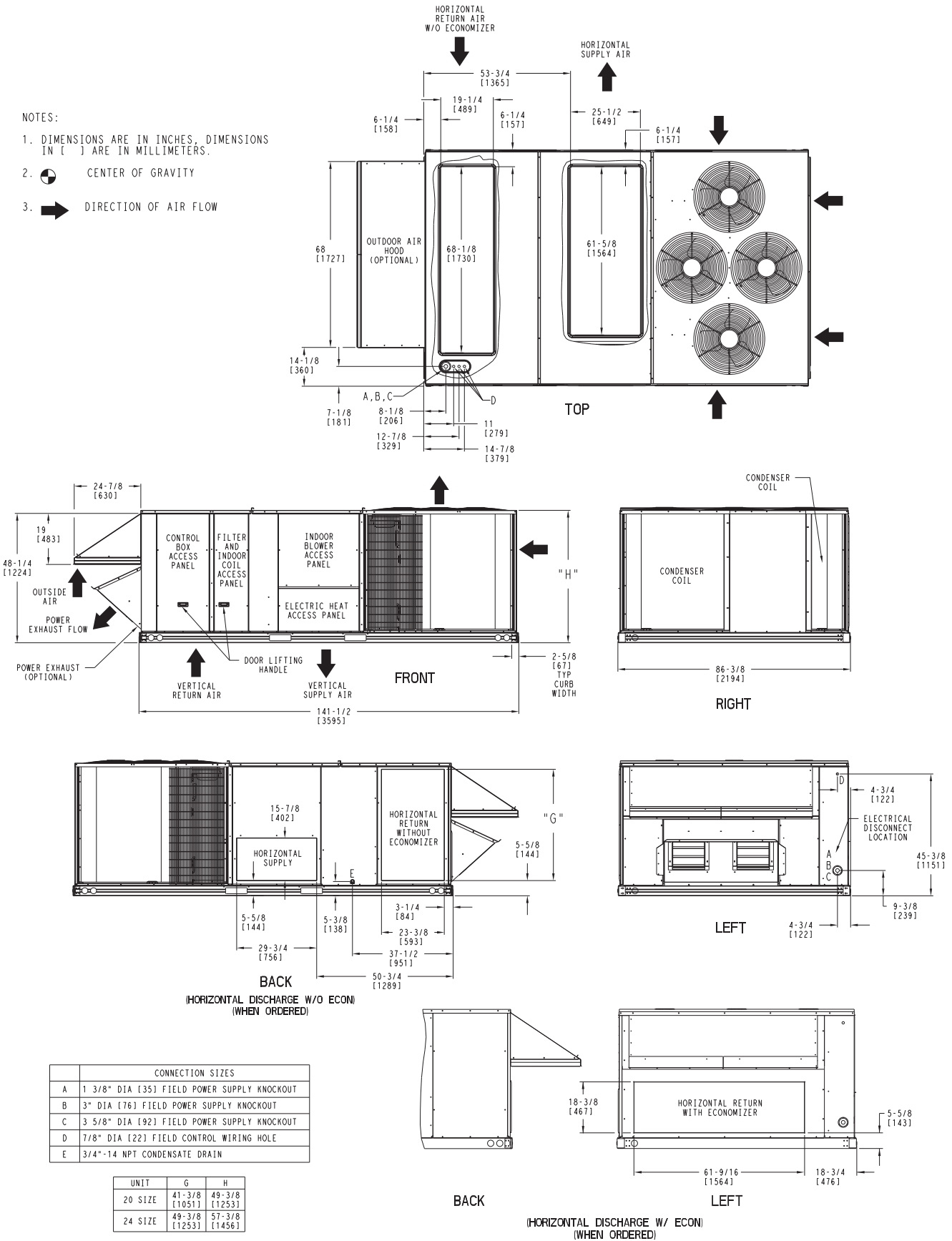


Fig. 5 - Dimensions 50HC-D20-24

C10958

DIMENSIONS (cont.)

| UNIT | STD UNIT WEIGHT* | | CORNER WEIGHT (A) | | CORNER WEIGHT (B) | | CORNER WEIGHT (C) | | CORNER WEIGHT (D) | | C.G. | | |
|--------|------------------|-----|-------------------|-----|-------------------|-----|-------------------|-----|-------------------|-----|-----------------|----------------|--------------|
| | LBS. | KG. | LBS. | KG. | LBS. | KG. | LBS. | KG. | LBS. | KG. | X | Y | Z |
| 50HC20 | 2003 | 911 | 445 | 202 | 367 | 167 | 557 | 253 | 547 | 249 | 47 1/2 [1207] | 71 9/32 [1811] | 16 1/2 [419] |
| 50HC24 | 2148 | 976 | 510 | 232 | 525 | 238 | 564 | 257 | 549 | 250 | 44 21/32 [1135] | 71 5/8 [1819] | 19 [483] |

* Standard unit weight is without electric heat and without packaging.
For other options and accessories, refer to the product data catalog.

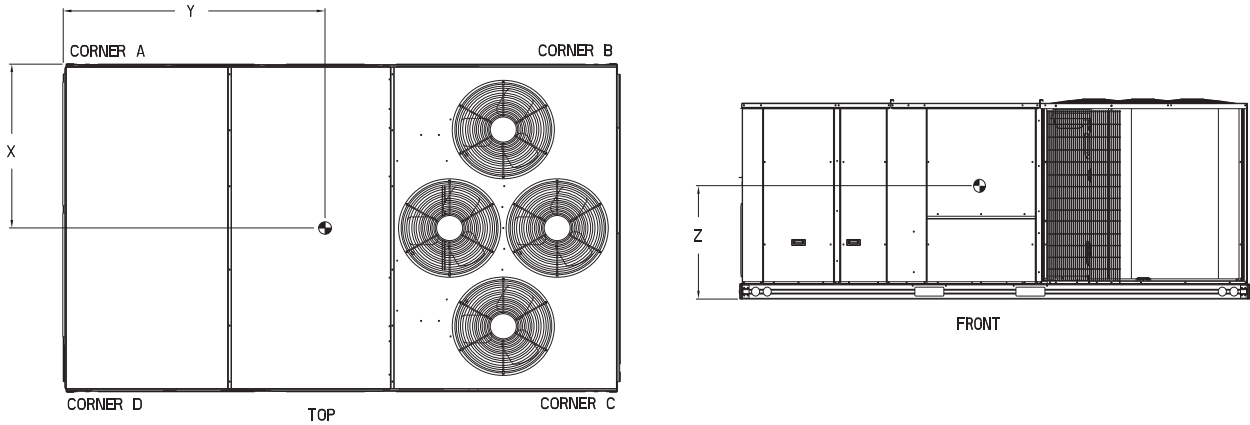


Fig. 6 - Dimensions 50HC-D20-24

C11172

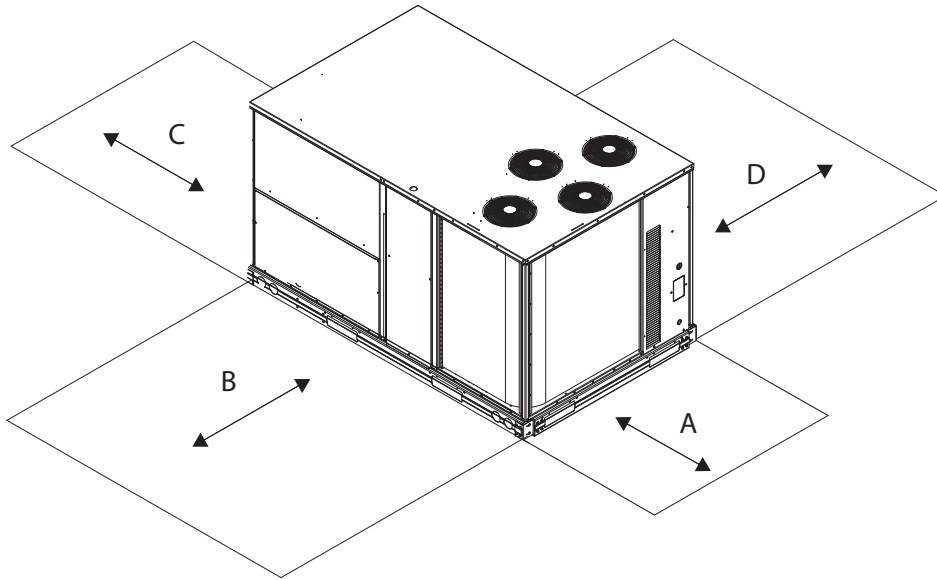


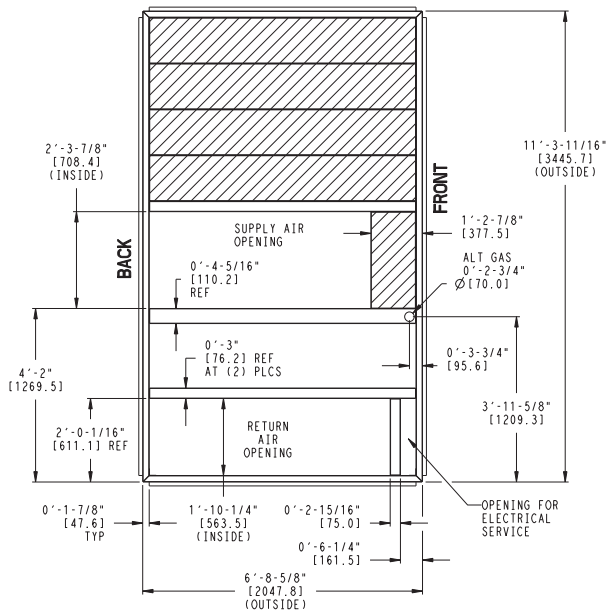
Fig. 7 - Service Clearance

C10579

| LOC | DIMENSION | CONDITION |
|-----|------------------|---|
| A | 48-in. (1219 mm) | Unit disconnect is mounted on panel |
| | 18-in. (457 mm) | No disconnect, convenience outlet option |
| | 18-in. (457 mm) | Recommended service clearance |
| | 12-in. (305 mm) | Minimum clearance |
| B | 42-in. (1067 mm) | Surface behind servicer is grounded (e.g., metal, masonry wall) |
| | 36-in. (914 mm) | Surface behind servicer is electrically non-conductive (e.g., wood, fiberglass) |
| | Special | Check for sources of flue products within 10-ft of unit fresh air intake hood |
| C | 36-in. (914 mm) | Side condensate drain is used |
| | 18-in. (457 mm) | Minimum clearance |
| D | 42-in. (1067 mm) | Surface behind servicer is grounded (e.g., metal, masonry wall, another unit) |
| | 36-in. (914 mm) | Surface behind servicer is electrically non-conductive (e.g., wood, fiberglass) |

DIMENSIONS (cont.)

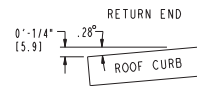
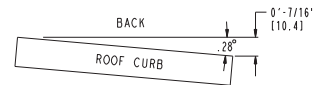
| UNIT SIZE | "A" | ROOF CURB ACCESSORY |
|-----------|--------------------------------|----------------------------------|
| 20, 24 | 1'-2" [356.0] 2'-0" [610.0] | CRRFCURB047A00 CRRFCURB048A00 |



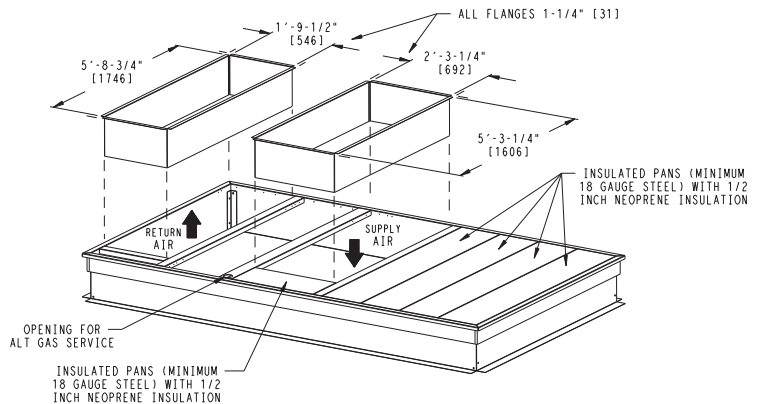
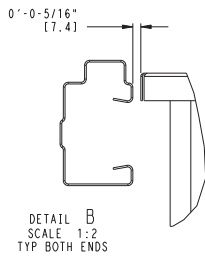
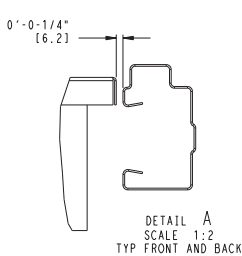
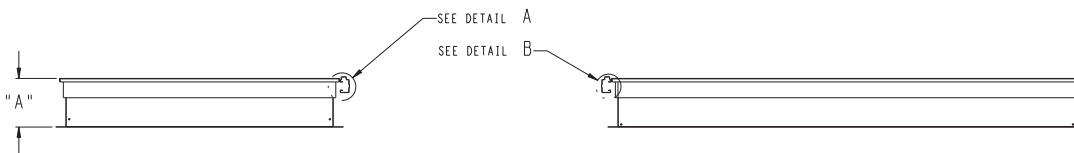
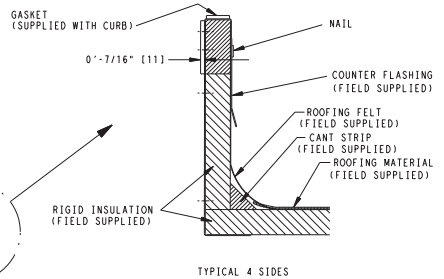
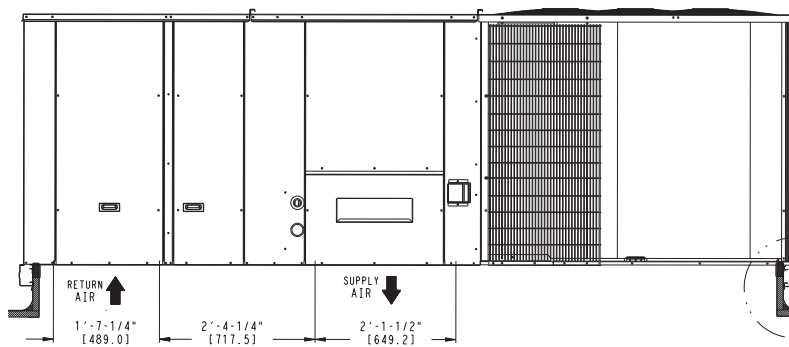
NOTES:

- 1 ROOF CURB ACCESSORY IS SHIPPED UNASSEMBLED.
- 2 DIMENSIONS IN [] ARE IN MILLIMETERS.
- 3 ROOF CURB GALVANIZED STEEL.
- 4 ATTACH DUCTWORK TO CURB (FLANGES ON DUCT REST ON CURB)
- 5 SERVICE CLEARANCE 4 FT ON EACH SIDE

➔ DIRECTION OF AIR FLOW



MAX CURB LEVELING TOLERANCES



50HC

Fig. 8 - Curb Dimensions 50HC*D20 - 24

C10955

DIMENSIONS (cont.)

NOTES:

1. DIMENSIONS ARE IN INCHES, DIMENSIONS IN [] ARE IN MILLIMETERS.
2. CENTER OF GRAVITY
3. DIRECTION OF AIR FLOW

50HC

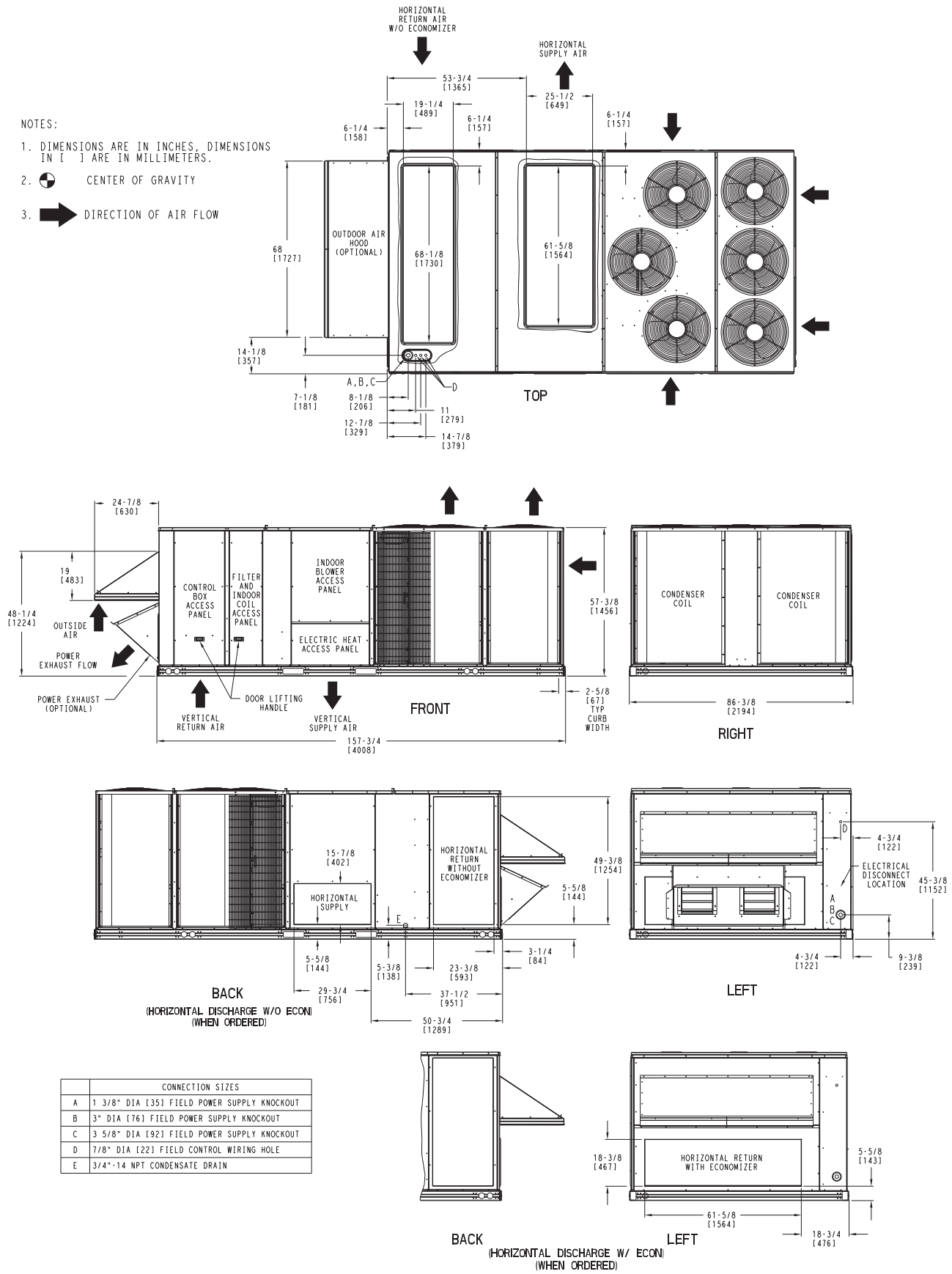


Fig. 9 - Dimensions 50HC*28

C10960

DIMENSIONS (cont.)

| UNIT | STD UNIT WEIGHT* | | CORNER WEIGHT (A) | | CORNER WEIGHT (B) | | CORNER WEIGHT (C) | | CORNER WEIGHT (D) | | C.G. | | |
|--------|------------------|-----|-------------------|-----|-------------------|-----|-------------------|-----|-------------------|-----|-----------|-----------------|----------|
| | LBS. | KG. | LBS. | KG. | LBS. | KG. | LBS. | KG. | LBS. | KG. | X | Y | Z |
| 50HC28 | 2193 | 997 | 545 | 248 | 528 | 240 | 551 | 251 | 569 | 259 | 44 [1118] | 77 17/32 [1969] | 19 [483] |

* Standard unit weight is without electric heat and without packaging.
For other options and accessories, refer to the product data catalog.

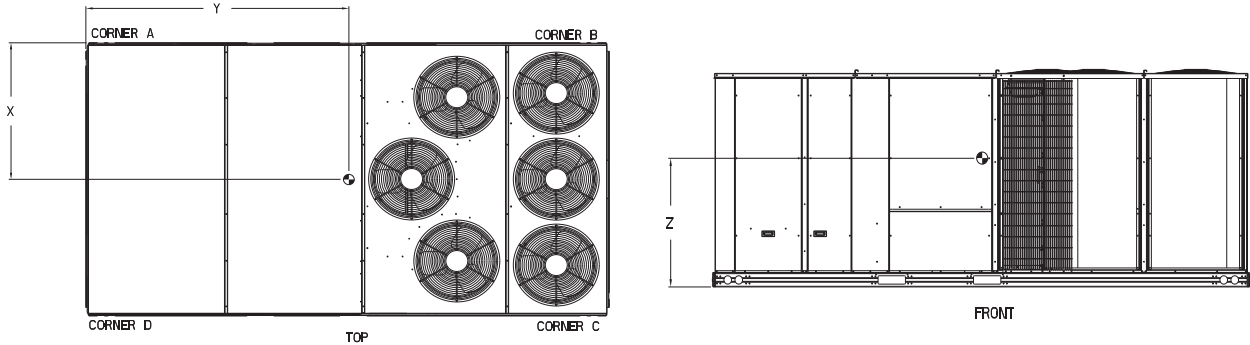


Fig. 10 - Dimensions 50HC*D28

C10961

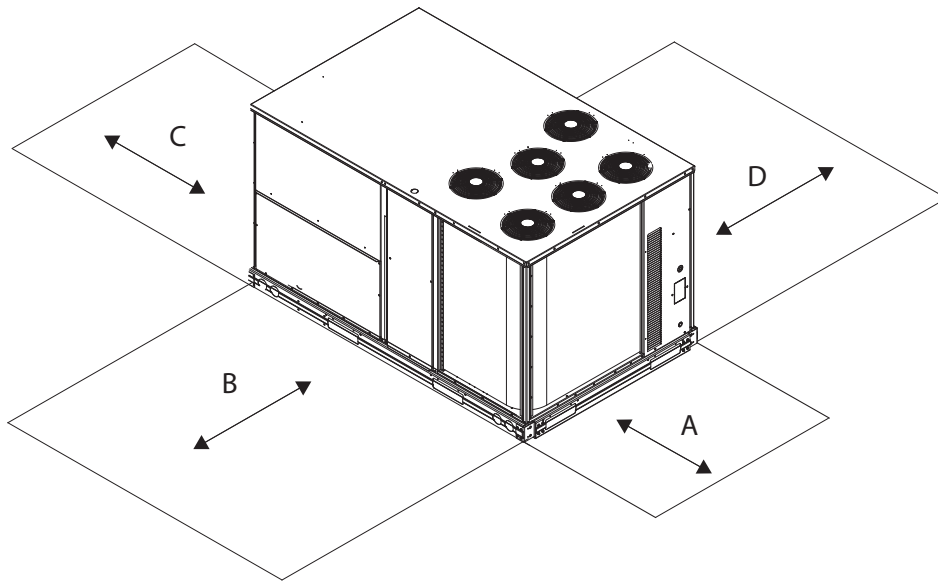


Fig. 11 - Service Clearance

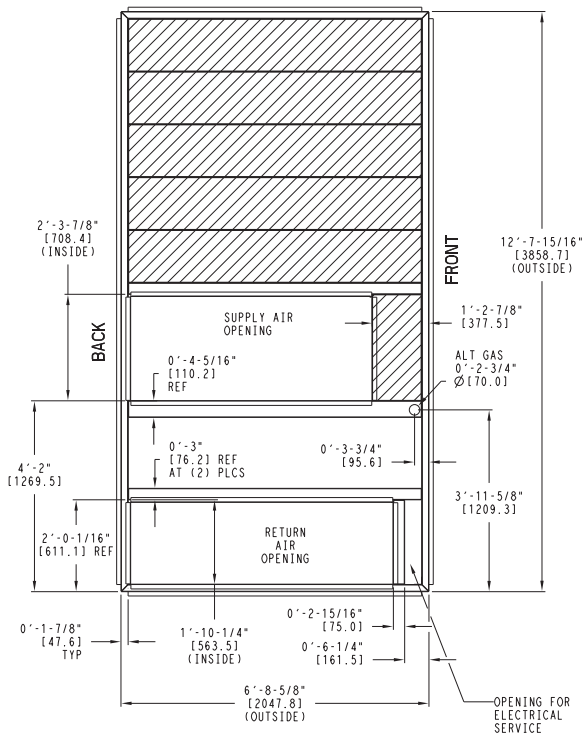
C10998

| LOC | DIMENSION | CONDITION |
|-----|----------------------------|--|
| A | 48-in. (1219 mm) | Unit disconnect is mounted on panel |
| | 18-in. (457 mm) | No disconnect, convenience outlet option |
| | 18-in. (457 mm) | Recommended service clearance |
| | 12-in. (305 mm) | Minimum clearance |
| B | 42-in. (1067 mm) | Surface behind servicer is grounded (e.g., metal, masonry wall) |
| | 36-in. (914 mm) Special | Surface behind servicer is electrically non-conductive (e.g., wood, fiberglass) Check for sources of flue products within 10-ft of unit fresh air intake hood |
| C | 36-in. (914 mm) | Side condensate drain is used |
| | 18-in. (457 mm) | Minimum clearance |
| D | 42-in. (1067 mm) | Surface behind servicer is grounded (e.g., metal, masonry wall, another unit) |
| | 36-in. (914 mm) | Surface behind servicer is electrically non-conductive (e.g., wood, fiberglass) |

DIMENSIONS (cont.)

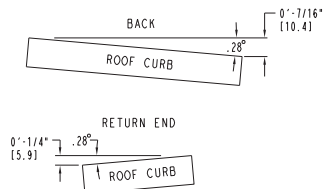
| UNIT SIZE | "A" | ROOF CURB ACCESSORY |
|-----------|--------------------------------|----------------------------------|
| 28 | 1'-2" [356.0] 2'-0" [610.0] | CRRFCURB049A00 CRRFCURB050A00 |

50HC



- NOTES:
- 1 ROOF CURB ACCESSORY IS SHIPPED UNASSEMBLED.
 - 2 BOLT HEADS TO BE ON INSIDE OF FLANGE. CLEARANCE IS [11] 0-0-7/16" TYP ALL CORNERS.
 - 3 DIMENSIONS IN [] ARE IN MILLIMETERS.
 - 4 ROOF CURB GALVANIZED STEEL.
 - 5 ATTACH DUCTWORK TO CURB (FLANGES ON DUCT REST ON CURB)
 - 6 SERVICE CLEARANCE 4 FT ON EACH SIDE
 - 7 GAS SERVICE PLATE IS PART OF A SEPARATELY SHIPPED ACCESSORY PACKAGE.
 - 8 GAS SERVICE PLATE CAN BE USED WITH EITHER ACCESSORY ROOFCURB.

➔ DIRECTION OF AIR FLOW



MAX CURB LEVELING TOLERANCES

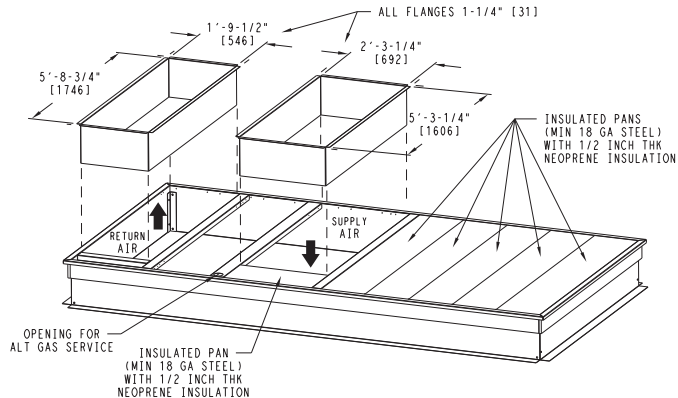
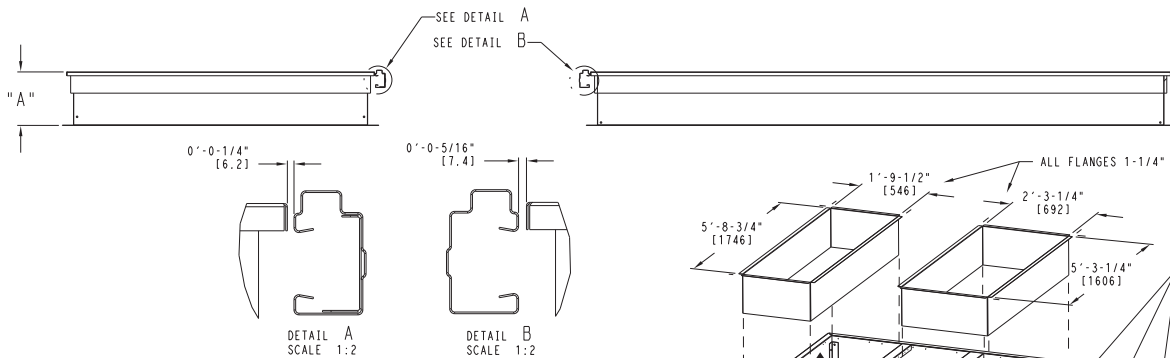
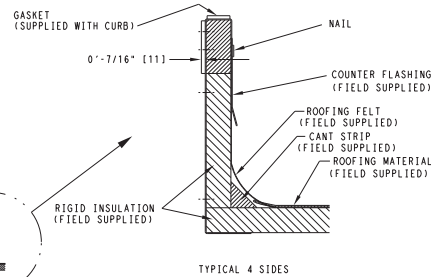
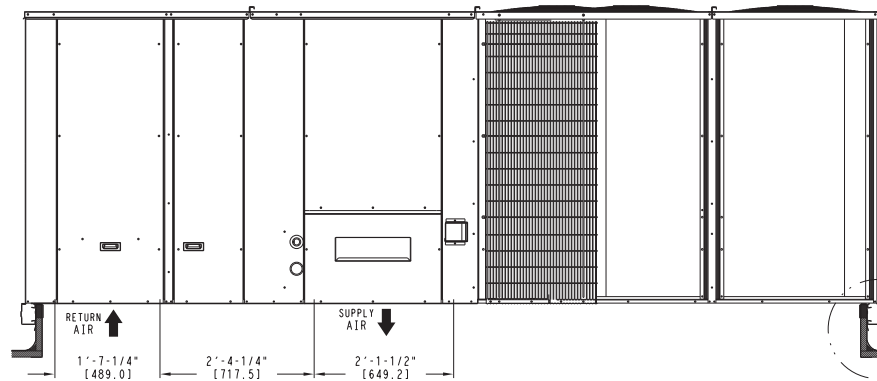


Fig. 12 - Curb Dimensions 50HC*D28

C10956

OPTIONS AND ACCESSORIES WEIGHT ADDERS

| BASE UNIT WITH OPTIONS AND ACCESSORIES (Weight Adders) | MAX WEIGHT ADD | | | | | | | |
|--|----------------|-----|---------|-----|---------|-----|---------|-----|
| | 50HC*17 | | 50HC*20 | | 50HC*24 | | 50HC*28 | |
| | lb | kg | lb | kg | lb | kg | lb | kg |
| Humidi-MiZer | 83 | 38 | 83 | 38 | 88 | 40 | 92 | 42 |
| Base Unit Operating Weight | 1793 | 813 | 2003 | 909 | 2148 | 974 | 2193 | 975 |
| Power Exhaust | 125 | 57 | 125 | 57 | 125 | 57 | 125 | 57 |
| Economizer | 170 | 77 | 170 | 77 | 170 | 77 | 195 | 88 |
| Copper Tube/Fin Evaporator Coil | 110 | 50 | 110 | 50 | 135 | 61 | 161 | 73 |
| Electric Heater | 85 | 39 | 85 | 39 | 85 | 39 | 85 | 39 |
| Single Point Kit | 15 | 7 | 15 | 7 | 15 | 7 | 15 | 7 |
| Roof Curb 14-in (356mm) | 240 | 109 | 240 | 109 | 240 | 109 | 255 | 116 |
| Roof Curb 24-in (610mm) | 340 | 154 | 340 | 154 | 340 | 154 | 355 | 161 |
| Louvered Hail Guard | 60 | 27 | 60 | 27 | 120 | 54 | 150 | 68 |
| CO ₂ sensor | 5 | 2 | 5 | 2 | 5 | 2 | 5 | 2 |
| Return Smoke Detector | 5 | 2 | 5 | 2 | 5 | 2 | 5 | 2 |
| Supply Smoke Detector | 5 | 2 | 5 | 2 | 5 | 2 | 5 | 2 |
| Fan/Filter Status Switch | 2 | 1 | 2 | 1 | 2 | 1 | 2 | 1 |
| Non-Fused Disconnect | 15 | 7 | 15 | 7 | 15 | 7 | 15 | 7 |
| Powered Convenience Outlet | 35 | 16 | 35 | 16 | 35 | 16 | 35 | 16 |
| Non-Powered Convenience Outlet | 5 | 2 | 5 | 2 | 5 | 2 | 5 | 2 |
| Enthalpy Sensor | 2 | 1 | 2 | 1 | 2 | 1 | 2 | 1 |
| Differential Enthalpy Sensor | 3 | 1 | 3 | 1 | 3 | 1 | 3 | 1 |
| Two Position Motorized Damper | 50 | 23 | 50 | 23 | 50 | 23 | 65 | 29 |
| Manual Damper | 35 | 16 | 35 | 16 | 35 | 16 | 40 | 18 |
| Field Filter Track 4-in (102mm) | 12 | 5 | 12 | 5 | 12 | 5 | 12 | 5 |
| MotorMaster Controller | 35 | 16 | 35 | 16 | 35 | 16 | 35 | 16 |
| Standard Static Motor/Drive | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Medium Static Motor/Drive | 5 | 2 | 6 | 3 | 6 | 3 | 6 | 3 |
| High Static Motor/Drive | 11 | 5 | 12 | 5 | 16 | 7 | 16 | 7 |
| Barometric Relief Hood (Horizontal) | 25 | 11 | 25 | 11 | 25 | 11 | 25 | 11 |

50HC

APPLICATION/SELECTION DATA

Min operating ambient temp (cooling):

In mechanical cooling mode, your Carrier rooftop can safely operate down to an outdoor ambient temperature of 35°F (2°C). It is possible to provide cooling at lower outdoor ambient temperatures by using less outside air, economizers, and/or accessory low ambient kits.

Max operating ambient temp (cooling):

The maximum operating ambient temperature for cooling mode is 125°F (52°C). While cooling operation above 125°F (52°C) may be possible, it could cause either a reduction in performance, reliability, or a protective action by the unit's internal safety devices.

Min and max airflow (cooling mode):

To maintain safe and reliable operation of your rooftop, operate within the cooling airflow limits. Operating above the max may cause blow-off, undesired airflow noise, or airflow related problems with the rooftop unit. Operating below the min may cause problems with coil freeze-up.

Airflow:

All units are draw-through in cooling mode.

Outdoor air application strategies:

Economizers reduce operating expenses and compressor run time by providing a free source of cooling and a means of ventilation to match application changing needs. In fact, they should be considered for most applications. Also, consider the various economizer control methods and their benefits, as well as sensors required to accomplish your application goals. Please contact your local Carrier representative for assistance.

Motor limits, break horsepower (BHP):

Due to Carrier's internal unit design, air path, and specially designed motors, the full horsepower (maximum continuous BHP) band, as listed in Table 5, can be used with the utmost confidence. There is no need for extra safety factors, as Carrier's motors are designed and rigorously tested to use the entire, listed BHP range without either nuisance tripping or premature motor failure.

Sizing a rooftop

Bigger isn't necessarily better. While an air conditioner needs to have enough capacity to meet the load, it doesn't need excess capacity. In fact, having excess capacity typically results in very poor part load performance and humidity control.

Using higher design temperatures than ASHRAE recommends for your location, adding "safety factors" to the calculated load, and rounding up to the next largest unit, are all signs of oversizing air conditioners. Oversizing can cause short-cycling, and short cycling leads to poor humidity control, reduced efficiency, higher utility bills, drastic indoor temperature swings, excessive noise, and increased wear and tear on the air conditioner.

Rather than oversizing an air conditioner, wise contractors and engineers "right-size" or even slightly undersize air conditioners. Correctly sizing an air conditioner controls humidity better; promotes efficiency; reduces utility bills; extends equipment life, and maintains even, comfortable temperatures.

Low ambient applications

When equipped with a Carrier economizer, your rooftop unit can cool your space by bringing in fresh, cool outside air. In fact, when so equipped, accessory low-ambient kit may not be necessary. In low ambient conditions, unless the outdoor air is excessively humid or contaminated, economizer-based "free cooling" is the preferred less costly and energy conscious method.

In low ambient applications where outside air might not be desired (such as contaminated or excessively humid outdoor environments), your Carrier rooftop can operate to ambient temperatures down to -20°F (-29°C) using the recommended accessory Motormaster low ambient controller.

Winter start

Carrier's winter start kit extends the low ambient limit of your rooftop to 25°F (-4°C). The kit bypasses the low pressure switch, preventing nuisance tripping of the low pressure switch. Other low ambient precautions may still be prudent.

Application/Selection Option

Selection software by Carrier saves time by performing many of the steps above. Contact your Carrier sales representative for assistance.

Table 7 – COOLING CAPACITIES

2-STAGE COOLING

15 TONS

| 50HC*D17 | | | AMBIENT TEMPERATURE | | | | | | | | | | | | | | | | |
|----------|----------|----------|---------------------|-------|-------|---------|-------|-------|---------|-------|-------|---------|-------|-------|---------|-------|-------|-------|-------|
| | | | 85 | | | 95 | | | 105 | | | 115 | | | 125 | | | | |
| | | | EA (dB) | | | EA (dB) | | | EA (dB) | | | EA (dB) | | | EA (dB) | | | | |
| | | | 75 | 80 | 85 | 75 | 80 | 85 | 75 | 80 | 85 | 75 | 80 | 85 | 75 | 80 | 85 | | |
| 4500 CFM | EAT (wb) | 58 | TC | 158.3 | 158.3 | 179.2 | 152.6 | 152.6 | 172.9 | 146.6 | 146.6 | 166.1 | 140.2 | 140.2 | 158.8 | 133.2 | 133.2 | 150.8 | |
| | | | SHC | 137.3 | 158.3 | 179.2 | 132.4 | 152.6 | 172.9 | 127.2 | 146.6 | 166.1 | 121.6 | 140.2 | 158.8 | 115.5 | 133.2 | 150.8 | |
| | | 62 | TC | 166.8 | 166.8 | 169.0 | 159.5 | 159.5 | 165.6 | 151.8 | 151.8 | 161.9 | 143.6 | 143.6 | 157.9 | 134.9 | 134.9 | 153.4 | |
| | | | SHC | 123.1 | 146.1 | 169.0 | 119.7 | 142.6 | 165.6 | 116.1 | 139.0 | 161.9 | 112.3 | 135.1 | 157.9 | 108.2 | 130.8 | 153.4 | |
| | | 67 | TC | 182.9 | 182.9 | 182.9 | 174.9 | 174.9 | 174.9 | 166.3 | 166.3 | 166.3 | 157.2 | 157.2 | 157.2 | 147.6 | 147.6 | 147.6 | |
| | | | SHC | 100.0 | 123.1 | 146.1 | 96.7 | 119.8 | 142.8 | 93.2 | 116.3 | 139.4 | 89.7 | 112.7 | 135.7 | 85.9 | 108.9 | 131.9 | |
| | 72 | TC | 200.5 | 200.5 | 200.5 | 191.6 | 191.6 | 191.6 | 182.2 | 182.2 | 182.2 | 172.2 | 172.2 | 172.2 | 161.7 | 161.7 | 161.7 | | |
| | | SHC | 76.1 | 99.5 | 122.8 | 72.9 | 96.2 | 119.5 | 69.5 | 92.8 | 116.1 | 66.0 | 89.3 | 112.5 | 62.4 | 85.6 | 108.8 | | |
| | 76 | TC | - | 215.4 | 215.4 | - | 205.8 | 205.8 | - | 195.6 | 195.6 | - | 184.8 | 184.8 | - | 173.6 | 173.6 | | |
| | | SHC | - | 80.2 | 105.0 | - | 77.1 | 101.7 | - | 73.7 | 98.2 | - | 70.2 | 94.5 | - | 66.7 | 90.7 | | |
| | 5250 CFM | EAT (wb) | 58 | TC | 166.7 | 166.7 | 188.8 | 160.6 | 160.6 | 181.9 | 154.0 | 154.0 | 174.4 | 147.0 | 147.0 | 166.5 | 139.5 | 139.5 | 157.9 |
| | | | | SHC | 144.6 | 166.7 | 188.8 | 139.3 | 160.6 | 181.9 | 133.6 | 154.0 | 174.4 | 127.6 | 147.0 | 166.5 | 121.0 | 139.5 | 157.9 |
| 62 | | | TC | 172.0 | 172.0 | 185.1 | 164.3 | 164.3 | 181.2 | 156.3 | 156.3 | 177.0 | 147.8 | 147.8 | 172.4 | 139.6 | 139.6 | 164.3 | |
| | | | SHC | 132.5 | 158.8 | 185.1 | 128.9 | 155.1 | 181.2 | 125.0 | 151.0 | 177.0 | 120.9 | 146.6 | 172.4 | 114.9 | 139.6 | 164.3 | |
| 67 | | | TC | 188.3 | 188.3 | 188.3 | 179.7 | 179.7 | 179.7 | 170.7 | 170.7 | 170.7 | 161.0 | 161.0 | 161.0 | 150.9 | 150.9 | 150.9 | |
| | | | SHC | 106.1 | 132.7 | 159.3 | 102.8 | 129.3 | 155.9 | 99.3 | 125.8 | 152.4 | 95.6 | 122.1 | 148.6 | 91.7 | 118.2 | 144.7 | |
| 72 | | TC | 206.1 | 206.1 | 206.1 | 196.7 | 196.7 | 196.7 | 186.7 | 186.7 | 186.7 | 176.2 | 176.2 | 176.2 | 165.3 | 165.3 | 165.3 | | |
| | | SHC | 78.8 | 105.6 | 132.5 | 75.5 | 102.3 | 129.1 | 72.1 | 98.8 | 125.6 | 68.5 | 95.2 | 121.9 | 64.8 | 91.4 | 118.0 | | |
| 76 | | TC | - | 221.2 | 221.2 | - | 211.0 | 211.0 | - | 200.3 | 200.3 | - | 189.0 | 189.0 | - | 177.2 | 177.2 | | |
| | | SHC | - | 83.6 | 111.7 | - | 80.3 | 108.2 | - | 76.9 | 104.6 | - | 73.3 | 100.9 | - | 69.7 | 97.1 | | |
| 6000 CFM | | EAT (wb) | 58 | TC | 173.8 | 173.8 | 196.8 | 167.2 | 167.2 | 189.4 | 160.2 | 160.2 | 181.4 | 152.7 | 152.7 | 173.0 | 144.7 | 144.7 | 163.8 |
| | | | | SHC | 150.8 | 173.8 | 196.8 | 145.1 | 167.2 | 189.4 | 139.0 | 160.2 | 181.4 | 132.5 | 152.7 | 173.0 | 125.5 | 144.7 | 163.8 |
| | 62 | | TC | 176.3 | 176.3 | 199.5 | 168.5 | 168.5 | 194.9 | 160.5 | 160.5 | 188.9 | 152.9 | 152.9 | 179.9 | 144.8 | 144.8 | 170.4 | |
| | | | SHC | 140.9 | 170.2 | 199.5 | 136.9 | 165.9 | 194.9 | 132.1 | 160.5 | 188.9 | 125.8 | 152.9 | 179.9 | 119.2 | 144.8 | 170.4 | |
| | 67 | | TC | 192.3 | 192.3 | 192.3 | 183.4 | 183.4 | 183.4 | 173.9 | 173.9 | 173.9 | 164.0 | 164.0 | 164.0 | 153.4 | 153.4 | 156.9 | |
| | | | SHC | 112.0 | 142.0 | 172.0 | 108.5 | 138.5 | 168.5 | 104.9 | 134.9 | 164.8 | 101.2 | 131.1 | 161.0 | 97.2 | 127.1 | 156.9 | |
| | 72 | TC | 210.4 | 210.4 | 210.4 | 200.6 | 200.6 | 200.6 | 190.2 | 190.2 | 190.2 | 179.3 | 179.3 | 179.3 | 167.9 | 167.9 | 167.9 | | |
| | | SHC | 81.2 | 111.4 | 141.7 | 77.9 | 108.0 | 138.2 | 74.4 | 104.5 | 134.6 | 70.7 | 100.8 | 130.8 | 67.0 | 96.9 | 126.9 | | |
| | 76 | TC | - | 225.6 | 225.6 | - | 215.0 | 215.0 | - | 203.8 | 203.8 | - | 192.1 | 192.1 | - | 180.0 | 180.0 | | |
| | | SHC | - | 86.7 | 117.9 | - | 83.3 | 114.5 | - | 79.9 | 110.8 | - | 76.3 | 107.1 | - | 72.6 | 103.2 | | |
| | 6750 CFM | EAT (wb) | 58 | TC | 179.8 | 179.8 | 203.7 | 172.9 | 172.9 | 195.8 | 165.5 | 165.5 | 187.4 | 157.5 | 157.5 | 178.4 | 149.0 | 149.0 | 168.8 |
| | | | | SHC | 156.0 | 179.8 | 203.7 | 150.0 | 172.9 | 195.8 | 143.5 | 165.5 | 187.4 | 136.7 | 157.5 | 178.4 | 129.3 | 149.0 | 168.8 |
| 62 | | | TC | 180.5 | 180.5 | 210.7 | 173.0 | 173.0 | 203.6 | 165.6 | 165.6 | 194.9 | 157.7 | 157.7 | 185.5 | 149.1 | 149.1 | 175.5 | |
| | | | SHC | 147.6 | 179.2 | 210.7 | 142.4 | 173.0 | 203.6 | 136.3 | 165.6 | 194.9 | 129.8 | 157.7 | 185.5 | 122.8 | 149.1 | 175.5 | |
| 67 | | | TC | 195.6 | 195.6 | 195.6 | 186.2 | 186.2 | 186.2 | 176.5 | 176.5 | 176.8 | 166.2 | 166.2 | 172.7 | 155.4 | 155.4 | 168.4 | |
| | | | SHC | 117.5 | 150.8 | 184.1 | 114.0 | 147.3 | 180.5 | 110.4 | 143.6 | 176.8 | 106.5 | 139.6 | 172.7 | 102.4 | 135.4 | 168.4 | |
| 72 | | TC | 213.8 | 213.8 | 213.8 | 203.6 | 203.6 | 203.6 | 192.9 | 192.9 | 192.9 | 181.6 | 181.6 | 181.6 | 169.9 | 169.9 | 169.9 | | |
| | | SHC | 83.5 | 117.0 | 150.5 | 80.1 | 113.5 | 147.0 | 76.5 | 109.9 | 143.3 | 72.8 | 106.1 | 139.4 | 69.1 | 102.3 | 135.5 | | |
| 76 | | TC | - | 229.1 | 229.1 | - | 218.1 | 218.1 | - | 206.6 | 206.6 | - | 194.6 | 194.6 | - | 182.1 | 182.1 | | |
| | | SHC | - | 89.6 | 124.0 | - | 86.2 | 120.5 | - | 82.7 | 116.8 | - | 79.0 | 113.0 | - | 75.2 | 109.0 | | |
| 7500 CFM | | EAT (wb) | 58 | TC | 185.1 | 185.1 | 209.6 | 177.7 | 177.7 | 201.3 | 170.0 | 170.0 | 192.5 | 161.6 | 161.6 | 183.0 | 152.8 | 152.8 | 173.0 |
| | | | | SHC | 160.6 | 185.1 | 209.6 | 154.2 | 177.7 | 201.3 | 147.5 | 170.0 | 192.5 | 140.2 | 161.6 | 183.0 | 132.5 | 152.8 | 173.0 |
| | 62 | | TC | 185.2 | 185.2 | 218.0 | 177.9 | 177.9 | 209.3 | 170.1 | 170.1 | 200.2 | 161.8 | 161.8 | 190.4 | 152.9 | 152.9 | 179.9 | |
| | | | SHC | 152.5 | 185.2 | 218.0 | 146.4 | 177.9 | 209.3 | 140.0 | 170.1 | 200.2 | 133.2 | 161.8 | 190.4 | 125.8 | 152.9 | 179.9 | |
| | 67 | | TC | 198.1 | 198.1 | 198.1 | 188.6 | 188.6 | 192.1 | 178.6 | 178.6 | 188.1 | 168.1 | 168.1 | 183.8 | 157.2 | 157.2 | 179.1 | |
| | | | SHC | 122.8 | 159.3 | 195.9 | 119.2 | 155.7 | 192.1 | 115.5 | 151.8 | 188.1 | 111.5 | 147.7 | 183.8 | 107.3 | 143.2 | 179.1 | |
| | 72 | TC | 216.6 | 216.6 | 216.6 | 206.1 | 206.1 | 206.1 | 195.1 | 195.1 | 195.1 | 183.5 | 183.5 | 183.5 | 171.6 | 171.6 | 171.6 | | |
| | | SHC | 85.6 | 122.3 | 159.0 | 82.2 | 118.8 | 155.5 | 78.6 | 115.2 | 151.7 | 74.9 | 111.3 | 147.8 | 71.1 | 107.4 | 143.8 | | |
| | 76 | TC | - | 231.9 | 231.9 | - | 220.7 | 220.7 | - | 208.9 | 208.9 | - | 196.5 | 196.5 | - | 183.8 | 183.8 | | |
| | | SHC | - | 92.4 | 129.9 | - | 88.9 | 126.3 | - | 85.4 | 122.6 | - | 81.6 | 118.7 | - | 77.8 | 114.6 | | |

50HC

LEGEND:

- Do not operate
- Cfm - Cubic feet per minute (supply air)
- EAT(db) - Entering air temperature (dry bulb)
- EAT(wb) - Entering air temperature (wet bulb)
- SHC - Sensible heat capacity
- TC - Total capacity

50HC

| 50HC017 (15 TONS) – UNIT WITH HUMIDI-MIZER IN SUBCOOLING MODE | | | | | | | | | | |
|---|-----|-----------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|
| Temp (F) Air Ent Condenser (Edb) | | AIR ENTERING EVAPORATOR – CFM/BF | | | | | | | | |
| | | 4,500 | | | 6,000 | | | 7,500 | | |
| | | Air Entering Evaporator – Ewb (F) | | | | | | | | |
| | | 72 | 67 | 62 | 72 | 67 | 62 | 72 | 67 | 62 |
| 75 | TC | 202.9 | 184.6 | 166.2 | 213.7 | 194.6 | 175.4 | 222.3 | 202.5 | 182.7 |
| | SHC | 91.9 | 112.4 | 132.9 | 106.1 | 126.4 | 146.8 | 117.5 | 137.7 | 158.0 |
| | kW | 10.19 | 10.12 | 9.78 | 10.51 | 10.19 | 9.95 | 10.61 | 10.36 | 10.12 |
| 85 | TC | 189.8 | 171.8 | 153.8 | 201.0 | 182.2 | 163.3 | 209.9 | 190.4 | 170.8 |
| | SHC | 75.9 | 101.0 | 126.2 | 91.2 | 116.3 | 141.3 | 103.4 | 128.4 | 153.5 |
| | kW | 11.57 | 11.49 | 11.15 | 11.88 | 11.56 | 11.32 | 11.98 | 11.73 | 11.49 |
| 95 | TC | 176.7 | 159.1 | 141.4 | 188.3 | 169.7 | 151.2 | 197.5 | 178.2 | 159.0 |
| | SHC | 59.8 | 89.7 | 119.6 | 76.2 | 106.1 | 135.9 | 89.4 | 119.2 | 149.0 |
| | kW | 12.87 | 12.81 | 12.47 | 13.20 | 12.88 | 12.64 | 13.30 | 13.05 | 12.81 |
| 105 | TC | 163.6 | 146.3 | 129.0 | 175.6 | 157.3 | 139.1 | 185.1 | 166.1 | 147.1 |
| | SHC | 43.8 | 78.4 | 112.9 | 61.3 | 95.9 | 130.4 | 75.3 | 109.9 | 144.4 |
| | kW | 14.05 | 14.00 | 13.65 | 14.39 | 14.07 | 13.82 | 14.40 | 14.24 | 14.00 |
| 115 | TC | 150.5 | 133.5 | 116.5 | 162.9 | 144.9 | 127.0 | 172.7 | 154.0 | 135.3 |
| | SHC | 27.7 | 67.0 | 106.3 | 46.4 | 85.7 | 125.0 | 61.3 | 100.6 | 133.4 |
| | kW | 15.44 | 15.36 | 15.02 | 15.75 | 15.43 | 15.19 | 15.85 | 15.60 | 15.36 |
| 125 | TC | 137.4 | 120.8 | 104.1 | 150.2 | 132.5 | 114.9 | 160.3 | 141.9 | 123.5 |
| | SHC | 11.7 | 55.7 | 99.6 | 31.4 | 75.5 | 112.9 | 47.3 | 91.3 | 123.0 |
| | kW | 16.77 | 16.71 | 16.37 | 17.10 | 16.78 | 16.54 | 17.20 | 16.95 | 16.71 |

| 50HC017 (15 TONS) – UNIT WITH HUMIDI-MIZER IN HOT GAS REHEAT MODE | | | | | | | | | | |
|---|-----|-----------------------------------|-------|-------|----------------|-------|-------|----------------|-------|-------|
| Temp (F) Air Ent Condenser (Edb) | | AIR ENTERING EVAPORATOR – Ewb (F) | | | | | | | | |
| | | 75 Dry Bulb | | | 75 Dry Bulb | | | 75 Dry Bulb | | |
| | | 62.5 Wet Bulb | | | 64 Wet Bulb | | | 65.3 Wet Bulb | | |
| | | (50% Relative) | | | (56% Relative) | | | (60% Relative) | | |
| | | Air Entering Evaporator – Cfm | | | | | | | | |
| | | 4,500 | 6,000 | 7,500 | 4,500 | 6,000 | 7,500 | 4,500 | 6,000 | 7,500 |
| 80 | TC | 64.50 | 71.00 | 73.30 | 68.40 | 74.50 | 77.30 | 71.20 | 79.70 | 80.60 |
| | SHC | 12.60 | 24.90 | 36.80 | 6.80 | 13.70 | 23.90 | -0.80 | 5.50 | 13.80 |
| | kW | 10.10 | 10.26 | 10.42 | 10.18 | 10.40 | 10.56 | 10.33 | 10.47 | 10.67 |
| 75 | TC | 66.60 | 73.10 | 75.60 | 70.50 | 76.60 | 79.50 | 73.20 | 80.80 | 82.90 |
| | SHC | 14.30 | 26.70 | 38.50 | 8.10 | 14.90 | 25.70 | 0.70 | 7.00 | 15.00 |
| | kW | 10.05 | 10.22 | 10.36 | 10.14 | 10.36 | 10.52 | 10.28 | 10.43 | 10.62 |
| 70 | TC | 68.70 | 75.10 | 77.40 | 72.50 | 78.60 | 81.40 | 75.20 | 82.80 | 84.90 |
| | SHC | 15.40 | 27.80 | 40.00 | 9.50 | 16.20 | 26.80 | 2.10 | 8.40 | 16.30 |
| | kW | 10.00 | 10.18 | 10.33 | 10.10 | 10.31 | 10.47 | 10.23 | 10.40 | 10.58 |
| 60 | TC | 72.80 | 79.30 | 81.60 | 76.70 | 82.80 | 85.70 | 79.40 | 86.90 | 88.80 |
| | SHC | 19.00 | 31.10 | 43.20 | 12.70 | 19.90 | 30.10 | 5.30 | 11.60 | 20.00 |
| | kW | 9.92 | 10.09 | 10.24 | 10.01 | 10.22 | 10.37 | 10.14 | 10.31 | 10.49 |
| 50 | TC | 76.80 | 83.40 | 85.70 | 80.80 | 86.90 | 89.70 | 83.50 | 90.90 | 92.80 |
| | SHC | 21.70 | 34.20 | 46.20 | 15.80 | 22.70 | 33.20 | 8.40 | 14.70 | 22.80 |
| | kW | 9.83 | 10.00 | 10.15 | 9.92 | 10.13 | 10.29 | 10.05 | 10.21 | 10.39 |
| 40 | TC | 80.90 | 87.30 | 89.60 | 84.90 | 90.80 | 93.60 | 87.40 | 94.80 | 96.70 |
| | SHC | 24.90 | 37.10 | 49.30 | 19.00 | 26.00 | 36.10 | 11.60 | 17.90 | 26.20 |
| | kW | 9.74 | 9.91 | 10.06 | 9.83 | 10.04 | 10.20 | 9.96 | 10.12 | 10.30 |

LEGEND

- Edb** – Entering Dry–Bulb
- Ewb** – Entering Wet–Bulb
- kW** – Compressor Motor Power Input
- ldb** – Leaving Dry–Bulb
- lwb** – Leaving Wet–Bulb
- SHC** – Sensible Heat Capacity (1000 Btuh) Gross
- TC** – Total Capacity (1000 Btuh) Gross

NOTES:

1. Direct interpolation is permissible. Do not extrapolate.
2. The following formulas may be used:

$$t_{db} = t_{edb} - \frac{\text{sensible capacity (Btuh)}}{1.10 \times \text{cfm}}$$

t_{lwb} = Wet–bulb temperature corresponding to enthalpy of air leaving evaporator coil (h_{lwb})

$$h_{lwb} = h_{ewb} - \frac{\text{total capacity (Btuh)}}{4.5 \times \text{cfm}}$$

Where: h_{ewb} = Enthalpy of air entering evaporator coil

Table 9 – COOLING CAPACITIES

2-STAGE COOLING

17.5 TONS

| 50HC*D20 | | | AMBIENT TEMPERATURE | | | | | | | | | | | | | | | | |
|----------|----------|----------|---------------------|-------|-------|---------|-------|-------|---------|-------|-------|---------|-------|-------|---------|-------|-------|-------|-------|
| | | | 85 | | | 95 | | | 105 | | | 115 | | | 125 | | | | |
| | | | EA (dB) | | | EA (dB) | | | EA (dB) | | | EA (dB) | | | EA (dB) | | | | |
| | | | 75 | 80 | 85 | 75 | 80 | 85 | 75 | 80 | 85 | 75 | 80 | 85 | 75 | 80 | 85 | | |
| 5250 CFM | EAT (wb) | 58 | TC | 185.1 | 185.1 | 209.2 | 178.7 | 178.7 | 201.9 | 171.8 | 171.8 | 194.1 | 164.5 | 164.5 | 185.8 | 156.7 | 156.7 | 177.0 | |
| | | SHC | 161.1 | 185.1 | 209.2 | 155.4 | 178.7 | 201.9 | 149.4 | 171.8 | 194.1 | 143.1 | 164.5 | 185.8 | 136.3 | 156.7 | 177.0 | | |
| | | 62 | TC | 193.8 | 193.8 | 199.5 | 185.6 | 185.6 | 195.4 | 176.9 | 176.9 | 191.1 | 167.7 | 167.7 | 186.4 | 158.2 | 158.2 | 181.1 | |
| | | SHC | 145.6 | 172.6 | 199.5 | 141.7 | 168.6 | 195.4 | 137.6 | 164.4 | 191.1 | 133.2 | 159.8 | 186.4 | 128.3 | 154.7 | 181.1 | | |
| | | 67 | TC | 212.2 | 212.2 | 212.2 | 203.3 | 203.3 | 203.3 | 193.8 | 193.8 | 193.8 | 183.8 | 183.8 | 183.8 | 173.1 | 173.1 | 173.1 | |
| | | SHC | 119.0 | 146.0 | 173.1 | 115.3 | 142.3 | 169.4 | 111.4 | 138.4 | 165.4 | 107.3 | 134.3 | 161.3 | 103.0 | 130.0 | 157.0 | | |
| | 72 | TC | 232.3 | 232.3 | 232.3 | 222.7 | 222.7 | 222.7 | 212.4 | 212.4 | 212.4 | 201.6 | 201.6 | 201.6 | 190.1 | 190.1 | 190.1 | | |
| | SHC | 91.5 | 118.8 | 146.2 | 87.9 | 115.2 | 142.5 | 84.1 | 111.4 | 138.7 | 80.2 | 107.4 | 134.6 | 76.0 | 103.2 | 130.4 | | | |
| | 76 | TC | - | 249.5 | 249.5 | - | 239.2 | 239.2 | - | 228.2 | 228.2 | - | 216.6 | 216.6 | - | 204.3 | 204.3 | | |
| | SHC | - | 96.7 | 125.3 | - | 93.2 | 121.7 | - | 89.5 | 117.9 | - | 85.6 | 113.8 | - | 81.5 | 109.5 | | | |
| | 6125 CFM | EAT (wb) | 58 | TC | 194.7 | 194.7 | 220.0 | 187.8 | 187.8 | 212.2 | 180.4 | 180.4 | 203.8 | 172.5 | 172.5 | 194.9 | 164.1 | 164.1 | 185.5 |
| | | | SHC | 169.4 | 194.7 | 220.0 | 163.3 | 187.8 | 212.2 | 156.9 | 180.4 | 203.8 | 150.1 | 172.5 | 194.9 | 142.8 | 164.1 | 185.5 | |
| 62 | | | TC | 199.6 | 199.6 | 218.0 | 191.1 | 191.1 | 213.5 | 182.1 | 182.1 | 208.4 | 173.0 | 173.0 | 201.2 | 164.3 | 164.3 | 192.8 | |
| SHC | | | 156.5 | 187.2 | 218.0 | 152.3 | 182.9 | 213.5 | 147.7 | 178.0 | 208.4 | 141.8 | 171.5 | 201.2 | 135.8 | 164.3 | 192.8 | | |
| 67 | | | TC | 218.0 | 218.0 | 218.0 | 208.7 | 208.7 | 208.7 | 198.7 | 198.7 | 198.7 | 188.2 | 188.2 | 188.2 | 177.1 | 177.1 | 177.1 | |
| SHC | | | 126.2 | 157.4 | 188.6 | 122.4 | 153.6 | 184.7 | 118.4 | 149.6 | 180.7 | 114.3 | 145.4 | 176.5 | 109.9 | 141.0 | 172.1 | | |
| 72 | | TC | 238.5 | 238.5 | 238.5 | 228.4 | 228.4 | 228.4 | 217.7 | 217.7 | 217.7 | 206.3 | 206.3 | 206.3 | 194.3 | 194.3 | 194.3 | | |
| SHC | | 94.7 | 126.1 | 157.5 | 91.0 | 122.4 | 153.8 | 87.2 | 118.5 | 149.8 | 83.1 | 114.4 | 145.7 | 78.9 | 110.1 | 141.4 | | | |
| 76 | | TC | - | 255.9 | 255.9 | - | 245.1 | 245.1 | - | 233.6 | 233.6 | - | 221.4 | 221.4 | - | 208.5 | 208.5 | | |
| SHC | | - | 100.7 | 133.3 | - | 97.1 | 129.6 | - | 93.3 | 125.6 | - | 89.3 | 121.5 | - | 85.1 | 117.1 | | | |
| 7000 CFM | | EAT (wb) | 58 | TC | 202.7 | 202.7 | 229.1 | 195.4 | 195.4 | 220.8 | 187.5 | 187.5 | 211.9 | 179.2 | 179.2 | 202.5 | 170.3 | 170.3 | 192.4 |
| | | | SHC | 176.4 | 202.7 | 229.1 | 170.0 | 195.4 | 220.8 | 163.1 | 187.5 | 211.9 | 155.9 | 179.2 | 202.5 | 148.1 | 170.3 | 192.4 | |
| | 62 | | TC | 204.6 | 204.6 | 234.4 | 196.0 | 196.0 | 228.0 | 187.7 | 187.7 | 220.3 | 179.3 | 179.3 | 210.5 | 170.4 | 170.4 | 200.0 | |
| | SHC | | 166.0 | 200.2 | 234.4 | 160.8 | 194.4 | 228.0 | 155.1 | 187.7 | 220.3 | 148.2 | 179.3 | 210.5 | 140.8 | 170.4 | 200.0 | | |
| | 67 | | TC | 222.5 | 222.5 | 222.5 | 212.8 | 212.8 | 212.8 | 202.4 | 202.4 | 202.4 | 191.5 | 191.5 | 191.5 | 180.0 | 180.0 | 186.4 | |
| | SHC | | 133.0 | 168.2 | 203.4 | 129.2 | 164.3 | 199.5 | 125.1 | 160.3 | 195.4 | 120.9 | 156.0 | 191.0 | 116.4 | 151.4 | 186.4 | | |
| | 72 | TC | 243.3 | 243.3 | 243.3 | 232.7 | 232.7 | 232.7 | 221.6 | 221.6 | 221.6 | 209.9 | 209.9 | 209.9 | 197.4 | 197.4 | 197.4 | | |
| | SHC | 97.5 | 132.9 | 168.3 | 93.8 | 129.2 | 164.5 | 89.9 | 125.2 | 160.5 | 85.8 | 121.1 | 156.3 | 81.6 | 116.7 | 151.9 | | | |
| | 76 | TC | - | 260.8 | 260.8 | - | 249.6 | 249.6 | - | 237.7 | 237.7 | - | 225.1 | 225.1 | - | 211.7 | 211.7 | | |
| | SHC | - | 104.4 | 140.8 | - | 100.7 | 137.0 | - | 96.9 | 133.0 | - | 92.8 | 128.8 | - | 88.5 | 124.4 | | | |
| | 7875 CFM | EAT (wb) | 58 | TC | 209.6 | 209.6 | 236.8 | 201.8 | 201.8 | 228.1 | 193.6 | 193.6 | 218.8 | 184.8 | 184.8 | 208.9 | 175.5 | 175.5 | 198.3 |
| | | | SHC | 182.3 | 209.6 | 236.8 | 175.6 | 201.8 | 228.1 | 168.4 | 193.6 | 218.8 | 160.8 | 184.8 | 208.9 | 152.7 | 175.5 | 198.3 | |
| 62 | | | TC | 209.8 | 209.8 | 246.2 | 202.0 | 202.0 | 237.1 | 193.8 | 193.8 | 227.4 | 185.0 | 185.0 | 217.1 | 175.6 | 175.6 | 206.1 | |
| SHC | | | 173.4 | 209.8 | 246.2 | 167.0 | 202.0 | 237.1 | 160.1 | 193.8 | 227.4 | 152.9 | 185.0 | 217.1 | 145.1 | 175.6 | 206.1 | | |
| 67 | | | TC | 226.1 | 226.1 | 226.1 | 216.0 | 216.0 | 216.0 | 205.4 | 205.4 | 209.4 | 194.2 | 194.2 | 204.8 | 182.4 | 182.4 | 199.9 | |
| SHC | | | 139.6 | 178.6 | 217.7 | 135.6 | 174.7 | 213.7 | 131.5 | 170.5 | 209.4 | 127.1 | 166.0 | 204.8 | 122.5 | 161.2 | 199.9 | | |
| 72 | | TC | 247.0 | 247.0 | 247.0 | 236.2 | 236.2 | 236.2 | 224.7 | 224.7 | 224.7 | 212.7 | 212.7 | 212.7 | 199.9 | 199.9 | 199.9 | | |
| SHC | | 100.2 | 139.5 | 178.8 | 96.5 | 135.7 | 174.9 | 92.5 | 131.7 | 170.9 | 88.4 | 127.5 | 166.6 | 84.1 | 123.1 | 162.1 | | | |
| 76 | | TC | - | 264.7 | 264.7 | - | 253.1 | 253.1 | - | 240.9 | 240.9 | - | 227.9 | 227.9 | - | - | - | | |
| SHC | | - | 107.9 | 148.1 | - | 104.2 | 144.3 | - | 100.2 | 140.2 | - | 96.1 | 135.9 | - | - | - | | | |
| 8750 CFM | | EAT (wb) | 58 | TC | 215.4 | 215.4 | 243.4 | 207.3 | 207.3 | 234.3 | 198.7 | 198.7 | 224.6 | 189.6 | 189.6 | 214.2 | 179.9 | 179.9 | 203.2 |
| | | | SHC | 187.4 | 215.4 | 243.4 | 180.3 | 207.3 | 234.3 | 172.9 | 198.7 | 224.6 | 164.9 | 189.6 | 214.2 | 156.5 | 179.9 | 203.2 | |
| | 62 | | TC | 215.5 | 215.5 | 253.0 | 207.5 | 207.5 | 243.5 | 198.9 | 198.9 | 233.4 | 189.7 | 189.7 | 222.7 | 180.0 | 180.0 | 211.2 | |
| | SHC | | 178.1 | 215.5 | 253.0 | 171.5 | 207.5 | 243.5 | 164.4 | 198.9 | 233.4 | 156.8 | 189.7 | 222.7 | 148.8 | 180.0 | 211.2 | | |
| | 67 | | TC | 228.9 | 228.9 | 231.5 | 218.7 | 218.7 | 227.3 | 207.8 | 207.8 | 222.8 | 196.4 | 196.4 | 217.9 | 184.5 | 184.5 | 212.6 | |
| | SHC | | 145.8 | 188.6 | 231.5 | 141.8 | 184.5 | 227.3 | 137.5 | 180.1 | 222.8 | 133.0 | 175.5 | 217.9 | 128.2 | 170.4 | 212.6 | | |
| | 72 | TC | 250.1 | 250.1 | 250.1 | 239.0 | 239.0 | 239.0 | 227.3 | 227.3 | 227.3 | 214.9 | 214.9 | 214.9 | 201.8 | 201.8 | 201.8 | | |
| | SHC | 102.8 | 145.8 | 188.9 | 99.0 | 142.0 | 185.0 | 95.0 | 137.9 | 180.9 | 90.8 | 133.7 | 176.5 | 86.4 | 129.2 | 172.0 | | | |
| | 76 | TC | - | 267.8 | 267.8 | - | 256.0 | 256.0 | - | 243.5 | 243.5 | - | 230.2 | 230.2 | - | - | - | | |
| | SHC | - | 111.2 | 155.2 | - | 107.4 | 151.3 | - | 103.5 | 147.1 | - | 99.3 | 142.8 | - | - | - | | | |

50HC

LEGEND:

- Do not operate
- Cfm - Cubic feet per minute (supply air)
- EAT(db) - Entering air temperature (dry bulb)
- EAT(wb) - Entering air temperature (wet bulb)
- SHC - Sensible heat capacity
- TC - Total capacity

50HC

| 50HC020 (17.5 TONS) – UNIT WITH HUMIDI-MIZER IN SUBCOOLING MODE | | | | | | | | | | |
|---|-----|-----------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|
| Temp (F) Air Ent Condenser (Edb) | | AIR ENTERING EVAPORATOR – CFM/BF | | | | | | | | |
| | | 5,250 | | | 7,000 | | | 8,750 | | |
| | | Air Entering Evaporator – Ewb (F) | | | | | | | | |
| | | 72 | 67 | 62 | 72 | 67 | 62 | 72 | 67 | 62 |
| 75 | TC | 232.0 | 211.3 | 190.6 | 242.4 | 221.0 | 199.7 | 250.7 | 228.9 | 207.0 |
| | SHC | 110.9 | 133.7 | 156.4 | 127.6 | 150.3 | 173.0 | 141.1 | 163.7 | 186.4 |
| | kW | 12.45 | 12.16 | 11.81 | 12.74 | 12.41 | 12.02 | 12.93 | 12.51 | 12.18 |
| 85 | TC | 215.9 | 195.7 | 175.5 | 226.0 | 205.2 | 184.4 | 234.2 | 212.8 | 191.5 |
| | SHC | 90.6 | 118.8 | 147.0 | 108.4 | 136.6 | 164.9 | 122.7 | 151.0 | 179.2 |
| | kW | 13.48 | 13.20 | 12.88 | 13.77 | 13.47 | 13.07 | 13.96 | 13.58 | 13.23 |
| 95 | TC | 199.7 | 180.0 | 160.3 | 209.7 | 189.4 | 169.1 | 217.6 | 196.8 | 176.1 |
| | SHC | 70.3 | 104.0 | 137.7 | 89.2 | 123.0 | 156.7 | 104.4 | 138.2 | 172.1 |
| | kW | 14.60 | 14.25 | 13.94 | 14.89 | 14.51 | 14.15 | 15.08 | 14.63 | 14.31 |
| 105 | TC | 183.6 | 164.5 | 145.2 | 193.3 | 173.5 | 153.8 | 201.0 | 180.8 | 160.6 |
| | SHC | 50.0 | 89.1 | 128.3 | 70.0 | 109.3 | 148.6 | 86.0 | 125.5 | 158.6 |
| | kW | 15.64 | 15.36 | 15.01 | 15.93 | 15.60 | 15.21 | 16.12 | 15.72 | 15.37 |
| 115 | TC | 167.5 | 148.8 | 130.1 | 176.9 | 157.7 | 138.5 | 184.5 | 164.8 | 145.1 |
| | SHC | 29.7 | 74.3 | 118.9 | 50.7 | 95.6 | 138.1 | 67.7 | 112.7 | 145.1 |
| | kW | 16.70 | 16.38 | 15.82 | 16.98 | 16.63 | 16.03 | 17.17 | 16.75 | 16.19 |
| 125 | TC | 151.4 | 133.2 | 115.0 | 160.6 | 141.9 | 123.1 | 167.9 | 148.8 | 129.7 |
| | SHC | 9.4 | 59.5 | 109.6 | 31.5 | 81.9 | 123.0 | 49.3 | 100.0 | 129.7 |
| | kW | 17.71 | 17.39 | 17.09 | 18.01 | 17.65 | 17.30 | 18.20 | 17.76 | 17.46 |

| 50HC020 (17.5 TONS) – UNIT WITH HUMIDI-MIZER IN HOT GAS REHEAT MODE | | | | | | | | | | |
|---|-----|-----------------------------------|--------|--------|----------------|--------|--------|----------------|--------|--------|
| Temp (F) Air Ent Condenser (Edb) | | AIR ENTERING EVAPORATOR – Ewb (F) | | | | | | | | |
| | | 75 Dry Bulb | | | 75 Dry Bulb | | | 75 Dry Bulb | | |
| | | 62.5 Wet Bulb | | | 64 Wet Bulb | | | 65.3 Wet Bulb | | |
| | | (50% Relative) | | | (56% Relative) | | | (60% Relative) | | |
| | | Air Entering Evaporator – Cfm | | | | | | | | |
| | | 5,250 | 7,000 | 8,750 | 5,250 | 7,000 | 8,750 | 5,250 | 7,000 | 8,750 |
| 80 | TC | 67.80 | 71.30 | 74.10 | 70.50 | 74.80 | 79.80 | 73.30 | 78.20 | 82.40 |
| | SHC | 9.00 | 26.50 | 41.70 | 2.20 | 13.20 | 26.90 | -5.20 | 2.90 | 13.80 |
| | kW | 11.65 | 11.75 | 11.87 | 11.82 | 11.90 | 11.98 | 11.93 | 12.10 | 12.19 |
| 75 | TC | 72.50 | 76.00 | 78.80 | 75.00 | 79.20 | 84.30 | 78.00 | 83.00 | 86.90 |
| | SHC | 13.40 | 30.90 | 46.10 | 6.50 | 18.00 | 31.30 | -2.10 | 7.20 | 17.90 |
| | kW | 11.44 | 11.54 | 11.66 | 11.61 | 11.68 | 11.75 | 11.70 | 11.86 | 11.95 |
| 70 | TC | 77.10 | 80.60 | 83.40 | 79.50 | 83.90 | 88.90 | 82.40 | 87.30 | 91.10 |
| | SHC | 17.60 | 34.70 | 49.90 | 10.80 | 22.20 | 35.10 | 3.20 | 11.50 | 22.20 |
| | kW | 11.22 | 11.33 | 11.45 | 11.40 | 11.46 | 11.54 | 11.49 | 11.64 | 11.75 |
| 60 | TC | 86.30 | 89.90 | 92.70 | 88.80 | 93.20 | 98.20 | 91.70 | 96.60 | 100.50 |
| | SHC | 26.20 | 43.20 | 58.40 | 19.40 | 30.80 | 43.60 | 11.60 | 20.10 | 30.70 |
| | kW | 10.76 | 10.86 | 10.98 | 10.93 | 11.00 | 11.07 | 11.03 | 11.18 | 11.28 |
| 50 | TC | 95.50 | 99.10 | 101.90 | 98.00 | 102.40 | 107.40 | 101.00 | 106.00 | 109.80 |
| | SHC | 34.80 | 51.80 | 67.00 | 28.00 | 39.40 | 52.20 | 20.10 | 28.70 | 39.40 |
| | kW | 10.33 | 10.43 | 10.55 | 10.50 | 10.52 | 10.63 | 10.59 | 10.74 | 10.85 |
| 40 | TC | 104.80 | 108.40 | 111.20 | 107.30 | 111.70 | 116.60 | 110.30 | 115.30 | 119.10 |
| | SHC | 43.40 | 60.40 | 75.60 | 36.60 | 48.00 | 60.80 | 28.80 | 37.30 | 47.90 |
| | kW | 9.87 | 9.97 | 10.09 | 10.04 | 10.11 | 10.18 | 10.14 | 10.28 | 10.40 |

LEGEND

- Edb** – Entering Dry–Bulb
- Ewb** – Entering Wet–Bulb
- kW** – Compressor Motor Power Input
- ldb** – Leaving Dry–Bulb
- lwb** – Leaving Wet–Bulb
- SHC** – Sensible Heat Capacity (1000 Btuh) Gross
- TC** – Total Capacity (1000 Btuh) Gross

NOTES:

1. Direct interpolation is permissible. Do not extrapolate.
2. The following formulas may be used:

$$t_{ldb} = t_{edb} - \frac{\text{sensible capacity (Btuh)}}{1.10 \times \text{cfm}}$$

t_{lwb} = Wet–bulb temperature corresponding to enthalpy of air leaving evaporator coil (h_{lwb})

$$h_{lwb} = h_{ewb} - \frac{\text{total capacity (Btuh)}}{4.5 \times \text{cfm}}$$

Where: h_{ewb} = Enthalpy of air entering evaporator coil

Table 11 – COOLING CAPACITIES

2-STAGE COOLING

20 TONS

| 50HC*D24 | | | AMBIENT TEMPERATURE | | | | | | | | | | | | | | | | |
|------------|----------|----------|---------------------|-------|-------|---------|-------|-------|---------|-------|-------|---------|-------|-------|---------|-------|-------|-------|-------|
| | | | 85 | | | 95 | | | 105 | | | 115 | | | 125 | | | | |
| | | | EA (dB) | | | EA (dB) | | | EA (dB) | | | EA (dB) | | | EA (dB) | | | | |
| | | | 75 | 80 | 85 | 75 | 80 | 85 | 75 | 80 | 85 | 75 | 80 | 85 | 75 | 80 | 85 | | |
| 6000 CFM | EAT (wb) | 58 | TC | 214.4 | 214.4 | 242.5 | 207.0 | 207.0 | 234.2 | 199 | 199 | 225.1 | 190.2 | 190.2 | 215.2 | 180.6 | 180.6 | 204.3 | |
| | | SHC | 186.3 | 214.4 | 242.5 | 179.9 | 207.0 | 234.2 | 173 | 199 | 225.1 | 165.3 | 190.2 | 215.2 | 157.0 | 180.6 | 204.3 | | |
| | | 62 | TC | 226.8 | 226.8 | 227.7 | 217.3 | 217.3 | 223.0 | 206.9 | 206.9 | 218 | 195.8 | 195.8 | 212.5 | 183.7 | 183.7 | 206.4 | |
| | | SHC | 167.0 | 197.3 | 227.7 | 162.4 | 192.7 | 223.0 | 157.6 | 187.8 | 218 | 152.3 | 182.4 | 212.5 | 146.6 | 176.5 | 206.4 | | |
| | | 67 | TC | 248.4 | 248.4 | 248.4 | 237.9 | 237.9 | 237.9 | 226.6 | 226.6 | 226.6 | 214.3 | 214.3 | 214.3 | 201.0 | 201.0 | 201.0 | |
| | | SHC | 136.5 | 167.1 | 197.6 | 132.2 | 162.7 | 193.2 | 127.5 | 158 | 188.4 | 222.5 | 152.9 | 183.4 | 117.2 | 147.6 | 178.0 | | |
| | 72 | TC | 271.9 | 271.9 | 271.9 | 260.3 | 260.3 | 260.3 | 247.9 | 247.9 | 247.9 | 234.5 | 234.5 | 234.5 | 220.1 | 220.1 | 220.1 | | |
| | SHC | 105.1 | 136.0 | 167.0 | 100.8 | 131.7 | 162.5 | 96.3 | 127.1 | 157.9 | 91.4 | 122.1 | 152.9 | 86.3 | 116.9 | 147.6 | | | |
| | 76 | TC | - | 291.7 | 291.7 | - | 279.2 | 279.2 | - | 265.7 | 265.7 | - | 251.3 | 251.3 | - | 235.8 | 235.8 | | |
| | SHC | - | 110.7 | 143.7 | - | 106.5 | 139.5 | - | 102 | 134.7 | - | 97.2 | 129.7 | - | 92.1 | 124.3 | | | |
| | 7000 CFM | EAT (wb) | 58 | TC | 225.8 | 225.8 | 255.3 | 217.8 | 217.8 | 246.3 | 209.1 | 209.1 | 236.5 | 199.6 | 199.6 | 225.7 | 189.2 | 189.2 | 214.0 |
| | | | SHC | 196.2 | 225.8 | 255.3 | 189.3 | 217.8 | 246.3 | 181.7 | 209.1 | 236.5 | 173.4 | 199.6 | 225.7 | 164.4 | 189.2 | 214.0 | |
| 62 | | | TC | 233.9 | 233.9 | 248.8 | 223.8 | 223.8 | 243.8 | 213.1 | 213.1 | 238.2 | 201.4 | 201.4 | 231.8 | 190.0 | 190.0 | 221.5 | |
| SHC | | | 179.4 | 214.1 | 248.8 | 174.6 | 209.2 | 243.8 | 169.4 | 203.8 | 238.2 | 163.7 | 197.8 | 231.8 | 155.9 | 188.7 | 221.5 | | |
| 67 | | | TC | 255.7 | 255.7 | 255.7 | 244.6 | 244.6 | 244.6 | 232.6 | 232.6 | 232.6 | 219.6 | 219.6 | 219.6 | 205.7 | 205.7 | 205.7 | |
| SHC | | | 144.7 | 179.7 | 214.8 | 140.2 | 175.2 | 210.2 | 135.4 | 170.4 | 205.4 | 130.3 | 165.2 | 200.2 | 124.9 | 159.8 | 194.7 | | |
| 72 | | TC | 279.4 | 279.4 | 279.4 | 267.3 | 267.3 | 267.3 | 254.1 | 254.1 | 254.1 | 240.1 | 240.1 | 240.1 | 224.9 | 224.9 | 224.9 | | |
| SHC | | 108.7 | 144.1 | 179.6 | 104.3 | 139.7 | 175.1 | 99.6 | 135 | 170.3 | 94.7 | 129.9 | 165.1 | 89.5 | 124.6 | 159.7 | | | |
| 76 | | TC | - | 299.4 | 299.4 | - | 286.2 | 286.2 | - | 272.1 | 272.1 | - | 256.9 | 256.9 | - | 240.7 | 240.7 | | |
| SHC | | - | 115.3 | 152.9 | - | 110.9 | 148.2 | - | 106.3 | 143.3 | - | 101.3 | 138.0 | - | 96.1 | 132.6 | | | |
| 8000 CFM | | EAT (wb) | 58 | TC | 235.3 | 235.3 | 266.2 | 226.8 | 226.8 | 256.5 | 217.5 | 217.5 | 246 | 207.4 | 207.4 | 234.5 | 196.3 | 196.3 | 222.0 |
| | | | SHC | 204.5 | 235.3 | 266.2 | 197.1 | 226.8 | 256.5 | 189 | 217.5 | 246 | 180.2 | 207.4 | 234.5 | 170.6 | 196.3 | 222.0 | |
| | 62 | | TC | 239.7 | 239.7 | 268.1 | 229.4 | 229.4 | 262.0 | 219 | 219 | 253.3 | 208.3 | 208.3 | 241.9 | 196.7 | 196.7 | 231.0 | |
| | SHC | | 190.7 | 229.4 | 268.1 | 185.4 | 223.7 | 262.0 | 178.6 | 215.9 | 253.3 | 170.4 | 206.2 | 241.9 | 162.3 | 196.7 | 231.0 | | |
| | 67 | | TC | 261.3 | 261.3 | 261.3 | 249.6 | 249.6 | 249.6 | 237.1 | 237.1 | 237.1 | 223.6 | 223.6 | 223.6 | 209.2 | 209.2 | 210.6 | |
| | SHC | | 152.3 | 191.8 | 231.2 | 147.7 | 187.1 | 226.6 | 142.9 | 182.2 | 221.6 | 137.7 | 177.0 | 216.3 | 132.2 | 171.4 | 210.6 | | |
| | 72 | TC | 285.3 | 285.3 | 285.3 | 272.5 | 272.5 | 272.5 | 258.9 | 258.9 | 258.9 | 244.2 | 244.2 | 244.2 | 228.6 | 228.6 | 228.6 | | |
| | SHC | 111.9 | 151.7 | 191.5 | 107.5 | 147.2 | 186.9 | 102.7 | 142.4 | 182 | 97.7 | 137.2 | 176.7 | 92.4 | 131.8 | 171.2 | | | |
| | 76 | TC | - | 305.4 | 305.4 | - | 291.6 | 291.6 | - | 276.8 | 276.8 | - | 261.2 | 261.2 | - | 244.4 | 244.4 | | |
| | SHC | - | 119.4 | 161.0 | - | 114.9 | 156.2 | - | 110.1 | 151.2 | - | 105.1 | 146.0 | - | 99.8 | 140.4 | | | |
| | 9000 CFM | EAT (wb) | 58 | TC | 243.5 | 243.5 | 275.4 | 234.5 | 234.5 | 265.2 | 224.6 | 224.6 | 254 | 213.9 | 213.9 | 241.9 | 202.3 | 202.3 | 228.8 |
| | | | SHC | 211.6 | 243.5 | 275.4 | 203.8 | 234.5 | 265.2 | 195.2 | 224.6 | 254 | 185.9 | 213.9 | 241.9 | 175.8 | 202.3 | 228.8 | |
| 62 | | | TC | 245.4 | 245.4 | 282.9 | 235.4 | 235.4 | 274.6 | 225 | 225 | 264.3 | 214.4 | 214.4 | 251.7 | 202.5 | 202.5 | 237.8 | |
| SHC | | | 199.7 | 241.3 | 282.9 | 193.2 | 233.9 | 274.6 | 185.6 | 224.9 | 264.3 | 176.8 | 214.3 | 251.7 | 167.1 | 202.5 | 237.8 | | |
| 67 | | | TC | 265.6 | 265.6 | 265.6 | 253.6 | 253.6 | 253.6 | 240.7 | 240.7 | 240.7 | 226.8 | 226.8 | 231.8 | 212.0 | 212.0 | 225.8 | |
| SHC | | | 159.6 | 203.3 | 247.1 | 154.9 | 198.6 | 242.3 | 150 | 193.6 | 237.3 | 144.7 | 188.3 | 231.8 | 139.0 | 182.4 | 225.8 | | |
| 72 | | TC | 289.9 | 289.9 | 289.9 | 276.7 | 276.7 | 276.7 | 262.6 | 262.6 | 262.6 | 247.5 | 247.5 | 247.5 | 231.4 | 231.4 | 231.4 | | |
| SHC | | 114.9 | 159.0 | 203.0 | 110.4 | 154.4 | 198.3 | 105.6 | 149.5 | 193.3 | 100.5 | 144.2 | 188.0 | 95.2 | 138.7 | 182.3 | | | |
| 76 | | TC | - | 310.1 | 310.1 | - | 295.8 | 295.8 | - | 280.6 | 280.6 | - | 264.4 | 264.4 | - | 247.3 | 247.3 | | |
| SHC | | - | 123.2 | 168.9 | - | 118.6 | 164.1 | - | 113.8 | 159 | - | 108.7 | 153.6 | - | 103.4 | 147.9 | | | |
| 10,000 CFM | | EAT (wb) | 58 | TC | 250.4 | 250.4 | 283.2 | 240.9 | 240.9 | 272.5 | 230.7 | 230.7 | 260.9 | 219.5 | 219.5 | 248.2 | 207.3 | 207.3 | 234.5 |
| | | | SHC | 217.7 | 250.4 | 283.2 | 209.4 | 240.9 | 272.5 | 200.5 | 230.7 | 260.9 | 190.7 | 219.5 | 248.2 | 180.2 | 207.3 | 234.5 | |
| | 62 | | TC | 250.8 | 250.8 | 294.6 | 241.1 | 241.1 | 283.3 | 231.1 | 231.1 | 271.4 | 219.6 | 219.6 | 258.0 | 207.5 | 207.5 | 243.7 | |
| | SHC | | 207.0 | 250.8 | 294.6 | 199.0 | 241.1 | 283.3 | 190.7 | 231.1 | 271.4 | 181.2 | 219.6 | 258.0 | 171.2 | 207.5 | 243.7 | | |
| | 67 | | TC | 269.2 | 269.2 | 269.2 | 256.8 | 256.8 | 257.6 | 243.5 | 243.5 | 252.3 | 229.4 | 229.4 | 246.4 | 214.3 | 214.3 | 240.0 | |
| | SHC | | 166.6 | 214.5 | 262.5 | 161.9 | 209.7 | 257.6 | 156.8 | 204.5 | 252.3 | 151.3 | 198.9 | 246.4 | 145.5 | 192.8 | 240.0 | | |
| | 72 | TC | 293.7 | 293.7 | 293.7 | 280.1 | 280.1 | 280.1 | 265.6 | 265.6 | 265.6 | 250.2 | 250.2 | 250.2 | 233.7 | 233.7 | 233.7 | | |
| | SHC | 117.8 | 166.0 | 214.2 | 113.2 | 161.3 | 209.3 | 108.3 | 156.3 | 204.3 | 103.2 | 151.0 | 198.8 | 97.8 | 145.4 | 193.1 | | | |
| | 76 | TC | - | 313.9 | 313.9 | - | 299.3 | 299.3 | - | 283.7 | 283.7 | - | 267.1 | 267.1 | - | 249.6 | 249.6 | | |
| | SHC | - | 126.8 | 176.5 | - | 122.2 | 171.6 | - | 117.3 | 166.5 | - | 112.1 | 161.0 | - | 106.7 | 155.1 | | | |

50HC

LEGEND:

- Do not operate
- Cfm - Cubic feet per minute (supply air)
- EAT(db) - Entering air temperature (dry bulb)
- EAT(wb) - Entering air temperature (wet bulb)
- SHC - Sensible heat capacity
- TC - Total capacity

50HC

| 50HC024 (20 TONS) – UNIT WITH HUMIDI-MIZER IN SUBCOOLING MODE | | | | | | | | | | |
|---|-----|-----------------------------------|-------|-------|-------|-------|-------|--------|-------|-------|
| Temp (F) Air Ent Condenser (Edb) | | AIR ENTERING EVAPORATOR – CFM/BF | | | | | | | | |
| | | 6,000 | | | 8,000 | | | 10,000 | | |
| | | Air Entering Evaporator – Ewb (F) | | | | | | | | |
| | | 72 | 67 | 62 | 72 | 67 | 62 | 72 | 67 | 62 |
| 75 | TC | 281.6 | 256.5 | 231.3 | 293.1 | 267.0 | 240.9 | 302.3 | 275.4 | 248.6 |
| | SHC | 114.7 | 141.0 | 167.4 | 140.6 | 166.6 | 192.6 | 161.6 | 187.3 | 212.9 |
| | kW | 13.52 | 13.25 | 12.95 | 13.82 | 13.46 | 13.21 | 13.97 | 13.60 | 13.31 |
| 85 | TC | 261.3 | 236.9 | 212.4 | 272.1 | 247.7 | 221.3 | 280.7 | 254.6 | 228.5 |
| | SHC | 90.9 | 123.5 | 156.1 | 118.8 | 151.1 | 183.3 | 141.4 | 173.4 | 205.4 |
| | kW | 14.95 | 14.68 | 14.48 | 15.25 | 14.89 | 14.64 | 15.40 | 15.03 | 14.74 |
| 95 | TC | 241.1 | 217.2 | 193.4 | 251.1 | 226.4 | 201.7 | 259.2 | 233.8 | 208.4 |
| | SHC | 67.2 | 106.0 | 144.8 | 97.1 | 120.1 | 174.1 | 121.2 | 159.5 | 197.8 |
| | kW | 16.52 | 16.25 | 15.95 | 16.82 | 16.46 | 16.21 | 16.97 | 16.60 | 16.31 |
| 105 | TC | 220.8 | 197.5 | 174.4 | 230.2 | 206.2 | 182.2 | 237.7 | 213.0 | 188.4 |
| | SHC | 43.4 | 88.4 | 133.5 | 75.3 | 120.1 | 164.9 | 101.0 | 145.7 | 178.9 |
| | kW | 18.09 | 17.82 | 17.52 | 18.39 | 18.03 | 17.78 | 18.54 | 18.17 | 17.88 |
| 115 | TC | 200.5 | 178.0 | 155.5 | 209.2 | 185.9 | 162.6 | 216.2 | 192.2 | 168.7 |
| | SHC | 19.7 | 70.9 | 122.2 | 53.5 | 104.6 | 155.7 | 80.9 | 131.8 | 161.2 |
| | kW | 19.65 | 19.38 | 19.08 | 19.95 | 19.59 | 19.34 | 20.10 | 19.73 | 19.44 |
| 125 | TC | 180.2 | 158.4 | 136.5 | 188.2 | 165.6 | 143.0 | 194.7 | 171.4 | 148.2 |
| | SHC | -4.1 | 53.4 | 110.8 | 31.7 | 89.1 | 142.2 | 60.7 | 118.0 | 145.1 |
| | kW | 20.59 | 20.32 | 20.02 | 20.89 | 20.53 | 20.28 | 21.04 | 20.67 | 20.38 |

| 50HC024 (20 TONS) – UNIT WITH HUMIDI-MIZER IN HOT GAS REHEAT MODE | | | | | | | | | | |
|---|-----|-----------------------------------|--------|--------|----------------|--------|--------|----------------|--------|--------|
| Temp (F) Air Ent Condenser (Edb) | | AIR ENTERING EVAPORATOR – Ewb (F) | | | | | | | | |
| | | 75 Dry Bulb | | | 75 Dry Bulb | | | 75 Dry Bulb | | |
| | | 62.5 Wet Bulb | | | 64 Wet Bulb | | | 65.3 Wet Bulb | | |
| | | (50% Relative) | | | (56% Relative) | | | (60% Relative) | | |
| | | Air Entering Evaporator – Cfm | | | | | | | | |
| | | 6,000 | 8,000 | 10,000 | 6,000 | 8,000 | 10,000 | 6,000 | 8,000 | 10,000 |
| 80 | TC | 115.20 | 123.30 | 130.60 | 120.40 | 129.30 | 138.20 | 122.80 | 135.00 | 143.70 |
| | SHC | 40.80 | 58.30 | 76.10 | 32.30 | 45.50 | 60.40 | 20.10 | 34.30 | 48.00 |
| | kW | 13.24 | 13.32 | 13.39 | 13.43 | 13.57 | 13.65 | 13.49 | 13.68 | 13.74 |
| 75 | TC | 119.80 | 128.60 | 135.90 | 125.50 | 135.30 | 143.20 | 128.00 | 139.50 | 148.40 |
| | SHC | 45.60 | 62.80 | 82.10 | 37.00 | 49.80 | 65.20 | 24.30 | 38.70 | 52.60 |
| | kW | 13.05 | 13.10 | 13.17 | 13.21 | 13.35 | 13.43 | 13.27 | 13.46 | 13.52 |
| 70 | TC | 122.50 | 133.10 | 140.20 | 129.80 | 140.70 | 147.60 | 132.40 | 144.40 | 153.20 |
| | SHC | 49.80 | 76.00 | 86.10 | 41.10 | 54.30 | 69.20 | 28.80 | 41.40 | 56.80 |
| | kW | 12.80 | 12.87 | 12.94 | 12.98 | 13.12 | 13.20 | 13.04 | 13.23 | 13.29 |
| 60 | TC | 133.80 | 142.50 | 149.60 | 139.30 | 150.40 | 157.40 | 141.50 | 154.20 | 163.00 |
| | SHC | 58.60 | 76.00 | 95.00 | 50.20 | 63.50 | 78.10 | 37.80 | 52.10 | 65.90 |
| | kW | 12.34 | 12.42 | 12.49 | 12.53 | 12.67 | 12.75 | 12.59 | 12.78 | 12.84 |
| 50 | TC | 143.50 | 151.80 | 159.30 | 149.00 | 160.00 | 167.00 | 151.30 | 163.60 | 172.50 |
| | SHC | 67.70 | 84.80 | 103.80 | 59.10 | 72.40 | 87.00 | 46.70 | 61.00 | 74.90 |
| | kW | 11.88 | 11.95 | 12.03 | 12.07 | 12.21 | 12.29 | 12.13 | 12.32 | 12.38 |
| 40 | TC | 153.20 | 161.30 | 168.70 | 158.60 | 169.20 | 176.60 | 160.80 | 173.10 | 182.00 |
| | SHC | 76.50 | 93.60 | 111.60 | 68.00 | 81.50 | 95.80 | 55.80 | 69.80 | 84.00 |
| | kW | 11.42 | 11.49 | 11.56 | 11.60 | 11.74 | 11.82 | 11.66 | 11.85 | 11.91 |

LEGEND

- Edb** – Entering Dry–Bulb
- Ewb** – Entering Wet–Bulb
- kW** – Compressor Motor Power Input
- ldb** – Leaving Dry–Bulb
- lwb** – Leaving Wet–Bulb
- SHC** – Sensible Heat Capacity (1000 Btuh) Gross
- TC** – Total Capacity (1000 Btuh) Gross

NOTES:

1. Direct interpolation is permissible. Do not extrapolate.
2. The following formulas may be used:

$$t_{ldb} = t_{edb} - \frac{\text{sensible capacity (Btuh)}}{1.10 \times \text{cfm}}$$

t_{lwb} = Wet–bulb temperature corresponding to enthalpy of air leaving evaporator coil (h_{lwb})

$$h_{lwb} = h_{ewb} - \frac{\text{total capacity (Btuh)}}{4.5 \times \text{cfm}}$$

Where: h_{ewb} = Enthalpy of air entering evaporator coil

Table 13 – COOLING CAPACITIES

2-STAGE COOLING

25 TONS

| 50HC*D28 | | | AMBIENT TEMPERATURE | | | | | | | | | | | | | | | | |
|------------|------------|----------|---------------------|-------|-------|---------|-------|-------|---------|-------|-------|---------|-------|-------|---------|-------|-------|-------|-------|
| | | | 85 | | | 95 | | | 105 | | | 115 | | | 125 | | | | |
| | | | EA (dB) | | | EA (dB) | | | EA (dB) | | | EA (dB) | | | EA (dB) | | | | |
| | | | 75 | 80 | 85 | 75 | 80 | 85 | 75 | 80 | 85 | 75 | 80 | 85 | 75 | 80 | 85 | | |
| 7,500 CFM | EAT (wb) | 58 | TC | 264.4 | 264.4 | 298.9 | 254.6 | 254.6 | 287.9 | 244.1 | 244.1 | 276.0 | 232.7 | 232.7 | 263.1 | 220.3 | 220.3 | 249.1 | |
| | | SHC | 229.9 | 264.4 | 298.9 | 221.4 | 254.6 | 287.9 | 212.2 | 244.1 | 276.0 | 202.3 | 232.7 | 263.1 | 191.5 | 220.3 | 249.1 | | |
| | | 62 | TC | 278.7 | 278.7 | 282.4 | 266.3 | 266.3 | 276.4 | 252.8 | 252.8 | 269.8 | 238.5 | 238.5 | 262.4 | 223.9 | 223.9 | 251.3 | |
| | | SHC | 206.8 | 244.6 | 282.4 | 200.9 | 238.7 | 276.4 | 194.6 | 232.2 | 269.8 | 187.7 | 225.0 | 262.4 | 178.7 | 215.0 | 251.3 | | |
| | | 67 | TC | 305.3 | 305.3 | 305.3 | 291.9 | 291.9 | 291.9 | 277.3 | 277.3 | 277.3 | 261.5 | 261.5 | 261.5 | 244.5 | 244.5 | 244.5 | |
| | | SHC | 169.0 | 207.0 | 245.0 | 163.4 | 201.4 | 239.4 | 157.4 | 195.3 | 233.3 | 151.0 | 188.9 | 226.8 | 144.2 | 182.1 | 219.9 | | |
| | 72 | TC | 334.0 | 334.0 | 334.0 | 319.4 | 319.4 | 319.4 | 303.6 | 303.6 | 303.6 | 286.5 | 286.5 | 286.5 | 268.1 | 268.1 | 268.1 | | |
| | SHC | 129.9 | 168.5 | 207.1 | 124.5 | 163.0 | 201.5 | 118.7 | 157.1 | 195.5 | 112.5 | 150.8 | 189.2 | 106.0 | 144.2 | 182.3 | | | |
| | 76 | TC | - | 358.2 | 358.2 | - | 342.4 | 342.4 | - | 325.4 | 325.4 | - | 307.1 | 307.1 | - | 287.4 | 287.4 | | |
| | SHC | - | 137.0 | 178.2 | - | 131.7 | 172.9 | - | 126.0 | 166.9 | - | 119.9 | 160.4 | - | 113.4 | 153.4 | | | |
| | 8,750 CFM | EAT (wb) | 58 | TC | 278.2 | 278.2 | 314.5 | 267.8 | 267.8 | 302.8 | 256.5 | 256.5 | 289.9 | 244.2 | 244.2 | 276.1 | 230.8 | 230.8 | 261.0 |
| | | | SHC | 241.9 | 278.2 | 314.5 | 232.8 | 267.8 | 302.8 | 223.0 | 256.5 | 289.9 | 212.3 | 244.2 | 276.1 | 200.7 | 230.8 | 261.0 | |
| 62 | | | TC | 287.2 | 287.2 | 308.3 | 274.3 | 274.3 | 301.5 | 260.8 | 260.8 | 291.7 | 247.0 | 247.0 | 280.9 | 232.0 | 232.0 | 269.1 | |
| SHC | | | 222.1 | 265.2 | 308.3 | 215.7 | 258.6 | 301.5 | 207.7 | 249.7 | 291.7 | 199.0 | 240.0 | 280.9 | 189.7 | 229.4 | 269.1 | | |
| 67 | | | TC | 314.0 | 314.0 | 314.0 | 299.8 | 299.8 | 299.8 | 284.4 | 284.4 | 284.4 | 267.8 | 267.8 | 267.8 | 250.0 | 250.0 | 250.0 | |
| SHC | | | 179.1 | 222.7 | 266.4 | 173.3 | 216.9 | 260.6 | 167.2 | 210.8 | 254.3 | 160.7 | 204.2 | 247.7 | 153.7 | 197.2 | 240.6 | | |
| 72 | | TC | 343.0 | 343.0 | 343.0 | 327.7 | 327.7 | 327.7 | 311.1 | 311.1 | 311.1 | 293.1 | 293.1 | 293.1 | 273.8 | 273.8 | 273.8 | | |
| SHC | | 134.3 | 178.5 | 222.6 | 128.8 | 172.9 | 216.9 | 122.9 | 166.9 | 210.8 | 116.6 | 160.4 | 204.3 | 109.9 | 153.6 | 197.3 | | | |
| 76 | | TC | - | 367.3 | 367.3 | - | 350.8 | 350.8 | - | 333.0 | 333.0 | - | 313.8 | 313.8 | - | 293.2 | 293.2 | | |
| SHC | | - | 142.6 | 189.4 | - | 137.1 | 183.5 | - | 131.2 | 177.3 | - | 125.0 | 170.7 | - | 118.4 | 163.7 | | | |
| 10,000 CFM | | EAT (wb) | 58 | TC | 289.7 | 289.7 | 327.5 | 278.7 | 278.7 | 315.0 | 266.6 | 266.6 | 301.4 | 253.6 | 253.6 | 286.7 | 239.4 | 239.4 | 270.7 |
| | | | SHC | 251.9 | 289.7 | 327.5 | 242.3 | 278.7 | 315.0 | 231.8 | 266.6 | 301.4 | 220.5 | 253.6 | 286.7 | 208.2 | 239.4 | 270.7 | |
| | 62 | | TC | 294.6 | 294.6 | 329.6 | 282.2 | 282.2 | 319.7 | 268.7 | 268.7 | 309.1 | 254.1 | 254.1 | 298.4 | 239.7 | 239.7 | 281.4 | |
| | SHC | | 234.7 | 282.1 | 329.6 | 226.8 | 273.3 | 319.7 | 218.4 | 263.7 | 309.1 | 209.7 | 254.1 | 298.4 | 197.9 | 239.7 | 281.4 | | |
| | 67 | | TC | 320.6 | 320.6 | 320.6 | 305.9 | 305.9 | 305.9 | 289.9 | 289.9 | 289.9 | 272.7 | 272.7 | 272.7 | 254.3 | 254.3 | 260.3 | |
| | SHC | | 188.6 | 237.7 | 286.8 | 182.7 | 231.8 | 280.9 | 176.5 | 225.5 | 274.5 | 169.8 | 218.8 | 267.7 | 162.8 | 211.5 | 260.3 | | |
| | 72 | TC | 350.0 | 350.0 | 350.0 | 334.0 | 334.0 | 334.0 | 316.8 | 316.8 | 316.8 | 298.2 | 298.2 | 298.2 | 278.3 | 278.3 | 278.3 | | |
| | SHC | 138.4 | 187.9 | 237.5 | 132.8 | 182.2 | 231.7 | 126.8 | 176.1 | 225.5 | 120.4 | 169.6 | 218.8 | 113.6 | 162.6 | 211.7 | | | |
| | 76 | TC | - | 374.4 | 374.4 | - | 357.3 | 357.3 | - | 338.7 | 338.7 | - | 318.9 | 318.9 | - | 297.5 | 297.5 | | |
| | SHC | - | 147.7 | 199.5 | - | 142.1 | 193.7 | - | 136.1 | 187.4 | - | 129.7 | 180.6 | - | 123.0 | 173.5 | | | |
| | 11,250 CFM | EAT (wb) | 58 | TC | 299.4 | 299.4 | 338.4 | 287.8 | 287.8 | 325.4 | 275.2 | 275.2 | 311.1 | 261.4 | 261.4 | 295.6 | 246.6 | 246.6 | 278.8 |
| | | | SHC | 260.3 | 299.4 | 338.4 | 250.2 | 287.8 | 325.4 | 239.2 | 275.2 | 311.1 | 227.3 | 261.4 | 295.6 | 214.4 | 246.6 | 278.8 | |
| 62 | | | TC | 302.2 | 302.2 | 346.0 | 289.3 | 289.3 | 335.7 | 275.5 | 275.5 | 323.5 | 262.1 | 262.1 | 307.7 | 246.8 | 246.8 | 289.8 | |
| SHC | | | 244.8 | 295.4 | 346.0 | 236.7 | 286.2 | 335.7 | 227.5 | 275.5 | 323.5 | 216.4 | 262.1 | 307.7 | 203.8 | 246.8 | 289.8 | | |
| 67 | | | TC | 325.9 | 325.9 | 325.9 | 310.7 | 310.7 | 310.7 | 294.2 | 294.2 | 294.2 | 276.6 | 276.6 | 286.7 | 257.7 | 257.7 | 278.9 | |
| SHC | | | 197.6 | 252.1 | 306.5 | 191.7 | 246.1 | 300.4 | 185.3 | 239.6 | 293.9 | 178.5 | 232.6 | 286.7 | 171.2 | 225.1 | 278.9 | | |
| 72 | | TC | 355.5 | 355.5 | 355.5 | 339.1 | 339.1 | 339.1 | 321.3 | 321.3 | 321.3 | 302.2 | 302.2 | 302.2 | 281.8 | 281.8 | 281.8 | | |
| SHC | | 142.1 | 197.0 | 251.8 | 136.4 | 191.2 | 245.9 | 130.4 | 185.0 | 239.6 | 123.9 | 178.3 | 232.8 | 117.1 | 171.3 | 225.5 | | | |
| 76 | | TC | - | 380.0 | 380.0 | - | 362.4 | 362.4 | - | 343.3 | 343.3 | - | 322.8 | 322.8 | - | 300.9 | 300.9 | | |
| SHC | | - | 152.4 | 209.4 | - | 146.8 | 203.4 | - | 140.7 | 197.0 | - | 134.2 | 190.2 | - | 127.3 | 182.8 | | | |
| 12,500 CFM | | EAT (wb) | 58 | TC | 307.7 | 307.7 | 347.9 | 295.7 | 295.7 | 334.2 | 282.5 | 282.5 | 319.3 | 268.2 | 268.2 | 303.2 | 252.7 | 252.7 | 285.7 |
| | | | SHC | 267.6 | 307.7 | 347.9 | 257.1 | 295.7 | 334.2 | 245.6 | 282.5 | 319.3 | 233.2 | 268.2 | 303.2 | 219.7 | 252.7 | 285.7 | |
| | 62 | | TC | 308.4 | 308.4 | 362.2 | 295.9 | 295.9 | 347.4 | 283.1 | 283.1 | 332.4 | 268.4 | 268.4 | 315.2 | 252.8 | 252.8 | 296.9 | |
| | SHC | | 254.6 | 308.4 | 362.2 | 244.4 | 295.9 | 347.4 | 233.8 | 283.1 | 332.4 | 221.7 | 268.4 | 315.2 | 208.8 | 252.8 | 296.9 | | |
| | 67 | | TC | 330.2 | 330.2 | 330.2 | 314.6 | 314.6 | 319.2 | 297.8 | 297.8 | 312.3 | 279.8 | 279.8 | 304.7 | 260.6 | 260.6 | 295.9 | |
| | SHC | | 206.3 | 265.9 | 325.5 | 200.3 | 259.7 | 319.2 | 193.8 | 253.1 | 312.3 | 186.7 | 245.7 | 304.7 | 179.0 | 237.4 | 295.9 | | |
| | 72 | TC | 360.1 | 360.1 | 360.1 | 343.2 | 343.2 | 343.2 | 325.0 | 325.0 | 325.0 | 305.4 | 305.4 | 305.4 | 284.6 | 284.6 | 284.6 | | |
| | SHC | 145.7 | 205.7 | 265.7 | 139.9 | 199.8 | 259.7 | 133.8 | 193.5 | 253.3 | 127.3 | 186.8 | 246.3 | 120.4 | 179.7 | 238.9 | | | |
| | 76 | TC | - | 384.6 | 384.6 | - | 366.5 | 366.5 | - | 346.9 | 346.9 | - | 325.9 | 325.9 | - | 303.5 | 303.5 | | |
| | SHC | - | 157.0 | 218.9 | - | 151.2 | 212.9 | - | 145.1 | 206.3 | - | 138.5 | 199.3 | - | 131.5 | 191.7 | | | |

50HC

LEGEND:

- Do not operate
- Cfm - Cubic feet per minute (supply air)
- EAT(db) - Entering air temperature (dry bulb)
- EAT(wb) - Entering air temperature (wet bulb)
- SHC - Sensible heat capacity
- TC - Total capacity

50HC

| 50HC028 (25 TONS) – UNIT WITH HUMIDI-MIZER IN SUBCOOLING MODE | | | | | | | | | | |
|---|-----|-----------------------------------|-------|-------|--------|-------|-------|--------|-------|-------|
| Temp (F) Air Ent Condenser (Edb) | | AIR ENTERING EVAPORATOR – CFM/BF | | | | | | | | |
| | | 7,500 | | | 10,000 | | | 12,500 | | |
| | | Air Entering Evaporator – Ewb (F) | | | | | | | | |
| | | 72 | 67 | 62 | 72 | 67 | 62 | 72 | 67 | 62 |
| 75 | TC | 351.3 | 319.5 | 287.8 | 370.4 | 337.3 | 304.1 | 385.8 | 351.5 | 317.2 |
| | SHC | 166.5 | 199.4 | 232.3 | 191.2 | 245.6 | 258.5 | 211.4 | 245.6 | 279.9 |
| | kW | 16.75 | 16.55 | 15.20 | 17.30 | 16.75 | 15.85 | 17.80 | 17.50 | 16.50 |
| 85 | TC | 327.5 | 296.4 | 265.3 | 346.1 | 313.6 | 281.2 | 361.1 | 327.5 | 294.0 |
| | SHC | 137.4 | 178.2 | 219.0 | 162.6 | 204.5 | 246.4 | 183.3 | 226.0 | 268.7 |
| | kW | 18.65 | 18.45 | 17.25 | 19.20 | 18.65 | 17.80 | 19.45 | 19.15 | 18.15 |
| 95 | TC | 303.7 | 273.3 | 242.9 | 321.8 | 290.0 | 258.3 | 336.4 | 303.5 | 270.7 |
| | SHC | 108.2 | 157.0 | 205.8 | 134.0 | 184.1 | 234.3 | 155.1 | 206.4 | 257.6 |
| | kW | 20.60 | 20.40 | 19.34 | 21.15 | 20.60 | 19.95 | 21.60 | 21.30 | 20.30 |
| 105 | TC | 279.9 | 250.2 | 220.4 | 297.5 | 266.4 | 235.3 | 311.7 | 279.5 | 247.4 |
| | SHC | 79.0 | 135.8 | 192.5 | 105.4 | 163.8 | 222.2 | 127.1 | 186.7 | 246.4 |
| | kW | 22.85 | 22.65 | 21.45 | 23.40 | 22.85 | 22.05 | 23.70 | 23.40 | 22.40 |
| 115 | TC | 256.2 | 227.1 | 198.0 | 273.2 | 242.8 | 212.4 | 287.0 | 255.5 | 224.1 |
| | SHC | 49.9 | 114.5 | 179.2 | 76.8 | 143.4 | 210.1 | 98.9 | 167.1 | 223.8 |
| | kW | 25.05 | 24.85 | 23.65 | 25.60 | 25.05 | 24.25 | 25.90 | 25.60 | 24.60 |
| 125 | TC | 232.4 | 203.9 | 175.5 | 248.9 | 219.2 | 189.5 | 262.3 | 231.5 | 200.8 |
| | SHC | 20.7 | 93.3 | 166.0 | 48.2 | 123.1 | 188.9 | 70.8 | 147.4 | 200.8 |
| | kW | 27.25 | 27.05 | 25.80 | 27.80 | 27.25 | 26.50 | 28.15 | 27.85 | 26.85 |

| 50HC028 (25 TONS) – UNIT WITH HUMIDI-MIZER IN HOT GAS REHEAT MODE | | | | | | | | | | |
|---|-----|-----------------------------------|--------|--------|----------------|--------|--------|----------------|--------|--------|
| Temp (F) Air Ent Condenser (Edb) | | AIR ENTERING EVAPORATOR – Ewb (F) | | | | | | | | |
| | | 75 Dry Bulb | | | 75 Dry Bulb | | | 75 Dry Bulb | | |
| | | 62.5 Wet Bulb | | | 64 Wet Bulb | | | 65.3 Wet Bulb | | |
| | | (50% Relative) | | | (56% Relative) | | | (60% Relative) | | |
| | | Air Entering Evaporator – Cfm | | | | | | | | |
| | | 7,500 | 10,000 | 12,500 | 7,500 | 10,000 | 12,500 | 7,500 | 10,000 | 12,500 |
| 80 | TC | 124.40 | 133.90 | 139.00 | 132.00 | 142.10 | 145.10 | 135.60 | 149.10 | 151.50 |
| | SHC | 37.60 | 60.70 | 82.20 | 27.80 | 45.40 | 65.80 | 17.50 | 34.20 | 50.10 |
| | kW | 15.83 | 15.90 | 16.00 | 15.97 | 16.13 | 16.16 | 16.11 | 16.31 | 16.38 |
| 75 | TC | 129.00 | 138.50 | 144.60 | 136.60 | 147.60 | 150.10 | 140.60 | 154.00 | 156.30 |
| | SHC | 47.10 | 70.60 | 92.10 | 37.30 | 55.30 | 75.70 | 27.00 | 43.70 | 60.00 |
| | kW | 15.77 | 15.83 | 15.94 | 15.91 | 16.07 | 16.10 | 16.05 | 16.25 | 16.32 |
| 70 | TC | 133.60 | 143.10 | 149.20 | 141.20 | 152.30 | 154.80 | 145.30 | 158.80 | 161.10 |
| | SHC | 57.30 | 80.70 | 102.20 | 47.50 | 65.40 | 85.80 | 37.20 | 53.90 | 70.10 |
| | kW | 15.68 | 15.75 | 15.86 | 15.83 | 16.00 | 16.04 | 15.88 | 16.08 | 16.15 |
| 60 | TC | 142.80 | 158.40 | 158.40 | 150.40 | 161.40 | 163.90 | 153.90 | 167.40 | 169.70 |
| | SHC | 76.50 | 121.40 | 121.40 | 66.70 | 84.60 | 105.00 | 56.40 | 73.10 | 89.30 |
| | kW | 15.54 | 15.60 | 15.71 | 15.68 | 15.84 | 15.87 | 15.82 | 16.02 | 16.09 |
| 50 | TC | 151.80 | 161.30 | 167.40 | 159.40 | 170.50 | 173.20 | 162.80 | 176.20 | 178.80 |
| | SHC | 94.10 | 117.50 | 139.00 | 84.30 | 102.20 | 122.60 | 74.00 | 90.70 | 106.90 |
| | kW | 15.40 | 15.47 | 15.58 | 15.54 | 15.68 | 15.71 | 15.66 | 15.86 | 15.93 |
| 40 | TC | 161.20 | 170.70 | 176.80 | 168.80 | 179.80 | 182.50 | 172.20 | 185.70 | 188.20 |
| | SHC | 114.10 | 137.60 | 159.10 | 104.30 | 122.30 | 142.70 | 94.00 | 110.70 | 127.00 |
| | kW | 15.24 | 15.31 | 15.42 | 15.39 | 15.55 | 15.58 | 15.53 | 15.73 | 15.80 |

LEGEND

- Edb** – Entering Dry–Bulb
- Ewb** – Entering Wet–Bulb
- kW** – Compressor Motor Power Input
- ldb** – Leaving Dry–Bulb
- lwb** – Leaving Wet–Bulb
- SHC** – Sensible Heat Capacity (1000 Btuh) Gross
- TC** – Total Capacity (1000 Btuh) Gross

NOTES:

1. Direct interpolation is permissible. Do not extrapolate.
2. The following formulas may be used:

$$t_{ldb} = t_{edb} - \frac{\text{sensible capacity (Btuh)}}{1.10 \times \text{cfm}}$$

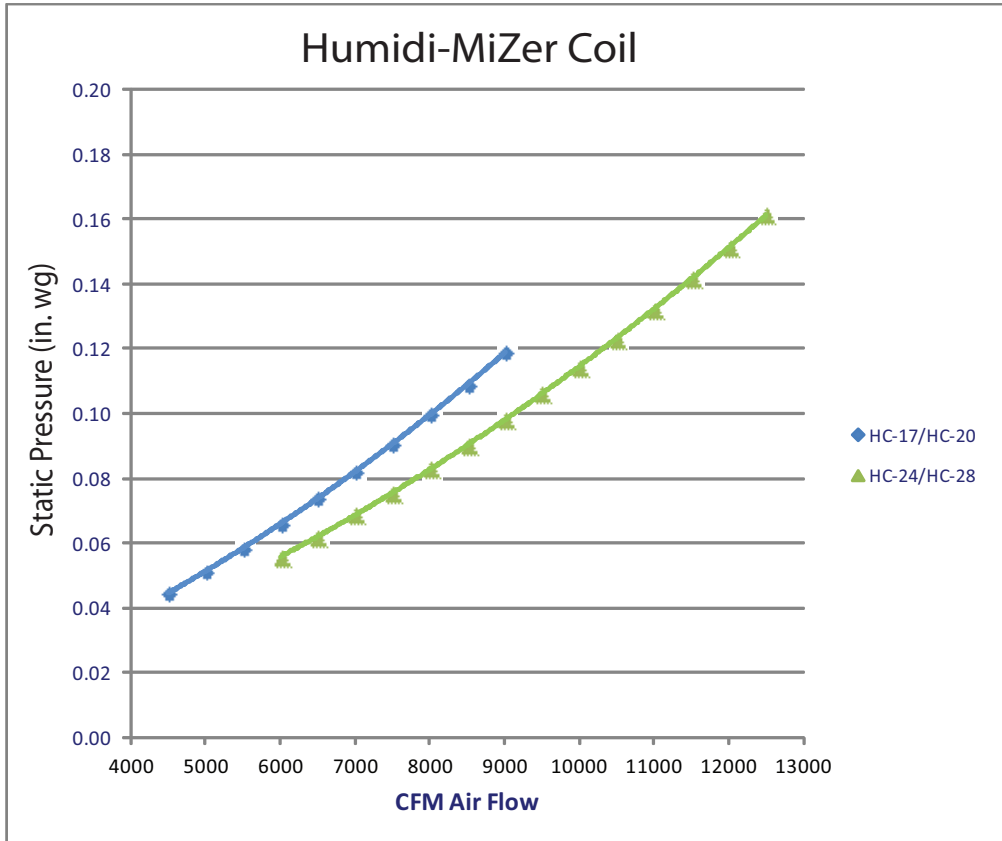
t_{lwb} = Wet–bulb temperature corresponding to enthalpy of air leaving evaporator coil (h_{lwb})

$$h_{lwb} = h_{ewb} - \frac{\text{total capacity (Btuh)}}{4.5 \times \text{cfm}}$$

Where: h_{ewb} = Enthalpy of air entering evaporator coil

TABLE 15 – STATIC PRESSURE ADDERS (in. wg) - Factory Options and/or Accessories

Humidi-MiZer



50HC

C11174

Economizer - Vertical and Horizontal Duct Configuration

| MODEL SIZES 17 – 28 | | | | | | | | |
|---------------------|-------|-------|-------|-------|-------|-------|-------|-------|
| CFM | 4500 | 5000 | 5500 | 6000 | 6500 | 7000 | 7500 | 8000 |
| | 0.047 | 0.052 | 0.057 | 0.062 | 0.067 | 0.072 | 0.077 | 0.082 |

| MODEL SIZES 17 – 28 | | | | | | | | | |
|---------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| CFM | 8500 | 9000 | 9500 | 10000 | 10500 | 11000 | 11500 | 12000 | 12500 |
| | 0.088 | 0.093 | 0.098 | 0.103 | 0.109 | 0.114 | 0.119 | 0.125 | 0.131 |

Electric Heaters - Vertical and Horizontal Duct Configuration

| MODEL SIZES 17 – 28 | | | | | | | | |
|---------------------|-------|-------|-------|-------|-------|-------|-------|-------|
| CFM | 4500 | 5000 | 5500 | 6000 | 6500 | 7000 | 7500 | 8000 |
| 25 kW Heater | 0.010 | 0.010 | 0.015 | 0.020 | 0.025 | 0.030 | 0.035 | 0.040 |
| 50 kW Heater | 0.020 | 0.020 | 0.030 | 0.040 | 0.050 | 0.060 | 0.070 | 0.080 |
| 75 kW Heater | 0.030 | 0.040 | 0.050 | 0.060 | 0.070 | 0.080 | 0.100 | 0.120 |

| MODEL SIZES 17 – 28 | | | | | | | | | |
|---------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| CFM | 8500 | 9000 | 9500 | 10000 | 10500 | 11000 | 11500 | 12000 | 12500 |
| 25 kW Heater | 0.045 | 0.050 | 0.055 | 0.060 | 0.070 | 0.080 | 0.090 | 0.100 | 0.105 |
| 50 kW Heater | 0.090 | 0.100 | 0.120 | 0.130 | 0.150 | 0.160 | 0.180 | 0.200 | 0.230 |
| 75 kW Heater | 0.140 | 0.150 | 0.180 | 0.200 | 0.230 | 0.250 | 0.270 | 0.300 | 0.330 |

DAMPER, BAROMETRIC RELIEF AND PE PERFORMANCE

50HC

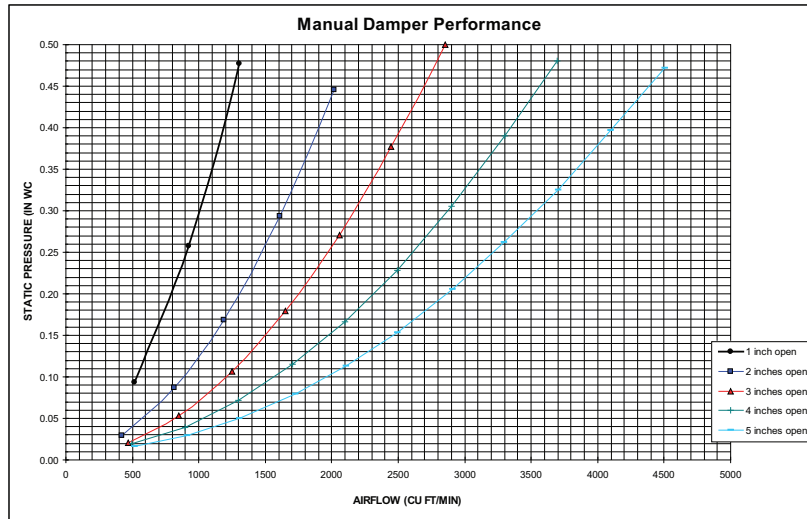


Fig. 13 - Manual Damper Performance

C09264

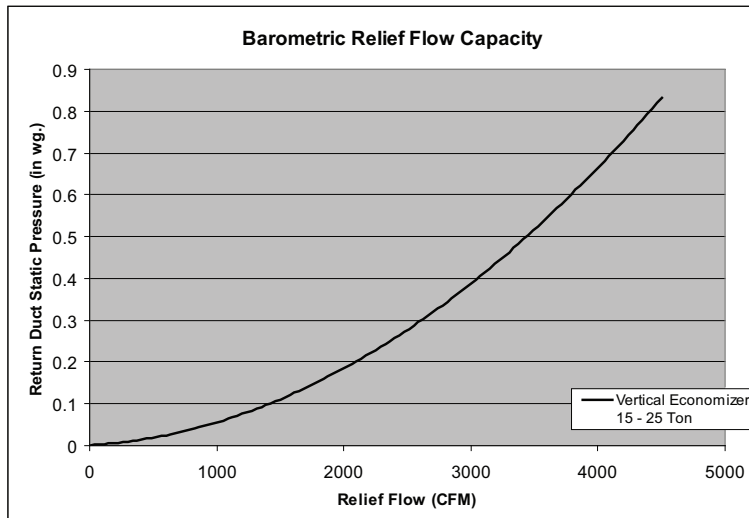


Fig. 14 - Barometric Relief Flow Capacity

C10583

Power Exhaust Fan Performance

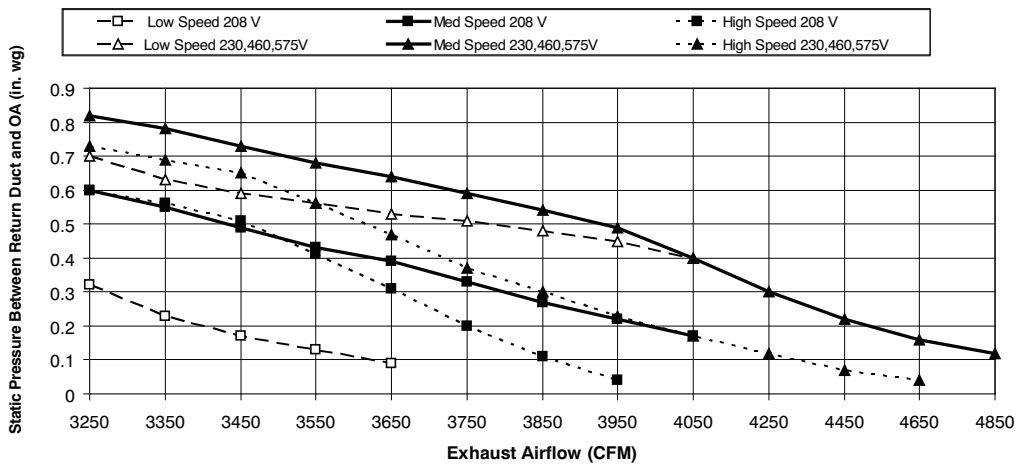


Fig. 15 - Power Exhaust Fan Performance

C09270

General fan performance notes:

1. Interpolation is permissible. Do not extrapolate.
2. External static pressure is the static pressure difference between the return duct and the supply duct plus the static pressure caused by any FIOPs or accessories.
3. Tabular data accounts for pressure loss due to clean filters, unit casing, and wet coils. Factory options and accessories may add static pressure losses, as shown in the above table. Selection software is available, through your salesperson, to help you select the best motor/drive combination for your application.
4. The Fan Performance tables offer motor/drive recommendations. In cases when two motor/drive combinations would work, Carrier recommended the lower horsepower option.
5. For information on the electrical properties of Carrier motors, please see the Electrical information section of this book.
6. For more information on the performance limits of Carrier motors, see the application data section of this book.

FAN PERFORMANCE

Table 16 – 50HC-D17

VERTICAL SUPPLY / RETURN

15 TON

| CFM | Available External Static Pressure (in. wg) | | | | | | | | | |
|------|---|-------------|------------|-------------|-----|------|-----|------|------------|-------------|
| | 0.2 | | 0.4 | | 0.6 | | 0.8 | | 1.0 | |
| | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP |
| 4500 | 436 | 0.60 | 530 | 0.90 | 611 | 1.22 | 684 | 1.57 | 751 | 1.94 |
| 4900 | 456 | 0.71 | 546 | 1.03 | 625 | 1.37 | 695 | 1.73 | 760 | 2.12 |
| 5250 | 473 | 0.83 | 560 | 1.16 | 637 | 1.51 | 706 | 1.89 | 770 | 2.30 |
| 5600 | 491 | 0.95 | 575 | 1.30 | 650 | 1.67 | 717 | 2.07 | 780 | 2.48 |
| 6000 | 513 | 1.11 | 593 | 1.48 | 665 | 1.87 | 731 | 2.28 | 792 | 2.71 |
| 6400 | 534 | 1.29 | 611 | 1.68 | 681 | 2.09 | 745 | 2.52 | 805 | 2.97 |
| 6750 | 553 | 1.46 | 628 | 1.87 | 696 | 2.29 | 758 | 2.74 | 817 | 3.20 |
| 7100 | 573 | 1.65 | 645 | 2.07 | 711 | 2.51 | 772 | 2.98 | 829 | 3.46 |
| 7500 | 595 | 1.88 | 665 | 2.33 | 729 | 2.79 | 788 | 3.27 | 844 | 3.77 |

| CFM | Available External Static Pressure (in. wg) | | | | | | | | | |
|------|---|-------------|-----|------|-------|-------|-------------|-------------|-------------|-------------|
| | 1.2 | | 1.4 | | 1.6 | | 1.8 | | 2.0 | |
| | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP |
| 4500 | 812 | 2.33 | 869 | 2.74 | 924 | 3.17 | 975 | 3.62 | 1024 | 4.08 |
| 4900 | 821 | 2.53 | 877 | 2.95 | 931 | 3.40 | 981 | 3.86 | 1030 | 4.34 |
| 5250 | 829 | 2.72 | 885 | 3.16 | 938 | 3.61 | 988 | 4.09 | 1036 | 4.57 |
| 5600 | 838 | 2.92 | 893 | 3.37 | 945 | 3.84 | 994 | 4.33 | 1042 | 4.83 |
| 6000 | 849 | 3.17 | 903 | 3.63 | 954 | 4.12 | 1003 | 4.62 | ----- | ----- |
| 6400 | 861 | 3.43 | 914 | 3.92 | 964 | 4.42 | 1012 | 4.94 | ----- | ----- |
| 6750 | 872 | 3.69 | 924 | 4.18 | 973 | 4.70 | ----- | ----- | ----- | ----- |
| 7100 | 883 | 3.95 | 934 | 4.47 | ----- | ----- | ----- | ----- | ----- | ----- |
| 7500 | 897 | 4.28 | 947 | 4.81 | ----- | ----- | ----- | ----- | ----- | ----- |

Std Static Motor and Drive – 514–680 RPM, Max BHP 2.2

Medium Static Motor and Drive – 679–863 RPM, Max BHP 3.3

High Static Motor and Drive – 826–1009 RPM, Max BHP 4.9

----- Outside operating range

Boldface – Field-supplied Drive

Table 17 – 50HC-D20

VERTICAL SUPPLY / RETURN

17.5 TON

| CFM | Available External Static Pressure (in. wg) | | | | | | | | | |
|------|---|-------------|------------|-------------|-----|------|-----|------|-----|------|
| | 0.2 | | 0.4 | | 0.6 | | 0.8 | | 1.0 | |
| | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP |
| 5250 | 473 | 0.83 | 560 | 1.16 | 637 | 1.51 | 706 | 1.89 | 770 | 2.30 |
| 5700 | 497 | 0.99 | 580 | 1.34 | 654 | 1.72 | 721 | 2.12 | 783 | 2.54 |
| 6100 | 518 | 1.15 | 598 | 1.53 | 669 | 1.92 | 735 | 2.34 | 795 | 2.78 |
| 6500 | 540 | 1.33 | 616 | 1.73 | 685 | 2.14 | 749 | 2.58 | 808 | 3.03 |
| 7000 | 567 | 1.59 | 640 | 2.01 | 707 | 2.45 | 768 | 2.91 | 826 | 3.38 |
| 7500 | 595 | 1.88 | 665 | 2.33 | 729 | 2.79 | 788 | 3.27 | 844 | 3.77 |
| 7900 | 618 | 2.14 | 685 | 2.60 | 747 | 3.09 | 805 | 3.59 | 859 | 4.10 |
| 8300 | 641 | 2.42 | 705 | 2.91 | 765 | 3.41 | 822 | 3.93 | 875 | 4.46 |
| 8750 | 666 | 2.77 | 729 | 3.28 | 787 | 3.80 | 842 | 4.34 | 893 | 4.90 |

| CFM | Available External Static Pressure (in. wg) | | | | | | | | | |
|------|---|-------------|-----|------|-------|-------|-------|-------|-------------|-------------|
| | 1.2 | | 1.4 | | 1.6 | | 1.8 | | 2.0 | |
| | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP |
| 5250 | 829 | 2.72 | 885 | 3.16 | 938 | 3.61 | 988 | 4.09 | 1036 | 4.57 |
| 5700 | 841 | 2.98 | 895 | 3.43 | 947 | 3.91 | 997 | 4.40 | 1044 | 4.90 |
| 6100 | 852 | 3.23 | 906 | 3.70 | 957 | 4.19 | 1005 | 4.70 | 1052 | 5.22 |
| 6500 | 864 | 3.50 | 917 | 3.99 | 967 | 4.50 | 1015 | 5.02 | 1060 | 5.55 |
| 7000 | 880 | 3.88 | 931 | 4.38 | 980 | 4.91 | 1027 | 5.45 | 1072 | 6.01 |
| 7500 | 897 | 4.28 | 947 | 4.81 | 995 | 5.36 | 1041 | 5.92 | 1085 | 6.49 |
| 7900 | 911 | 4.63 | 960 | 5.18 | 1007 | 5.75 | 1052 | 6.32 | ----- | ----- |
| 8300 | 926 | 5.01 | 974 | 5.58 | 1020 | 6.16 | ----- | ----- | ----- | ----- |
| 8750 | 943 | 5.47 | 990 | 6.05 | ----- | ----- | ----- | ----- | ----- | ----- |

Std Static Motor and Drive – 622–822 RPM, Max BHP 3.3

Medium Static Motor and Drive – 713–879 RPM, Max BHP 4.9

High Static Motor and Drive – 882–1078 RPM, Max BHP 6.5

----- Outside operating range

Boldface – Field-supplied Drive

50HC

FAN PERFORMANCE (cont.)

Table 18 – 50HC-D24

VERTICAL SUPPLY / RETURN

20 TON

| CFM | Available External Static Pressure (in. wg) | | | | | | | | | |
|-------|---|-------------|------------|-------------|------------|-------------|-----|------|-----|------|
| | 0.2 | | 0.4 | | 0.6 | | 0.8 | | 1.0 | |
| | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP |
| 6000 | 506 | 1.12 | 593 | 1.43 | 668 | 1.74 | 736 | 2.07 | 798 | 2.40 |
| 6500 | 533 | 1.36 | 616 | 1.70 | 689 | 2.04 | 754 | 2.39 | 815 | 2.74 |
| 7000 | 561 | 1.64 | 640 | 2.01 | 710 | 2.37 | 774 | 2.74 | 833 | 3.11 |
| 7500 | 588 | 1.96 | 664 | 2.35 | 732 | 2.74 | 795 | 3.13 | 852 | 3.53 |
| 8000 | 617 | 2.32 | 689 | 2.74 | 755 | 3.15 | 816 | 3.57 | 872 | 3.99 |
| 8500 | 645 | 2.73 | 715 | 3.17 | 779 | 3.60 | 837 | 4.04 | 892 | 4.49 |
| 9000 | 674 | 3.18 | 741 | 3.64 | 803 | 4.10 | 860 | 4.57 | 913 | 5.04 |
| 9500 | 703 | 3.67 | 767 | 4.16 | 827 | 4.65 | 883 | 5.14 | 935 | 5.64 |
| 10000 | 732 | 4.22 | 794 | 4.74 | 852 | 5.25 | 906 | 5.77 | 957 | 6.29 |

| CFM | Available External Static Pressure (in. wg) | | | | | | | | | |
|-------|---|------|------|------|------|------|------|------|-------|-------|
| | 1.2 | | 1.4 | | 1.6 | | 1.8 | | 2.0 | |
| | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP |
| 6000 | 855 | 2.75 | 909 | 3.11 | 959 | 3.47 | 1008 | 3.85 | 1054 | 4.24 |
| 6500 | 871 | 3.11 | 924 | 3.48 | 974 | 3.87 | 1022 | 4.26 | 1067 | 4.67 |
| 7000 | 888 | 3.50 | 940 | 3.89 | 989 | 4.30 | 1036 | 4.71 | 1081 | 5.13 |
| 7500 | 906 | 3.94 | 957 | 4.35 | 1005 | 4.77 | 1052 | 5.20 | 1096 | 5.64 |
| 8000 | 925 | 4.42 | 975 | 4.85 | 1022 | 5.29 | 1068 | 5.74 | 1111 | 6.20 |
| 8500 | 944 | 4.94 | 993 | 5.40 | 1040 | 5.86 | 1084 | 6.33 | 1127 | 6.81 |
| 9000 | 964 | 5.51 | 1012 | 5.99 | 1058 | 6.48 | 1102 | 6.97 | 1144 | 7.46 |
| 9500 | 984 | 6.13 | 1032 | 6.64 | 1077 | 7.14 | 1120 | 7.65 | 1161 | 8.17 |
| 10000 | 1006 | 6.81 | 1052 | 7.33 | 1096 | 7.86 | 1138 | 8.40 | ----- | ----- |

Std Static Motor and Drive – 690–863 RPM, Max BHP 4.9 Medium Static Motor and Drive – 835–1021 RPM, Max BHP 6.5
 High Static Motor and Drive – 941–1176 RPM, Max BHP 8.7 ----- Outside operating range
Boldface – Field-supplied Drive

50HC

Table 19 – 50HC-D28

VERTICAL SUPPLY / RETURN

25 TON

| CFM | Available External Static Pressure (in. wg) | | | | | | | | | |
|-------|---|-------------|------------|-------------|------------|-------------|------------|-------------|------|------|
| | 0.2 | | 0.4 | | 0.6 | | 0.8 | | 1.0 | |
| | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP |
| 7500 | 541 | 1.50 | 636 | 1.88 | 716 | 2.27 | 787 | 2.66 | 850 | 3.06 |
| 8000 | 563 | 1.76 | 656 | 2.17 | 735 | 2.58 | 804 | 3.00 | 867 | 3.42 |
| 8500 | 585 | 2.05 | 676 | 2.50 | 753 | 2.93 | 822 | 3.37 | 884 | 3.81 |
| 9000 | 608 | 2.37 | 697 | 2.85 | 772 | 3.31 | 840 | 3.77 | 901 | 4.24 |
| 9500 | 631 | 2.73 | 717 | 3.24 | 791 | 3.73 | 858 | 4.21 | 918 | 4.70 |
| 10000 | 654 | 3.12 | 738 | 3.66 | 811 | 4.18 | 876 | 4.69 | 936 | 5.20 |
| 10500 | 678 | 3.56 | 759 | 4.12 | 831 | 4.67 | 895 | 5.21 | 954 | 5.74 |
| 11000 | 701 | 4.02 | 781 | 4.62 | 851 | 5.20 | 914 | 5.76 | 972 | 6.33 |
| 11500 | 725 | 4.53 | 802 | 5.16 | 871 | 5.77 | 933 | 6.36 | 991 | 6.95 |
| 12000 | 748 | 5.09 | 824 | 5.75 | 892 | 6.38 | 953 | 7.00 | 1010 | 7.62 |
| 12500 | 772 | 5.68 | 846 | 6.38 | 912 | 7.04 | 973 | 7.69 | 1029 | 8.34 |

| CFM | Available External Static Pressure (in. wg) | | | | | | | | | |
|-------|---|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| | 1.2 | | 1.4 | | 1.6 | | 1.8 | | 2.0 | |
| | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP |
| 7500 | 909 | 3.47 | 963 | 3.89 | 1014 | 4.32 | 1062 | 4.77 | 1108 | 5.23 |
| 8000 | 925 | 3.85 | 978 | 4.29 | 1029 | 4.74 | 1077 | 5.20 | 1122 | 5.68 |
| 8500 | 941 | 4.26 | 994 | 4.72 | 1044 | 5.19 | 1092 | 5.67 | 1137 | 6.16 |
| 9000 | 957 | 4.71 | 1010 | 5.19 | 1060 | 5.67 | 1107 | 6.17 | 1152 | 6.68 |
| 9500 | 974 | 5.19 | 1027 | 5.69 | 1076 | 6.20 | 1123 | 6.72 | 1167 | 7.24 |
| 10000 | 991 | 5.72 | 1043 | 6.24 | 1092 | 6.77 | 1138 | 7.30 | ----- | ----- |
| 10500 | 1009 | 6.28 | 1060 | 6.83 | 1109 | 7.37 | 1155 | 7.93 | ----- | ----- |
| 11000 | 1026 | 6.89 | 1077 | 7.46 | 1125 | 8.03 | 1171 | 8.60 | ----- | ----- |
| 11500 | 1044 | 7.54 | 1095 | 8.13 | 1142 | 8.72 | ----- | ----- | ----- | ----- |
| 12000 | 1062 | 8.23 | 1112 | 8.85 | ----- | ----- | ----- | ----- | ----- | ----- |
| 12500 | ----- | ----- | ----- | ----- | ----- | ----- | ----- | ----- | ----- | ----- |

Std Static Motor and Drive – 717–911 RPM, Max BHP 4.9 Medium Static Motor and Drive – 913–1116 RPM, Max BHP 6.5
 High Static Motor and Drive – 941–1176 RPM, Max BHP 8.7 ----- Outside operating range
Boldface – Field-supplied Drive

FAN PERFORMANCE (cont.)

Table 20 – 50HC-D17

HORIZONTAL SUPPLY / RETURN

15 TON

| CFM | Available External Static Pressure (in. wg) | | | | | | | | | |
|------|---|-------------|------------|-------------|------------|-------------|-----|------|------|------|
| | 0.2 | | 0.4 | | 0.6 | | 0.8 | | 1.0 | |
| | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP |
| 4500 | 451 | 0.84 | 533 | 1.21 | 605 | 1.63 | 668 | 2.12 | 726 | 2.67 |
| 4900 | 476 | 1.01 | 554 | 1.40 | 623 | 1.84 | 685 | 2.34 | 742 | 2.89 |
| 5250 | 498 | 1.18 | 573 | 1.60 | 640 | 2.05 | 701 | 2.55 | 756 | 3.11 |
| 5600 | 520 | 1.37 | 593 | 1.82 | 658 | 2.28 | 717 | 2.79 | 771 | 3.35 |
| 6000 | 546 | 1.61 | 616 | 2.10 | 679 | 2.58 | 736 | 3.10 | 789 | 3.67 |
| 6400 | 572 | 1.88 | 640 | 2.41 | 700 | 2.91 | 756 | 3.45 | 808 | 4.03 |
| 6750 | 595 | 2.13 | 661 | 2.70 | 720 | 3.23 | 774 | 3.79 | 825 | 4.38 |
| 7100 | 619 | 2.41 | 683 | 3.02 | 740 | 3.59 | 793 | 4.16 | 842 | 4.76 |
| 7500 | 646 | 2.75 | 708 | 3.42 | 764 | 4.02 | 815 | 4.62 | ---- | ---- |

| CFM | Available External Static Pressure (in. wg) | | | | | | | | | |
|------|---|------|------|------|------|------|------------|-------------|------|------|
| | 1.2 | | 1.4 | | 1.6 | | 1.8 | | 2.0 | |
| | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP |
| 4500 | 778 | 3.25 | 826 | 3.86 | 871 | 4.49 | 913 | 5.15 | ---- | ---- |
| 4900 | 794 | 3.49 | 842 | 4.12 | 887 | 4.78 | ---- | ---- | ---- | ---- |
| 5250 | 808 | 3.72 | 856 | 4.36 | ---- | ---- | ---- | ---- | ---- | ---- |
| 5600 | 822 | 3.97 | 870 | 4.62 | ---- | ---- | ---- | ---- | ---- | ---- |
| 6000 | 839 | 4.29 | ---- | ---- | ---- | ---- | ---- | ---- | ---- | ---- |
| 6400 | 857 | 4.65 | ---- | ---- | ---- | ---- | ---- | ---- | ---- | ---- |
| 6750 | ---- | ---- | ---- | ---- | ---- | ---- | ---- | ---- | ---- | ---- |
| 7100 | ---- | ---- | ---- | ---- | ---- | ---- | ---- | ---- | ---- | ---- |
| 7500 | ---- | ---- | ---- | ---- | ---- | ---- | ---- | ---- | ---- | ---- |

Std Static Motor and Drive – 514–680 RPM, Max BHP 2.2

Medium Static Motor and Drive – 614–780 RPM, Max BHP 3.3

High Static Motor and Drive – 746–912 RPM, Max BHP 4.9

---- Outside operating range

Boldface – Field-supplied Drive

Table 21 – 50HC-D20

HORIZONTAL SUPPLY / RETURN

17.5 TON

| CFM | Available External Static Pressure (in. wg) | | | | | | | | | |
|------|---|-------------|------------|-------------|------------|-------------|------------|-------------|------------|-------------|
| | 0.2 | | 0.4 | | 0.6 | | 0.8 | | 1.0 | |
| | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP |
| 5250 | 498 | 1.18 | 573 | 1.60 | 640 | 2.05 | 701 | 2.55 | 756 | 3.11 |
| 5700 | 526 | 1.43 | 599 | 1.89 | 663 | 2.35 | 721 | 2.86 | 776 | 3.43 |
| 6100 | 552 | 1.67 | 622 | 2.17 | 684 | 2.66 | 741 | 3.18 | 794 | 3.76 |
| 6500 | 579 | 1.95 | 646 | 2.49 | 706 | 3.00 | 761 | 3.54 | 813 | 4.12 |
| 7000 | 612 | 2.33 | 677 | 2.93 | 734 | 3.48 | 788 | 4.05 | 837 | 4.64 |
| 7500 | 646 | 2.75 | 708 | 3.42 | 764 | 4.02 | 815 | 4.62 | 863 | 5.23 |
| 7900 | 673 | 3.13 | 734 | 3.86 | 788 | 4.50 | 838 | 5.12 | 884 | 5.75 |
| 8300 | 700 | 3.53 | 760 | 4.33 | 812 | 5.01 | 861 | 5.66 | 906 | 6.32 |
| 8750 | 731 | 4.03 | 789 | 4.90 | 840 | 5.63 | 887 | 6.33 | ---- | ---- |

| CFM | Available External Static Pressure (in. wg) | | | | | | | | | |
|------|---|------|------|------|------|------|------|------|------|------|
| | 1.2 | | 1.4 | | 1.6 | | 1.8 | | 2.0 | |
| | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP |
| 5250 | 808 | 3.72 | 856 | 4.36 | 901 | 5.04 | 943 | 5.75 | 983 | 6.48 |
| 5700 | 826 | 4.05 | 874 | 4.71 | 918 | 5.40 | 960 | 6.13 | ---- | ---- |
| 6100 | 843 | 4.38 | 890 | 5.05 | 934 | 5.75 | 976 | 6.50 | ---- | ---- |
| 6500 | 861 | 4.75 | 907 | 5.43 | 951 | 6.14 | ---- | ---- | ---- | ---- |
| 7000 | 885 | 5.28 | 929 | 5.96 | ---- | ---- | ---- | ---- | ---- | ---- |
| 7500 | 909 | 5.88 | ---- | ---- | ---- | ---- | ---- | ---- | ---- | ---- |
| 7900 | 929 | 6.42 | ---- | ---- | ---- | ---- | ---- | ---- | ---- | ---- |
| 8300 | ---- | ---- | ---- | ---- | ---- | ---- | ---- | ---- | ---- | ---- |
| 8750 | ---- | ---- | ---- | ---- | ---- | ---- | ---- | ---- | ---- | ---- |

Std Static Motor and Drive – 622–822 RPM, Max BHP 3.3

Medium Static Motor and Drive – 713–879 RPM, Max BHP 4.9

High Static Motor and Drive – 882–1078 RPM, Max BHP 6.5

---- Outside operating range

Boldface – Field-supplied Drive

FAN PERFORMANCE (cont.)

Table 22 – 50HC-D24

HORIZONTAL SUPPLY / RETURN

20 TON

| CFM | Available External Static Pressure (in. wg) | | | | | | | | | |
|-------|---|-------------|------------|-------------|------------|-------------|------------|-------------|------------|-------------|
| | 0.2 | | 0.4 | | 0.6 | | 0.8 | | 1.0 | |
| | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP |
| 6000 | 546 | 1.57 | 617 | 2.10 | 680 | 2.67 | 738 | 3.29 | 790 | 3.93 |
| 6500 | 579 | 1.90 | 646 | 2.46 | 707 | 3.07 | 763 | 3.71 | 814 | 4.39 |
| 7000 | 613 | 2.28 | 677 | 2.87 | 735 | 3.51 | 789 | 4.19 | 839 | 4.89 |
| 7500 | 648 | 2.71 | 708 | 3.34 | 764 | 4.01 | 816 | 4.72 | 865 | 5.46 |
| 8000 | 683 | 3.20 | 740 | 3.86 | 794 | 4.57 | 846 | 5.30 | 892 | 6.08 |
| 8500 | 718 | 3.76 | 773 | 4.45 | 825 | 5.18 | 873 | 5.95 | 919 | 6.75 |
| 9000 | 754 | 4.37 | 814 | 5.10 | 856 | 5.87 | 903 | 6.67 | 947 | 7.50 |
| 9500 | ----- | ----- | 840 | 5.82 | 887 | 6.51 | 933 | 7.45 | 976 | 8.31 |
| 10000 | ----- | ----- | 874 | 6.50 | 920 | 7.44 | 965 | 8.30 | ----- | ----- |

| CFM | Available External Static Pressure (in. wg) | | | | | | | | | |
|-------|---|-------------|-------|-------|-------|-------|-------|-------|-------|-------|
| | 1.2 | | 1.4 | | 1.6 | | 1.8 | | 2.0 | |
| | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP |
| 6000 | 839 | 4.60 | 885 | 5.29 | 928 | 6.01 | 969 | 6.75 | 1008 | 7.51 |
| 6500 | 862 | 5.09 | 907 | 5.82 | 950 | 6.57 | 990 | 7.34 | 1028 | 8.13 |
| 7000 | 886 | 5.63 | 930 | 6.39 | 972 | 7.17 | 1012 | 7.97 | 1050 | 8.70 |
| 7500 | 911 | 6.22 | 954 | 7.01 | 995 | 7.83 | 1035 | 8.66 | ----- | ----- |
| 8000 | 936 | 6.87 | 979 | 7.69 | 1019 | 8.54 | ----- | ----- | ----- | ----- |
| 8500 | 965 | 7.58 | 1004 | 8.44 | ----- | ----- | ----- | ----- | ----- | ----- |
| 9000 | 990 | 8.36 | ----- | ----- | ----- | ----- | ----- | ----- | ----- | ----- |
| 9500 | ----- | ----- | ----- | ----- | ----- | ----- | ----- | ----- | ----- | ----- |
| 10000 | ----- | ----- | ----- | ----- | ----- | ----- | ----- | ----- | ----- | ----- |

Std Static Motor and Drive – 690–863 RPM, Max BHP 4.9 Medium Static Motor and Drive – 835–1021 RPM, Max BHP 6.5
 High Static Motor and Drive – 941–1176 RPM, Max BHP 8.7 ----- Outside operating range
Boldface – Field-supplied Drive

50HC

Table 23 – 50HC-D28

HORIZONTAL SUPPLY / RETURN

25 TON

| CFM | Available External Static Pressure (in. wg) | | | | | | | | | |
|-------|---|-------------|------------|-------------|-----|------|-----|------|-----|------|
| | 0.2 | | 0.4 | | 0.6 | | 0.8 | | 1.0 | |
| | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP |
| 7500 | 553 | 1.92 | 621 | 2.46 | 683 | 3.07 | 741 | 3.72 | 795 | 4.42 |
| 8000 | 575 | 2.21 | 639 | 2.77 | 700 | 3.39 | 756 | 4.07 | 809 | 4.78 |
| 8500 | 596 | 2.52 | 658 | 3.10 | 716 | 3.73 | 771 | 4.43 | 823 | 5.16 |
| 9000 | 616 | 2.86 | 675 | 3.44 | 732 | 4.10 | 786 | 4.80 | 836 | 5.55 |
| 9500 | 636 | 3.22 | 693 | 3.82 | 747 | 4.48 | 800 | 5.20 | 849 | 5.97 |
| 10000 | 656 | 3.60 | 710 | 4.21 | 763 | 4.89 | 813 | 5.62 | 862 | 6.40 |
| 10500 | 675 | 4.02 | 727 | 4.64 | 778 | 5.32 | 827 | 6.07 | 874 | 6.86 |
| 11000 | 694 | 4.46 | 744 | 5.09 | 793 | 5.79 | 841 | 6.50 | 887 | 7.34 |
| 11500 | 713 | 4.93 | 761 | 5.57 | 808 | 6.27 | 854 | 7.03 | 899 | 7.84 |

| CFM | Available External Static Pressure (in. wg) | | | | | | | | | |
|-------|---|------|-------|-------|-------|-------|-------|-------|-------------|-------------|
| | 1.2 | | 1.4 | | 1.6 | | 1.8 | | 2.0 | |
| | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP |
| 7500 | 845 | 5.14 | 892 | 5.90 | 936 | 6.68 | 978 | 7.48 | 1018 | 8.31 |
| 8000 | 859 | 5.53 | 905 | 6.31 | 949 | 7.11 | 991 | 7.94 | ----- | ----- |
| 8500 | 872 | 5.93 | 918 | 6.73 | 961 | 7.56 | 1003 | 8.41 | ----- | ----- |
| 9000 | 884 | 6.34 | 930 | 7.16 | 973 | 8.01 | ----- | ----- | ----- | ----- |
| 9500 | 896 | 6.77 | 941 | 7.61 | 984 | 8.48 | ----- | ----- | ----- | ----- |
| 10000 | 908 | 7.22 | 953 | 8.08 | ----- | ----- | ----- | ----- | ----- | ----- |
| 10500 | 920 | 7.69 | 963 | 8.56 | ----- | ----- | ----- | ----- | ----- | ----- |
| 11000 | 931 | 8.18 | ----- | ----- | ----- | ----- | ----- | ----- | ----- | ----- |
| 11500 | 943 | 8.70 | ----- | ----- | ----- | ----- | ----- | ----- | ----- | ----- |

Std Static Motor and Drive – 647–791 RPM, Max BHP 4.9 Medium Static Motor and Drive – 755–923 RPM, Max BHP 6.5
 High Static Motor and Drive – 827–1010 RPM, Max BHP 8.7 ----- Outside operating range
Boldface – Field-supplied Drive

FAN PERFORMANCE (cont.)

Table 24 – PULLEY ADJUSTMENT

| MODEL SIZE | MOTOR/DRIVE COMBO | MOTOR PULLEY TURNS OPEN | | | | | | | | | | |
|------------|-------------------|-------------------------|------|------|------|------|------|------|------|-----|-----|-----|
| | | 0 | 0.5 | 1 | 1.5 | 2 | 2.5 | 3 | 3.5 | 4 | 4.5 | 5 |
| 17 | Standard Static | 680 | 663 | 647 | 630 | 614 | 597 | 580 | 564 | 547 | 531 | 514 |
| | Medium Static | 863 | 845 | 826 | 808 | 789 | 771 | 753 | 734 | 716 | 697 | 679 |
| | High Static | 1009 | 991 | 972 | 954 | 936 | 918 | 899 | 881 | 863 | 844 | 826 |
| 20 | Standard Static | 822 | 802 | 782 | 762 | 742 | 722 | 702 | 682 | 662 | 642 | 622 |
| | Medium Static | 879 | 862 | 846 | 829 | 813 | 796 | 779 | 763 | 746 | 730 | 713 |
| | High Static | 1078 | 1058 | 1039 | 1019 | 1000 | 980 | 960 | 941 | 921 | 902 | 882 |
| 24 | Standard Static | 863 | 846 | 828 | 811 | 794 | 777 | 759 | 742 | 725 | 707 | 690 |
| | Medium Static | 1021 | 1002 | 984 | 965 | 947 | 928 | 909 | 891 | 872 | 854 | 835 |
| | High Static | 1176 | 1153 | 1129 | 1106 | 1082 | 1059 | 1035 | 1012 | 988 | 965 | 941 |
| 28 | Standard Static | 911 | 892 | 872 | 853 | 833 | 814 | 795 | 775 | 756 | 736 | 717 |
| | Medium Static | 1116 | 1096 | 1075 | 1055 | 1035 | 1015 | 994 | 974 | 954 | 933 | 913 |
| | High Static | 1176 | 1153 | 1129 | 1106 | 1082 | 1059 | 1035 | 1012 | 988 | 965 | 941 |

NOTE: Do not adjust pulley further than 5 turns open.

■ – Factory settings

50HC

ELECTRICAL INFORMATION

Table 25 – 2-STAGE COOLING

| UNIT | V-PH-HZ | VOLTAGE RANGE | | COMP 1 | | COMP 2 | | OFM (ea) | | IFM | | |
|---------------|----------|---------------|------|--------|------|--------|-----|----------|---------------|---------------|------------------|------|
| | | MIN | MAX | RLA | LRA | RLA | LRA | WATTS | FLA | TYPE | EFF at Full Load | FLA |
| | | | | | | | | | | | | |
| 50HC-D17 | 208-3-60 | 187 | 253 | 29.5 | 195 | 30.1 | 225 | 350 | 1.5 | STD | 81.3% | 7.5 |
| | | | | | | | | | | MED | 83.8% | 10.2 |
| | | | | | | | | | | HIGH | 83.6% | 15.0 |
| | 230-3-60 | 187 | 253 | 29.5 | 195 | 30.1 | 225 | 350 | 1.5 | STD | 81.3% | 7.5 |
| | | | | | | | | | | MED | 83.8% | 10.2 |
| | | | | | | | | | | HIGH | 83.6% | 15.0 |
| | 460-3-60 | 414 | 506 | 14.7 | 95 | 16.7 | 114 | 277 | 0.9 | STD | 81.3% | 3.4 |
| | | | | | | | | | | MED | 83.8% | 4.8 |
| | | | | | | | | | | HIGH | 83.6% | 7.4 |
| | 575-3-60 | 518 | 633 | 12.2 | 80 | 12.2 | 80 | 397 | 0.6 | STD | 81.1% | 2.8 |
| | | | | | | | | | | MED | 81.1% | 2.8 |
| | | | | | | | | | | HIGH | 83.6% | 5.6 |
| 50HC-D20 | 208-3-60 | 187 | 253 | 29.5 | 195 | 30.1 | 225 | 350 | 1.5 | STD | 83.8% | 10.2 |
| | | | | | | | | | | MED | 83.6% | 15.0 |
| | | | | | | | | | | HIGH | 87.5% | 12.8 |
| | | | | | | | | | | HIGH-High Eff | 89.5% | 20.4 |
| | 230-3-60 | 187 | 253 | 29.5 | 195 | 30.1 | 225 | 350 | 1.5 | STD | 83.8% | 10.2 |
| | | | | | | | | | | MED | 83.6% | 15.0 |
| | | | | | | | | | | HIGH | 87.5% | 12.8 |
| | | | | | | | | | | HIGH-High Eff | 89.5% | 20.4 |
| | 460-3-60 | 414 | 506 | 14.7 | 95 | 16.7 | 114 | 277 | 0.9 | STD | 83.8% | 4.8 |
| | | | | | | | | | | MED | 83.6% | 7.4 |
| | | | | | | | | | | HIGH | 87.5% | 6.4 |
| | | | | | | | | | | HIGH-High Eff | 89.5% | 20.4 |
| 575-3-60 | 518 | 633 | 12.2 | 80 | 12.2 | 80 | 397 | 0.6 | STD | 81.1% | 2.8 | |
| | | | | | | | | | MED | 83.6% | 5.6 | |
| | | | | | | | | | HIGH | 87.5% | 5.1 | |
| | | | | | | | | | HIGH-High Eff | 89.5% | 9.0 | |
| 50HC-D24 | 208-3-60 | 187 | 253 | 48.1 | 245 | 29.5 | 195 | 350 | 1.5 | STD | 83.6% | 15.0 |
| | | | | | | | | | | MED | 87.5% | 12.8 |
| | | | | | | | | | | HIGH | 88.5% | 19.4 |
| | | | | | | | | | | MED-High Eff | 89.5% | 20.4 |
| | | | | | | | | | | HIGH-High Eff | 91.7% | 33.1 |
| | 230-3-60 | 187 | 253 | 48.1 | 245 | 29.5 | 195 | 350 | 1.5 | STD | 83.6% | 15.0 |
| | | | | | | | | | | MED | 87.5% | 12.8 |
| | | | | | | | | | | HIGH | 88.5% | 19.4 |
| | | | | | | | | | | MED-High Eff | 89.5% | 20.4 |
| | | | | | | | | | | HIGH-High Eff | 91.7% | 33.1 |
| | 460-3-60 | 414 | 506 | 18.6 | 125 | 14.7 | 95 | 277 | 0.9 | STD | 83.6% | 7.4 |
| | | | | | | | | | | MED | 87.5% | 6.4 |
| HIGH | | | | | | | | | | 88.5% | 9.7 | |
| MED-High Eff | | | | | | | | | | 89.5% | 20.4 | |
| HIGH-High Eff | | | | | | | | | | 91.7% | 33.1 | |
| 575-3-60 | 518 | 633 | 14.7 | 100 | 12.2 | 80 | 397 | 0.6 | STD | 83.6% | 5.6 | |
| | | | | | | | | | MED | 87.5% | 5.1 | |
| | | | | | | | | | HIGH | 88.5% | 7.8 | |
| | | | | | | | | | MED-High Eff | 89.5% | 9.0 | |
| | | | | | | | | | HIGH-High Eff | 91.7% | 9.5 | |

50HC

Table 25 - 2-STAGE COOLING (con't)

| UNIT | V-PH-HZ | VOLTAGE RANGE | | COMP 1 | | COMP 2 | | OFM (ea) | | IFM | | |
|------------|----------|---------------|-----|--------|-----|--------|-----|----------|-----|---------------|------------------|------|
| | | MIN | MAX | RLA | LRA | RLA | LRA | WATTS | FLA | TYPE | EFF at Full Load | FLA |
| | | | | | | | | | | | | |
| 50HC - D28 | 208-3-60 | 187 | 253 | 48.1 | 245 | 48.1 | 245 | 350 | 1.5 | STD | 83.6% | 15.0 |
| | | | | | | | | | | MED | 87.5% | 12.8 |
| | | | | | | | | | | HIGH | 88.5% | 19.4 |
| | | | | | | | | | | MED-High Eff | 89.5% | 20.4 |
| | | | | | | | | | | HIGH-High Eff | 91.7% | 33.1 |
| | 230-3-60 | 187 | 253 | 48.1 | 245 | 48.1 | 245 | 350 | 1.5 | STD | 83.6% | 15.0 |
| | | | | | | | | | | MED | 87.5% | 12.8 |
| | | | | | | | | | | HIGH | 88.5% | 19.4 |
| | | | | | | | | | | MED-High Eff | 89.5% | 20.4 |
| | | | | | | | | | | HIGH-High Eff | 91.7% | 33.1 |
| | 460-3-60 | 414 | 506 | 18.6 | 125 | 18.6 | 125 | 277 | 0.9 | STD | 83.6% | 7.4 |
| | | | | | | | | | | MED | 87.5% | 6.4 |
| | | | | | | | | | | HIGH | 88.5% | 9.7 |
| | | | | | | | | | | MED-High Eff | 89.5% | 20.4 |
| | | | | | | | | | | HIGH-High Eff | 91.7% | 33.1 |
| | 575-3-60 | 518 | 633 | 14.7 | 100 | 14.7 | 100 | 397 | 0.6 | STD | 83.6% | 5.6 |
| | | | | | | | | | | MED | 87.5% | 5.1 |
| | | | | | | | | | | HIGH | 88.5% | 7.8 |
| | | | | | | | | | | MED-High Eff | 89.5% | 9.0 |
| | | | | | | | | | | HIGH-High Eff | 91.7% | 9.5 |

50HC

MCA/MOCP

Table 26 – MCA/MOCP DETERMINATION NO C.O. OR UNPWRD C.O.

| UNIT | NOM. V – PH – HZ | IFM TYPE | ELECTRIC HEATER | | NO C.O. or UNPWR C.O. | | | | | | | |
|----------|------------------|----------|-----------------|-------------|-----------------------|---------|------------|---------|------------------------|---------|------------|---------|
| | | | Nom (kW) | FLA | NO P.E. | | | | w/ P.E. (pwrd fr/unit) | | | |
| | | | | | MCA | MOCP | DISC. SIZE | | MCA | MOCP | DISC. SIZE | |
| | | | | | | | FLA | LRA | | | FLA | LRA |
| 50HC-D17 | 208/230-3-60 | STD | - | - | 68.3 | 90.0 | 71.0 | 393.0 | 80.1 | 100.0 | 85.0 | 413.0 |
| | | | 18.8/25.0 | 52.1/60.1 | 74.5/84.5 | 90/90 | 71/78 | 393/393 | 89.3/99.3 | 100/100 | 85/91 | 413/413 |
| | | | 37.6/50.0 | 104.2/120.3 | 139.6/129.7 | 150/150 | 128/147 | 393/393 | 154.4/144.4 | 175/150 | 142/161 | 413/413 |
| | | | 56.3/75.0 | 156.4/180.4 | 165.8/189.8 | 175/200 | 188/216 | 393/393 | 180.5/204.5 | 200/225 | 202/230 | 413/413 |
| | | MED | - | - | 71.0 | 90.0 | 74.0 | 410.0 | 82.8 | 100.0 | 88.0 | 430.0 |
| | | | 18.8/25.0 | 52.1/60.1 | 77.9/87.9 | 90/90 | 74/81 | 410/410 | 92.6/102.6 | 100/110 | 88/94 | 430/430 |
| | | | 37.6/50.0 | 104.2/120.3 | 143.0/133.1 | 150/150 | 132/150 | 410/410 | 157.8/147.8 | 175/175 | 145/164 | 430/430 |
| | | | 56.3/75.0 | 156.4/180.4 | 169.2/193.2 | 200/225 | 192/219 | 410/410 | 183.9/207.9 | 200/225 | 205/233 | 430/430 |
| | | HIGH | - | - | 75.8 | 100.0 | 80.0 | 419.0 | 87.6 | 100.0 | 93.0 | 439.0 |
| | | | 18.8/25.0 | 52.1/60.1 | 83.9/93.9 | 100/100 | 80/86 | 419/419 | 98.6/108.6 | 100/110 | 93/100 | 439/439 |
| | | | 37.6/50.0 | 104.2/120.3 | 149.0/139.1 | 150/175 | 137/156 | 419/419 | 163.8/153.8 | 175/175 | 151/169 | 439/439 |
| | | | 56.3/75.0 | 156.4/180.4 | 175.2/199.2 | 200/225 | 197/225 | 419/419 | 189.9/213.9 | 200/250 | 211/238 | 439/439 |
| | 460-3-60 | STD | - | - | 34.9 | 45.0 | 36.0 | 234.0 | 41.1 | 50.0 | 44.0 | 246.0 |
| | | | 25.0 | 30.1 | 41.9 | 45.0 | 39.0 | 234.0 | 49.6 | 50.0 | 46.0 | 246.0 |
| | | | 50.0 | 60.1 | 64.4 | 70.0 | 73.0 | 234.0 | 72.1 | 80.0 | 80.0 | 246.0 |
| | | | 75.0 | 90.2 | 94.5 | 100 | 108 | 234 | 102.2 | 110 | 115 | 246 |
| | | MED | - | - | 36.3 | 45.0 | 38.0 | 243.0 | 42.5 | 50.0 | 45.0 | 255.0 |
| | | | 25.0 | 30.1 | 43.6 | 45.0 | 40.0 | 243.0 | 51.4 | 60.0 | 47.0 | 255.0 |
| | | | 50.0 | 60.1 | 66.1 | 80.0 | 75.0 | 243.0 | 73.9 | 80.0 | 82.0 | 255.0 |
| | | | 75.0 | 90.2 | 96.2 | 100 | 109 | 243 | 104.0 | 110 | 116 | 255 |
| | | HIGH | - | - | 38.9 | 50.0 | 41.0 | 247.0 | 45.1 | 50.0 | 48.0 | 259.0 |
| | | | 25.0 | 30.1 | 46.9 | 50.0 | 43.0 | 247.0 | 54.6 | 60.0 | 50.0 | 259.0 |
| | | | 50.0 | 60.1 | 69.4 | 80.0 | 78.0 | 247.0 | 77.1 | 80.0 | 85.0 | 259.0 |
| | | | 75.0 | 90.2 | 99.5 | 110 | 112 | 247 | 107.2 | 125 | 119 | 259 |
| | 575-3-60 | STD | - | - | 26.2 | 30.0 | 27.0 | 184.0 | 31.0 | 40.0 | 33.0 | 192.0 |
| | | | 24.8 | 23.9 | 33.4 | 35.0 | 31.0 | 184.0 | 39.4 | 40.0 | 36.0 | 192.0 |
| | | | 49.6 | 47.7 | 63.1 | 70.0 | 58.0 | 184.0 | 69.1 | 70.0 | 64.0 | 192.0 |
| | | | 74.4 | 71.6 | 75.1 | 80 | 86 | 184 | 81.1 | 90 | 91 | 192 |
| | | MED | - | - | 26.2 | 30.0 | 27.0 | 184.0 | 31.0 | 40.0 | 33.0 | 192.0 |
| | | | 24.8 | 23.9 | 33.4 | 35.0 | 31.0 | 184.0 | 39.4 | 40.0 | 36.0 | 192.0 |
| | | | 49.6 | 47.7 | 63.1 | 70.0 | 58.0 | 184.0 | 69.1 | 70.0 | 64.0 | 192.0 |
| | | | 74.4 | 71.6 | 75.1 | 80 | 86 | 184 | 81.1 | 90 | 91 | 192 |
| | | HIGH | - | - | 29.0 | 35.0 | 31.0 | 198.0 | 33.8 | 40.0 | 36.0 | 206.0 |
| | | | 24.8 | 23.9 | 36.9 | 40.0 | 34.0 | 198.0 | 42.9 | 45.0 | 39.0 | 206.0 |
| | | | 49.6 | 47.7 | 66.6 | 70.0 | 61.0 | 198.0 | 72.6 | 80.0 | 67.0 | 206.0 |
| | | | 74.4 | 71.6 | 78.6 | 90 | 89 | 198 | 84.6 | 90 | 94 | 206 |

50HC

LEGEND:

- C.O. – Convenient outlet
- DISC – Disconnect
- FLA – Full load amps
- IFM – Indoor fan motor
- LRA – Locked rotor amps
- MCA – Minimum circuit amps
- MOCP – Maximum over current protection
- P.E. – Power exhaust
- UNPWRD C.O. – Unpowered convenient outlet



Example: Supply voltage is 230-3-60



- AB = 224 v
- BC = 231 v
- AC = 226 v

$$\text{Average Voltage} = \frac{(224 + 231 + 226)}{3} = \frac{681}{3} = 227$$

Determine maximum deviation from average voltage.

- (AB) 227 – 224 = 3 v Maximum deviation is 4 v.
- (BC) 231 – 227 = 4 v Determine percent of voltage imbalance.

$$\% \text{ Voltage Imbalance} = 100 \times \frac{4}{227} = 1.76\%$$

This amount of phase imbalance is satisfactory as it is below the maximum allowable 2%.

IMPORTANT: If the supply voltage phase imbalance is more than 2%, contact your local electric utility company immediately.

$$\% \text{ Voltage Imbalance} = 100 \times \frac{\text{max voltage deviation from average voltage}}{\text{average voltage}}$$

Table 26 – (cont.) MCA/MOCP DETERMINATION NO C.O. OR UNPWRD C.O.

| UNIT | NOM. V – PH – HZ | IFM TYPE | ELECTRIC HEATER | | NO C.O. or UNPWR C.O. | | | | | | | | | |
|-----------------|------------------|-----------------|-----------------|-------------|-----------------------|---------|------------|---------|-----------------------|---------|------------|---------|-------|-------|
| | | | Nom (kW) | FLA | NO PE. | | | | w/ PE. (pwrd fr/unit) | | | | | |
| | | | | | MCA | MOCP | DISC. SIZE | | MCA | MOCP | DISC. SIZE | | | |
| | | | | | | | FLA | LRA | | | FLA | LRA | | |
| 50HC | 208/230 – 3 – 60 | STD | – | – | 75.7 | 100.0 | 79.0 | 440.0 | 87.5 | 100.0 | 93.0 | 460.0 | | |
| | | | 18.8/25.0 | 52.1/60.1 | 77.9/87.9 | 100/100 | 79/81 | 440/440 | 92.6/102.6 | 100/110 | 93/94 | 460/460 | | |
| | | | 37.6/50.0 | 104.2/120.3 | 143.0/133.1 | 150/150 | 132/150 | 440/440 | 157.8/147.8 | 175/175 | 145/164 | 460/460 | | |
| | | | 56.3/75.0 | 156.4/180.4 | 169.2/193.2 | 200/225 | 192/219 | 440/440 | 183.9/207.9 | 200/225 | 205/233 | 460/460 | | |
| | | MED | – | – | 80.5 | 100.0 | 85.0 | 449.0 | 92.3 | 100.0 | 98.0 | 469.0 | | |
| | | | 18.8/25.0 | 52.1/60.1 | 83.9/93.9 | 100/100 | 85/86 | 449/449 | 98.6/108.6 | 100/110 | 98/100 | 469/469 | | |
| | | | 37.6/50.0 | 104.2/120.3 | 149.0/139.1 | 150/175 | 137/156 | 449/449 | 163.8/153.8 | 175/175 | 151/169 | 469/469 | | |
| | | | 56.3/75.0 | 156.4/180.4 | 175.2/199.2 | 200/225 | 197/225 | 449/449 | 189.9/213.9 | 200/250 | 211/238 | 469/469 | | |
| | | HIGH | – | – | 78.3 | 100.0 | 82.0 | 451.0 | 90.1 | 100.0 | 96.0 | 471.0 | | |
| | | | 18.8/25.0 | 52.1/60.1 | 81.1/91.1 | 100/100 | 82/84 | 451/451 | 95.9/105.9 | 100/110 | 96/97 | 471/471 | | |
| | | | 37.6/50.0 | 104.2/120.3 | 146.3/136.3 | 150/150 | 135/153 | 451/451 | 161.0/151.1 | 175/175 | 148/167 | 471/471 | | |
| | | | 56.3/75.0 | 156.4/180.4 | 172.4/196.4 | 200/225 | 195/222 | 451/451 | 187.2/211.2 | 200/225 | 208/236 | 471/471 | | |
| | | HIGH – High Eff | – | – | 85.9 | 100.0 | 91.0 | 459.0 | 97.7 | 125.0 | 104.0 | 479.0 | | |
| | | | 18.8/25.0 | 52.1/60.1 | 90.6/100.6 | 100/100 | 91/93 | 459/459 | 105.4/115.4 | 125/125 | 104/106 | 479/479 | | |
| | | | 37.6/50.0 | 104.2/120.3 | 155.8/145.8 | 175/175 | 143/162 | 459/459 | 170.5/160.6 | 175/175 | 157/175 | 479/479 | | |
| | | | 56.3/75.0 | 156.4/180.4 | 181.9/205.9 | 200/250 | 203/231 | 459/459 | 196.7/220.7 | 200/250 | 217/244 | 479/479 | | |
| | | 50HC – D20 | 460 – 3 – 60 | STD | – | – | 36.6 | 45.0 | 38.0 | 245.0 | 42.8 | 50.0 | 46.0 | 257.0 |
| | | | | | 25.0 | 30.1 | 43.6 | 45.0 | 40.0 | 245.0 | 51.4 | 60.0 | 47.0 | 257.0 |
| | | | | | 50.0 | 60.1 | 66.1 | 80.0 | 75.0 | 245.0 | 73.9 | 80.0 | 82.0 | 257.0 |
| | | | | | 75.0 | 90.2 | 96.2 | 100 | 109 | 245 | 104.0 | 110 | 116 | 257 |
| | | | | MED | – | – | 39.2 | 50.0 | 41.0 | 249.0 | 45.4 | 50.0 | 49.0 | 261.0 |
| | | | | | 25.0 | 30.1 | 46.9 | 50.0 | 43.0 | 249.0 | 54.6 | 60.0 | 50.0 | 261.0 |
| | | | | | 50.0 | 60.1 | 69.4 | 80.0 | 78.0 | 249.0 | 77.1 | 80.0 | 85.0 | 261.0 |
| | | | | | 75.0 | 90.2 | 99.5 | 110 | 112 | 249 | 107.2 | 125 | 119 | 261 |
| | HIGH | | | – | – | 38.2 | 50.0 | 40.0 | 250.0 | 44.4 | 50.0 | 47.0 | 262.0 | |
| | | | | 25.0 | 30.1 | 45.6 | 50.0 | 42.0 | 250.0 | 53.4 | 60.0 | 49.0 | 262.0 | |
| | | | | 50.0 | 60.1 | 68.1 | 80.0 | 76.0 | 250.0 | 75.9 | 80.0 | 84.0 | 262.0 | |
| | | | | 75.0 | 90.2 | 98.2 | 100 | 111 | 250 | 106.0 | 125 | 118 | 262 | |
| | HIGH – High Eff | | – | – | 42.0 | 50.0 | 45.0 | 254.0 | 48.2 | 60.0 | 52.0 | 266.0 | | |
| | | | 25.0 | 30.1 | 50.4 | 60.0 | 46.0 | 254.0 | 58.1 | 60.0 | 53.0 | 266.0 | | |
| | | | 50.0 | 60.1 | 72.9 | 80.0 | 81.0 | 254.0 | 80.6 | 90.0 | 88.0 | 266.0 | | |
| | | | 75.0 | 90.2 | 103.0 | 125 | 115 | 254 | 110.7 | 125 | 123 | 266 | | |
| | 575 – 3 – 60 | | STD | – | – | 26.2 | 30.0 | 27.0 | 186.0 | 31.0 | 40.0 | 33.0 | 194.0 | |
| | | | | 24.8 | 23.9 | 33.4 | 35.0 | 31.0 | 186.0 | 39.4 | 40.0 | 36.0 | 194.0 | |
| | | | | 49.6 | 47.7 | 63.1 | 70.0 | 58.0 | 186.0 | 69.1 | 70.0 | 64.0 | 194.0 | |
| | | | | 74.4 | 71.6 | 75.1 | 80 | 86 | 186 | 81.1 | 90 | 91 | 194 | |
| MED | | | – | – | 29.0 | 35.0 | 31.0 | 200.0 | 33.8 | 40.0 | 36.0 | 208.0 | | |
| | | | 24.8 | 23.9 | 36.9 | 40.0 | 34.0 | 200.0 | 42.9 | 45.0 | 39.0 | 208.0 | | |
| | | | 49.6 | 47.7 | 66.6 | 70.0 | 61.0 | 200.0 | 72.6 | 80.0 | 67.0 | 208.0 | | |
| | | | 74.4 | 71.6 | 78.6 | 90 | 89 | 200 | 84.6 | 90 | 94 | 208 | | |
| HIGH | | – | – | 28.5 | 35.0 | 30.0 | 189.0 | 33.3 | 40.0 | 36.0 | 197.0 | | | |
| | | 24.8 | 23.9 | 36.3 | 40.0 | 33.0 | 189.0 | 42.3 | 45.0 | 39.0 | 197.0 | | | |
| | | 49.6 | 47.7 | 66.0 | 70.0 | 61.0 | 189.0 | 72.0 | 80.0 | 66.0 | 197.0 | | | |
| | | 74.4 | 71.6 | 78.0 | 90 | 88 | 189 | 84.0 | 90 | 94 | 197 | | | |
| HIGH – High Eff | – | – | 32.4 | 40.0 | 35.0 | 198.0 | 37.2 | 45.0 | 40.0 | 206.0 | | | | |
| | 24.8 | 23.9 | 41.1 | 45.0 | 38.0 | 198.0 | 47.1 | 50.0 | 43.0 | 206.0 | | | | |
| | 49.6 | 47.7 | 70.9 | 80.0 | 65.0 | 198.0 | 76.9 | 80.0 | 71.0 | 206.0 | | | | |
| | 74.4 | 71.6 | 82.9 | 90 | 93 | 198 | 88.9 | 90 | 98 | 206 | | | | |

Table 26 – (cont.) MCA/MOCP DETERMINATION NO C.O. OR UNPWRD C.O.

| UNIT | NOM. V – PH – HZ | IFM TYPE | ELECTRIC HEATER | | NO C.O. or UNPWR C.O. | | | | | | | |
|----------|------------------|---------------|-----------------|-------------|-----------------------|---------|------------|---------|------------------------|---------|------------|---------|
| | | | Nom (kW) | FLA | NO P.E. | | | | w/ P.E. (pwrd fr/unit) | | | |
| | | | | | MCA | MOCP | DISC. SIZE | | MCA | MOCP | DISC. SIZE | |
| | | | | | | | FLA | LRA | | | FLA | LRA |
| 50HC-D24 | 208/230-3-60 | STD | - | - | 88.7 | 100.0 | 93.0 | 544.0 | 100.5 | 125.0 | 107.0 | 564.0 |
| | | | 18.8/25.0 | 52.1/60.1 | 88.7/93.9 | 100/100 | 93/93 | 544/544 | 100.5/108.6 | 125/125 | 107/107 | 564/564 |
| | | | 37.6/50.0 | 104.2/120.3 | 149.0/139.1 | 150/175 | 137/156 | 544/544 | 163.8/153.8 | 175/175 | 151/169 | 564/564 |
| | | | 56.3/75.0 | 156.4/180.4 | 175.2/199.2 | 200/225 | 197/225 | 544/544 | 189.9/213.9 | 200/250 | 211/238 | 564/564 |
| | | MED | - | - | 86.5 | 100.0 | 91.0 | 546.0 | 98.3 | 125.0 | 104.0 | 566.0 |
| | | | 18.8/25.0 | 52.1/60.1 | 86.5/91.1 | 100/100 | 91/91 | 546/546 | 98.3/105.9 | 125/125 | 104/104 | 566/566 |
| | | | 37.6/50.0 | 104.2/120.3 | 146.3/136.3 | 150/150 | 135/153 | 546/546 | 161.0/151.1 | 175/175 | 148/167 | 566/566 |
| | | | 56.3/75.0 | 156.4/180.4 | 172.4/196.4 | 200/225 | 195/222 | 546/546 | 187.2/211.2 | 200/225 | 208/236 | 566/566 |
| | | HIGH | - | - | 93.1 | 110.0 | 98.0 | 582.0 | 104.9 | 125.0 | 112.0 | 602.0 |
| | | | 18.8/25.0 | 52.1/60.1 | 93.1/99.4 | 110/110 | 98/98 | 582/582 | 104.9/114.1 | 125/125 | 112/112 | 602/602 |
| | | | 37.6/50.0 | 104.2/120.3 | 154.5/144.6 | 175/175 | 142/161 | 582/582 | 169.3/159.3 | 175/175 | 156/174 | 602/602 |
| | | | 56.3/75.0 | 156.4/180.4 | 180.7/204.7 | 200/225 | 202/230 | 582/582 | 195.4/219.4 | 200/250 | 216/243 | 602/602 |
| | | MED-High Eff | - | - | 94.1 | 110.0 | 100.0 | 554.0 | 105.9 | 125.0 | 113.0 | 574.0 |
| | | | 18.8/25.0 | 52.1/60.1 | 94.1/100.6 | 110/110 | 100/100 | 554/554 | 105.9/115.4 | 125/125 | 113/113 | 574/574 |
| | | | 37.6/50.0 | 104.2/120.3 | 155.8/145.8 | 175/175 | 143/162 | 554/554 | 170.5/160.6 | 175/175 | 157/175 | 574/574 |
| | | | 56.3/75.0 | 156.4/180.4 | 181.9/205.9 | 200/250 | 203/231 | 554/554 | 196.7/220.7 | 200/250 | 217/244 | 574/574 |
| | | HIGH-High Eff | - | - | 107.6 | 125.0 | 114.0 | 628.0 | 119.4 | 150.0 | 128.0 | 648.0 |
| | | | 18.8/25.0 | 52.1/60.1 | 107.6/116.5 | 125/125 | 114/114 | 628/628 | 121.3/131.3 | 150/150 | 128/128 | 648/648 |
| | | | 37.6/50.0 | 104.2/120.3 | 171.6/161.7 | 175/175 | 158/176 | 628/628 | 186.4/176.4 | 200/200 | 171/190 | 648/648 |
| | | | 56.3/75.0 | 156.4/180.4 | 197.8/221.8 | 225/250 | 218/246 | 628/628 | 212.5/236.5 | 225/250 | 231/259 | 648/648 |
| | 460-3-60 | STD | - | - | 48.6 | 60.0 | 51.0 | 277.0 | 54.8 | 60.0 | 58.0 | 289.0 |
| | | | 25.0 | 30.1 | 48.6 | 60.0 | 51.0 | 277.0 | 54.8 | 60.0 | 58.0 | 289.0 |
| | | | 50.0 | 60.1 | 69.4 | 80.0 | 78.0 | 277.0 | 77.1 | 80.0 | 85.0 | 289.0 |
| | | | 75.0 | 90.2 | 99.5 | 110 | 112 | 277 | 107.2 | 125 | 119 | 289 |
| | | MED | - | - | 47.6 | 60.0 | 50.0 | 278.0 | 53.8 | 60.0 | 57.0 | 290.0 |
| | | | 25.0 | 30.1 | 47.6 | 60.0 | 50.0 | 278.0 | 53.8 | 60.0 | 57.0 | 290.0 |
| | | | 50.0 | 60.1 | 68.1 | 80.0 | 76.0 | 278.0 | 75.9 | 80.0 | 84.0 | 290.0 |
| | | | 75.0 | 90.2 | 98.2 | 100 | 111 | 278 | 106.0 | 125 | 118 | 290 |
| | | HIGH | - | - | 50.9 | 60.0 | 54.0 | 296.0 | 57.1 | 70.0 | 61.0 | 308.0 |
| | | | 25.0 | 30.1 | 50.9 | 60.0 | 54.0 | 296.0 | 57.5 | 70.0 | 61.0 | 308.0 |
| | | | 50.0 | 60.1 | 72.2 | 80.0 | 80.0 | 296.0 | 80.0 | 90.0 | 87.0 | 308.0 |
| | | | 75.0 | 90.2 | 102.3 | 125 | 115 | 296 | 110.1 | 125 | 122 | 308 |
| | MED-High Eff | - | - | 51.4 | 60.0 | 54.0 | 282.0 | 57.6 | 70.0 | 61.0 | 294.0 | |
| | | 25.0 | 30.1 | 51.4 | 60.0 | 54.0 | 282.0 | 58.1 | 70.0 | 61.0 | 294.0 | |
| | | 50.0 | 60.1 | 72.9 | 80.0 | 81.0 | 282.0 | 80.6 | 90.0 | 88.0 | 294.0 | |
| | | 75.0 | 90.2 | 103.0 | 125 | 115 | 282 | 110.7 | 125 | 123 | 294 | |
| | HIGH-High Eff | - | - | 57.4 | 70.0 | 61.0 | 319.0 | 63.6 | 80.0 | 68.0 | 331.0 | |
| | | 25.0 | 30.1 | 57.9 | 70.0 | 61.0 | 319.0 | 65.6 | 80.0 | 68.0 | 331.0 | |
| | | 50.0 | 60.1 | 80.4 | 90.0 | 88.0 | 319.0 | 88.1 | 100.0 | 95.0 | 331.0 | |
| | | 75.0 | 90.2 | 110.5 | 125 | 122 | 319 | 118.2 | 125 | 129 | 331 | |

50HC

Table 26 – (cont.) MCA/MOCP DETERMINATION NO C.O. OR UNPWRD C.O.

| UNIT | NOM. V – PH – HZ | IFM TYPE | ELECTRIC HEATER | | NO C.O. or UNPWR C.O. | | | | | | | |
|------------|------------------|-----------------|-----------------|------|-----------------------|------|------------|-------|-----------------------|------|------------|-------|
| | | | Nom (kW) | FLA | NO PE. | | | | w/ PE. (pwrd fr/unit) | | | |
| | | | | | MCA | MOCP | DISC. SIZE | | MCA | MOCP | DISC. SIZE | |
| | | | | | | | FLA | LRA | | | FLA | LRA |
| 50HC – D24 | 575 – 3 – 60 | STD | – | – | 35.5 | 45.0 | 37.0 | 204.0 | 40.3 | 50.0 | 43.0 | 212.0 |
| | | | 24.8 | 23.9 | 36.9 | 45.0 | 37.0 | 204.0 | 42.9 | 50.0 | 43.0 | 212.0 |
| | | | 49.6 | 47.7 | 66.6 | 70.0 | 61.0 | 204.0 | 72.6 | 80.0 | 67.0 | 212.0 |
| | | | 74.4 | 71.6 | 78.6 | 90 | 89 | 204 | 84.6 | 90 | 94 | 212 |
| | | MED | – | – | 35.0 | 45.0 | 37.0 | 193.0 | 39.8 | 50.0 | 42.0 | 201.0 |
| | | | 24.8 | 23.9 | 36.3 | 45.0 | 37.0 | 193.0 | 42.3 | 50.0 | 42.0 | 201.0 |
| | | | 49.6 | 47.7 | 66.0 | 70.0 | 61.0 | 193.0 | 72.0 | 80.0 | 66.0 | 201.0 |
| | | | 74.4 | 71.6 | 78.0 | 90 | 88 | 193 | 84.0 | 90 | 94 | 201 |
| | | HIGH | – | – | 37.7 | 45.0 | 40.0 | 219.0 | 42.5 | 50.0 | 45.0 | 227.0 |
| | | | 24.8 | 23.9 | 39.6 | 45.0 | 40.0 | 219.0 | 45.6 | 50.0 | 45.0 | 227.0 |
| | | | 49.6 | 47.7 | 69.4 | 70.0 | 64.0 | 219.0 | 75.4 | 80.0 | 69.0 | 227.0 |
| | | | 74.4 | 71.6 | 81.4 | 90 | 91 | 219 | 87.4 | 90 | 97 | 227 |
| | | MED – High Eff | – | – | 38.9 | 50.0 | 41.0 | 202.0 | 43.7 | 50.0 | 47.0 | 210.0 |
| | | | 24.8 | 23.9 | 41.1 | 50.0 | 41.0 | 202.0 | 47.1 | 50.0 | 47.0 | 210.0 |
| | | | 49.6 | 47.7 | 70.9 | 80.0 | 65.0 | 202.0 | 76.9 | 80.0 | 71.0 | 210.0 |
| | | | 74.4 | 71.6 | 82.9 | 90 | 93 | 202 | 88.9 | 90 | 98 | 210 |
| | | HIGH – High Eff | – | – | 39.4 | 50.0 | 42.0 | 229.0 | 44.2 | 50.0 | 47.0 | 237.0 |
| | | | 24.8 | 23.9 | 41.8 | 50.0 | 42.0 | 229.0 | 47.8 | 50.0 | 47.0 | 237.0 |
| | | | 49.6 | 47.7 | 71.5 | 80.0 | 66.0 | 229.0 | 77.5 | 80.0 | 71.0 | 237.0 |
| | | | 74.4 | 71.6 | 83.5 | 90 | 93 | 229 | 89.5 | 100 | 99 | 237 |

50HC

LEGEND:

- C.O. – Convenient outlet
- DISC – Disconnect
- FLA – Full load amps
- IFM – Indoor fan motor
- LRA – Locked rotor amps
- MCA – Minimum circuit amps
- MOCP – Maximum over current protection
- PE. – Power exhaust
- UNPWRD C.O. – Unpowered convenient outlet



Example: Supply voltage is 230-3-60



- AB = 224 v
- BC = 231 v
- AC = 226 v

$$\text{Average Voltage} = \frac{(224 + 231 + 226)}{3} = \frac{681}{3} = 227$$

Determine maximum deviation from average voltage.

- (AB) 227 – 224 = 3 v
- (BC) 231 – 227 = 4 v

Maximum deviation is 4 v.
Determine percent of voltage imbalance.

$$\% \text{ Voltage Imbalance} = 100 \times \frac{4}{227} = 1.76\%$$

This amount of phase imbalance is satisfactory as it is below the maximum allowable 2%.

IMPORTANT: If the supply voltage phase imbalance is more than 2%, contact your local electric utility company immediately.

$$\% \text{ Voltage Imbalance} = 100 \times \frac{\text{max voltage deviation from average voltage}}{\text{average voltage}}$$

Table 26 – (cont.) MCA/MOCP DETERMINATION NO C.O. OR UNPWRD C.O.

| UNIT | NOM. V – PH – HZ | IFM TYPE | ELECTRIC HEATER | | NO C.O. or UNPWR C.O. | | | | | | | |
|-----------------|------------------|-----------------|-----------------|-------------|-----------------------|---------|------------|-------------|------------------------|---------|------------|---------|
| | | | Nom (kW) | FLA | NO PE. | | | | w/ PE. (pwrdr fr/unit) | | | |
| | | | | | MCA | MOCP | DISC. SIZE | | MCA | MOCP | DISC. SIZE | |
| | | | | | | | FLA | LRA | | | FLA | LRA |
| 50HC – D28 | 208/230 – 3 – 60 | STD | – | – | 117.4 | 150.0 | 121.0 | 584.0 | 129.2 | 175.0 | 135.0 | 604.0 |
| | | | 18.8/25.0 | 52.1/60.1 | 117.4/117.4 | 150/150 | 121/121 | 584/584 | 129.2/129.2 | 175/175 | 135/135 | 604/604 |
| | | | 37.6/50.0 | 104.2/120.3 | 149.0/139.1 | 150/175 | 137/156 | 584/584 | 163.8/153.8 | 175/175 | 151/169 | 604/604 |
| | | | 56.3/75.0 | 156.4/180.4 | 175.2/199.2 | 200/225 | 197/225 | 584/584 | 189.9/213.9 | 200/250 | 211/238 | 604/604 |
| | | MED | – | – | 115.2 | 150.0 | 119.0 | 586.0 | 127.0 | 175.0 | 132.0 | 606.0 |
| | | | 18.8/25.0 | 52.1/60.1 | 115.2/115.2 | 150/150 | 119/119 | 586/586 | 127.0/127.0 | 175/175 | 132/132 | 606/606 |
| | | | 37.6/50.0 | 104.2/120.3 | 146.3/136.3 | 150/150 | 135/153 | 586/586 | 161.0/151.1 | 175/175 | 148/167 | 606/606 |
| | | | 56.3/75.0 | 156.4/180.4 | 172.4/196.4 | 200/225 | 195/222 | 586/586 | 187.2/211.2 | 200/225 | 208/236 | 606/606 |
| | | HIGH | – | – | 121.8 | 150.0 | 126.0 | 622.0 | 133.6 | 175.0 | 140.0 | 642.0 |
| | | | 18.8/25.0 | 52.1/60.1 | 121.8/121.8 | 150/150 | 126/126 | 622/622 | 133.6/133.6 | 175/175 | 140/140 | 642/642 |
| | | | 37.6/50.0 | 104.2/120.3 | 154.5/144.6 | 175/175 | 142/161 | 622/622 | 169.3/159.3 | 175/175 | 156/174 | 642/642 |
| | | | 56.3/75.0 | 156.4/180.4 | 180.7/204.7 | 200/225 | 202/230 | 622/622 | 195.4/219.4 | 200/250 | 216/243 | 642/642 |
| | | MED – High Eff | – | – | 122.8 | 150.0 | 127.0 | 594.0 | 134.6 | 175.0 | 141.0 | 614.0 |
| | | | 18.8/25.0 | 52.1/60.1 | 122.8/122.8 | 150/150 | 127/127 | 594/594 | 134.6/134.6 | 175/175 | 141/141 | 614/614 |
| | | | 37.6/50.0 | 104.2/120.3 | 155.8/145.8 | 175/175 | 143/162 | 594/594 | 170.5/160.6 | 175/175 | 157/175 | 614/614 |
| | | | 56.3/75.0 | 156.4/180.4 | 181.9/205.9 | 200/250 | 203/231 | 594/594 | 196.7/220.7 | 200/250 | 217/244 | 614/614 |
| | | HIGH – High Eff | – | – | 135.5 | 175.0 | 142.0 | 668.0 | 147.3 | 175.0 | 156.0 | 688.0 |
| | | | 18.8/25.0 | 52.1/60.1 | 135.5/135.5 | 175/175 | 142/142 | 668/668 | 147.3/147.3 | 175/175 | 156/156 | 688/688 |
| | 37.6/50.0 | | 104.2/120.3 | 171.6/161.7 | 175/175 | 158/176 | 668/668 | 186.4/176.4 | 200/200 | 171/190 | 688/688 | |
| | 56.3/75.0 | | 156.4/180.4 | 197.8/221.8 | 225/250 | 218/246 | 668/668 | 212.5/236.5 | 225/250 | 231/259 | 688/688 | |
| | 460 – 3 – 60 | STD | – | – | 54.0 | 60.0 | 57.0 | 303.0 | 60.2 | 70.0 | 64.0 | 315.0 |
| | | | 25.0 | 30.1 | 54.0 | 60.0 | 57.0 | 303.0 | 60.2 | 70.0 | 64.0 | 315.0 |
| | | | 50.0 | 60.1 | 69.4 | 80.0 | 78.0 | 303.0 | 77.1 | 80.0 | 85.0 | 315.0 |
| | | | 75.0 | 90.2 | 99.5 | 110 | 112 | 303 | 107.2 | 125 | 119 | 315 |
| | | MED | – | – | 53.0 | 60.0 | 56.0 | 304.0 | 59.2 | 70.0 | 63.0 | 316.0 |
| | | | 25.0 | 30.1 | 53.0 | 60.0 | 56.0 | 304.0 | 59.2 | 70.0 | 63.0 | 316.0 |
| | | | 50.0 | 60.1 | 68.1 | 80.0 | 76.0 | 304.0 | 75.9 | 80.0 | 84.0 | 316.0 |
| | | | 75.0 | 90.2 | 98.2 | 100 | 111 | 304 | 106.0 | 125 | 118 | 316 |
| | | HIGH | – | – | 56.3 | 70.0 | 59.0 | 322.0 | 62.5 | 80.0 | 66.0 | 334.0 |
| | | | 25.0 | 30.1 | 56.3 | 70.0 | 59.0 | 322.0 | 62.5 | 80.0 | 66.0 | 334.0 |
| | | | 50.0 | 60.1 | 72.2 | 80.0 | 80.0 | 322.0 | 80.0 | 90.0 | 87.0 | 334.0 |
| | | | 75.0 | 90.2 | 102.3 | 125 | 115 | 322 | 110.1 | 125 | 122 | 334 |
| | | MED – High Eff | – | – | 56.8 | 70.0 | 60.0 | 308.0 | 63.0 | 80.0 | 67.0 | 320.0 |
| | | | 25.0 | 30.1 | 56.8 | 70.0 | 60.0 | 308.0 | 63.0 | 80.0 | 67.0 | 320.0 |
| | | | 50.0 | 60.1 | 72.9 | 80.0 | 81.0 | 308.0 | 80.6 | 90.0 | 88.0 | 320.0 |
| | | | 75.0 | 90.2 | 103.0 | 125 | 115 | 308 | 110.7 | 125 | 123 | 320 |
| HIGH – High Eff | | – | – | 62.8 | 80.0 | 67.0 | 345.0 | 69.0 | 80.0 | 74.0 | 357.0 | |
| | | 25.0 | 30.1 | 62.8 | 80.0 | 67.0 | 345.0 | 69.0 | 80.0 | 74.0 | 357.0 | |
| | 50.0 | 60.1 | 80.4 | 90.0 | 88.0 | 345.0 | 88.1 | 100.0 | 95.0 | 357.0 | | |
| | 75.0 | 90.2 | 110.5 | 125 | 122 | 345 | 118.2 | 125 | 129 | 357 | | |

50HC

Table 26 – (cont.) MCA/MOCP DETERMINATION NO C.O. OR UNPWRD C.O.

| UNIT | NOM. V – PH – HZ | IFM TYPE | ELECTRIC HEATER | | NO C.O. or UNPWR C.O. | | | | | | | |
|------------|------------------|-----------------|-----------------|------|-----------------------|------|------------|-------|-----------------------|------|------------|-------|
| | | | Nom (kW) | FLA | NO PE. | | | | w/ PE. (pwrd fr/unit) | | | |
| | | | | | MCA | MOCP | DISC. SIZE | | MCA | MOCP | DISC. SIZE | |
| | | | | | | | FLA | LRA | | | FLA | LRA |
| 50HC – D28 | 575 – 3 – 60 | STD | – | – | 40.4 | 50.0 | 42.0 | 228.0 | 45.2 | 50.0 | 48.0 | 236.0 |
| | | | 24.8 | 23.9 | 40.4 | 50.0 | 42.0 | 228.0 | 45.2 | 50.0 | 48.0 | 236.0 |
| | | | 49.6 | 47.7 | 66.6 | 70.0 | 61.0 | 228.0 | 72.6 | 80.0 | 67.0 | 236.0 |
| | | | 74.4 | 71.6 | 78.6 | 90 | 89 | 228 | 84.6 | 90 | 94 | 236 |
| | | MED | – | – | 39.9 | 50.0 | 42.0 | 217.0 | 44.7 | 50.0 | 47.0 | 225.0 |
| | | | 24.8 | 23.9 | 39.9 | 50.0 | 42.0 | 217.0 | 44.7 | 50.0 | 47.0 | 225.0 |
| | | | 49.6 | 47.7 | 66.0 | 70.0 | 61.0 | 217.0 | 72.0 | 80.0 | 66.0 | 225.0 |
| | | | 74.4 | 71.6 | 78.0 | 90 | 88 | 217 | 84.0 | 90 | 94 | 225 |
| | | HIGH | – | – | 42.6 | 50.0 | 45.0 | 243.0 | 47.4 | 60.0 | 50.0 | 251.0 |
| | | | 24.8 | 23.9 | 42.6 | 50.0 | 45.0 | 243.0 | 47.4 | 60.0 | 50.0 | 251.0 |
| | | | 49.6 | 47.7 | 69.4 | 70.0 | 64.0 | 243.0 | 75.4 | 80.0 | 69.0 | 251.0 |
| | | | 74.4 | 71.6 | 81.4 | 90 | 91 | 243 | 87.4 | 90 | 97 | 251 |
| | | MED – High Eff | – | – | 43.8 | 50.0 | 46.0 | 226.0 | 48.6 | 60.0 | 52.0 | 234.0 |
| | | | 24.8 | 23.9 | 43.8 | 50.0 | 46.0 | 226.0 | 48.6 | 60.0 | 52.0 | 234.0 |
| | | | 49.6 | 47.7 | 70.9 | 80.0 | 65.0 | 226.0 | 76.9 | 80.0 | 71.0 | 234.0 |
| | | | 74.4 | 71.6 | 82.9 | 90 | 93 | 226 | 88.9 | 90 | 98 | 234 |
| | | HIGH – High Eff | – | – | 44.3 | 50.0 | 47.0 | 253.0 | 49.1 | 60.0 | 52.0 | 261.0 |
| | | | 24.8 | 23.9 | 44.3 | 50.0 | 47.0 | 253.0 | 49.1 | 60.0 | 52.0 | 261.0 |
| | | | 49.6 | 47.7 | 71.5 | 80.0 | 66.0 | 253.0 | 77.5 | 80.0 | 71.0 | 261.0 |
| | | | 74.4 | 71.6 | 83.5 | 90 | 93 | 253 | 89.5 | 100 | 99 | 261 |

50HC

LEGEND:

- C.O. – Convenient outlet
- DISC – Disconnect
- FLA – Full load amps
- IFM – Indoor fan motor
- LRA – Locked rotor amps
- MCA – Minimum circuit amps
- MOCP – Maximum over current protection
- PE. – Power exhaust
- UNPWRD C.O. – Unpowered convenient outlet



Example: Supply voltage is 230-3-60



- AB = 224 v
- BC = 231 v
- AC = 226 v

$$\text{Average Voltage} = \frac{(224 + 231 + 226)}{3} = \frac{681}{3} = 227$$

Determine maximum deviation from average voltage.

- (AB) 227 – 224 = 3 v
- (BC) 231 – 227 = 4 v

Maximum deviation is 4 v.
Determine percent of voltage imbalance.

$$\% \text{ Voltage Imbalance} = 100 \times \frac{4}{227} = 1.76\%$$

This amount of phase imbalance is satisfactory as it is below the maximum allowable 2%.

IMPORTANT: If the supply voltage phase imbalance is more than 2%, contact your local electric utility company immediately.

$$\% \text{ Voltage Imbalance} = 100 \times \frac{\text{max voltage deviation from average voltage}}{\text{average voltage}}$$

Table 27 – MCA/MOCP DETERMINATION W/ PWRD C.O.

| UNIT | NOM. V – PH – HZ | IFM TYPE | ELECTRIC HEATER | | w/ PWRD C.O. | | | | | | | |
|----------|------------------|----------|-----------------|-------------|--------------|---------|------------|---------|------------------------|---------|------------|---------|
| | | | Nom (kW) | FLA | NO PE. | | | | w/ P.E. (pwrd fr/unit) | | | |
| | | | | | MCA | MOCP | DISC. SIZE | | MCA | MOCP | DISC. SIZE | |
| | | | | | | | FLA | LRA | | | FLA | LRA |
| 50HC-D17 | 208/230-3-60 | STD | - | - | 73.1 | 90.0 | 77.0 | 398.0 | 84.9 | 100.0 | 90.0 | 418.0 |
| | | | 18.8/25.0 | 52.1/60.1 | 80.5/90.5 | 90/100 | 77/83 | 398/398 | 95.3/105.3 | 100/110 | 90/97 | 418/418 |
| | | | 37.6/50.0 | 104.2/120.3 | 145.6/135.7 | 150/150 | 134/152 | 398/398 | 160.4/150.4 | 175/175 | 148/166 | 418/418 |
| | | | 56.3/75.0 | 156.4/180.4 | 171.8/195.8 | 200/225 | 194/222 | 398/398 | 186.5/210.5 | 200/225 | 208/235 | 418/418 |
| | | MED | - | - | 75.8 | 100.0 | 80.0 | 415.0 | 87.6 | 100.0 | 93.0 | 435.0 |
| | | | 18.8/25.0 | 52.1/60.1 | 83.9/93.9 | 100/100 | 80/86 | 415/415 | 98.6/108.6 | 100/110 | 93/100 | 435/435 |
| | | | 37.6/50.0 | 104.2/120.3 | 149.0/139.1 | 150/150 | 137/156 | 415/415 | 163.8/153.8 | 175/175 | 151/169 | 435/435 |
| | | | 56.3/75.0 | 156.4/180.4 | 175.2/199.2 | 200/225 | 197/225 | 415/415 | 189.9/213.9 | 200/225 | 211/238 | 435/435 |
| | | HIGH | - | - | 80.6 | 100.0 | 85.0 | 424.0 | 92.4 | 100.0 | 99.0 | 444.0 |
| | | | 18.8/25.0 | 52.1/60.1 | 89.9/99.9 | 100/100 | 85/92 | 424/424 | 104.6/114.6 | 110/125 | 99/105 | 444/444 |
| | | | 37.6/50.0 | 104.2/120.3 | 155.0/145.1 | 175/175 | 143/161 | 424/424 | 169.8/159.8 | 175/175 | 156/175 | 444/444 |
| | | | 56.3/75.0 | 156.4/180.4 | 181.2/205.2 | 200/225 | 203/230 | 424/424 | 195.9/219.9 | 200/250 | 216/244 | 444/444 |
| | 460-3-60 | STD | - | - | 37.1 | 45.0 | 39.0 | 236.0 | 43.3 | 50.0 | 46.0 | 248.0 |
| | | | 25.0 | 30.1 | 44.6 | 45.0 | 41.0 | 236.0 | 52.4 | 60.0 | 48.0 | 248.0 |
| | | | 50.0 | 60.1 | 67.1 | 70.0 | 76.0 | 236.0 | 74.9 | 80.0 | 83.0 | 248.0 |
| | | | 75.0 | 90.2 | 97.2 | 100 | 110 | 236 | 105.0 | 110 | 117 | 248 |
| | | MED | - | - | 38.5 | 50.0 | 41.0 | 245.0 | 44.7 | 50.0 | 48.0 | 257.0 |
| | | | 25.0 | 30.1 | 46.4 | 50.0 | 43.0 | 245.0 | 54.1 | 60.0 | 50.0 | 257.0 |
| | | | 50.0 | 60.1 | 68.9 | 80.0 | 77.0 | 245.0 | 76.6 | 80.0 | 84.0 | 257.0 |
| | | | 75.0 | 90.2 | 99.0 | 100 | 112 | 245 | 106.7 | 110 | 119 | 257 |
| | | HIGH | - | - | 41.1 | 50.0 | 44.0 | 249.0 | 47.3 | 60.0 | 51.0 | 261.0 |
| | | | 25.0 | 30.1 | 49.6 | 50.0 | 46.0 | 249.0 | 57.4 | 60.0 | 53.0 | 261.0 |
| | | | 50.0 | 60.1 | 72.1 | 80.0 | 80.0 | 249.0 | 79.9 | 80.0 | 87.0 | 261.0 |
| | | | 75.0 | 90.2 | 102.2 | 110 | 115 | 249 | 110.0 | 125 | 122 | 261 |
| | 575-3-60 | STD | - | - | 27.9 | 35.0 | 29.0 | 186.0 | 32.7 | 40.0 | 35.0 | 194.0 |
| | | | 24.8 | 23.9 | 35.5 | 40.0 | 33.0 | 186.0 | 41.5 | 45.0 | 38.0 | 194.0 |
| | | | 49.6 | 47.7 | 65.3 | 70.0 | 60.0 | 186.0 | 71.3 | 80.0 | 66.0 | 194.0 |
| | | | 74.4 | 71.6 | 77.2 | 80 | 88 | 186 | 83.2 | 90 | 93 | 194 |
| | | MED | - | - | 27.9 | 35.0 | 29.0 | 186.0 | 32.7 | 40.0 | 35.0 | 194.0 |
| | | | 24.8 | 23.9 | 35.5 | 40.0 | 33.0 | 186.0 | 41.5 | 45.0 | 38.0 | 194.0 |
| | | | 49.6 | 47.7 | 65.3 | 70.0 | 60.0 | 186.0 | 71.3 | 80.0 | 66.0 | 194.0 |
| | | | 74.4 | 71.6 | 77.2 | 80 | 88 | 186 | 83.2 | 90 | 93 | 194 |
| | | HIGH | - | - | 30.7 | 40.0 | 33.0 | 200.0 | 35.5 | 45.0 | 38.0 | 208.0 |
| | | | 24.8 | 23.9 | 39.0 | 40.0 | 36.0 | 200.0 | 45.0 | 50.0 | 41.0 | 208.0 |
| | | | 49.6 | 47.7 | 68.8 | 70.0 | 63.0 | 200.0 | 74.8 | 80.0 | 69.0 | 208.0 |
| | | | 74.4 | 71.6 | 77.2 | 80 | 88 | 186 | 83.2 | 90 | 93 | 194 |

50HC

LEGEND:

- C.O. – Convenient outlet
- DISC – Disconnect
- FLA – Full load amps
- IFM – Indoor fan motor
- LRA – Locked rotor amps
- MCA – Minimum circuit amps
- MOCP – Maximum over current protection
- PE. – Power exhaust
- UNPWRD C.O. – Unpowered convenient outlet



Example: Supply voltage is 230-3-60



- AB = 224 v
- BC = 231 v
- AC = 226 v

$$\text{Average Voltage} = \frac{(224 + 231 + 226)}{3} = \frac{681}{3} = 227$$

Determine maximum deviation from average voltage.

- (AB) 227 – 224 = 3 v Maximum deviation is 4 v.
- (BC) 231 – 227 = 4 v Determine percent of voltage imbalance.

$$\% \text{ Voltage Imbalance} = 100 \times \frac{4}{227} = 1.76\%$$

This amount of phase imbalance is satisfactory as it is below the maximum allowable 2%.

IMPORTANT: If the supply voltage phase imbalance is more than 2%, contact your local electric utility company immediately.

$$\% \text{ Voltage Imbalance} = 100 \times \frac{\text{max voltage deviation from average voltage}}{\text{average voltage}}$$

Table 27 – (cont.) MCA/MOCP DETERMINATION W/ PWRD C.O.

| UNIT | NOM. V – PH – HZ | IFM TYPE | ELECTRIC HEATER | | w/ PWRD C.O. | | | | | | | | | |
|-----------------|------------------|-----------------|-----------------|-------------|--------------|---------|------------|---------|-----------------------|---------|------------|---------|-------|-------|
| | | | Nom (kW) | FLA | NO PE. | | | | w/ PE. (pwrd fr/unit) | | | | | |
| | | | | | MCA | MOCP | DISC. SIZE | | MCA | MOCP | DISC. SIZE | | | |
| | | | | | | | FLA | LRA | | | FLA | LRA | | |
| 50HC | 208/230 – 3 – 60 | STD | – | – | 80.5 | 100.0 | 85.0 | 445.0 | 92.3 | 100.0 | 98.0 | 465.0 | | |
| | | | 18.8/25.0 | 52.1/60.1 | 83.9/93.9 | 100/100 | 85/86 | 445/445 | 98.6/108.6 | 100/110 | 98/100 | 465/465 | | |
| | | | 37.6/50.0 | 104.2/120.3 | 149.0/139.1 | 150/150 | 137/156 | 445/445 | 163.8/153.8 | 175/175 | 151/169 | 465/465 | | |
| | | | 56.3/75.0 | 156.4/180.4 | 175.2/199.2 | 200/225 | 197/225 | 445/445 | 189.9/213.9 | 200/225 | 211/238 | 465/465 | | |
| | | MED | – | – | 85.3 | 100.0 | 90.0 | 454.0 | 97.1 | 110.0 | 104.0 | 474.0 | | |
| | | | 18.8/25.0 | 52.1/60.1 | 89.9/99.9 | 100/100 | 90/92 | 454/454 | 104.6/114.6 | 110/125 | 104/105 | 474/474 | | |
| | | | 37.6/50.0 | 104.2/120.3 | 155.0/145.1 | 175/175 | 143/161 | 454/454 | 169.8/159.8 | 175/175 | 156/175 | 474/474 | | |
| | | | 56.3/75.0 | 156.4/180.4 | 181.2/205.2 | 200/225 | 203/230 | 454/454 | 195.9/219.9 | 200/250 | 216/244 | 474/474 | | |
| | | HIGH | – | – | 83.1 | 100.0 | 88.0 | 456.0 | 94.9 | 110.0 | 101.0 | 476.0 | | |
| | | | 18.8/25.0 | 52.1/60.1 | 87.1/97.1 | 100/100 | 88/89 | 456/456 | 101.9/111.9 | 110/125 | 101/103 | 476/476 | | |
| | | | 37.6/50.0 | 104.2/120.3 | 152.3/142.3 | 175/175 | 140/159 | 456/456 | 167.0/157.1 | 175/175 | 154/172 | 476/476 | | |
| | | | 56.3/75.0 | 156.4/180.4 | 178.4/202.4 | 200/225 | 200/228 | 456/456 | 193.2/217.2 | 200/250 | 214/241 | 476/476 | | |
| | | HIGH – High Eff | – | – | 90.7 | 100.0 | 96.0 | 464.0 | 102.5 | 125.0 | 110.0 | 484.0 | | |
| | | | 18.8/25.0 | 52.1/60.1 | 96.6/106.6 | 100/110 | 96/98 | 464/464 | 111.4/121.4 | 125/125 | 110/112 | 484/484 | | |
| | | | 37.6/50.0 | 104.2/120.3 | 161.8/151.8 | 175/175 | 149/167 | 464/464 | 176.5/166.6 | 200/175 | 162/181 | 484/484 | | |
| | | | 56.3/75.0 | 156.4/180.4 | 187.9/211.9 | 200/250 | 209/236 | 464/464 | 202.7/226.7 | 225/250 | 222/250 | 484/484 | | |
| | | 50HC – D20 | 460 – 3 – 60 | STD | – | – | 38.8 | 50.0 | 41.0 | 247.0 | 45.0 | 50.0 | 48.0 | 259.0 |
| | | | | | 25.0 | 30.1 | 46.4 | 50.0 | 43.0 | 247.0 | 54.1 | 60.0 | 50.0 | 259.0 |
| | 50.0 | | | | 60.1 | 68.9 | 80.0 | 77.0 | 247.0 | 76.6 | 80.0 | 84.0 | 259.0 | |
| | 75.0 | | | | 90.2 | 99.0 | 100 | 112 | 247 | 106.7 | 110 | 119 | 259 | |
| | MED | | | – | – | 41.4 | 50.0 | 44.0 | 251.0 | 47.6 | 60.0 | 51.0 | 263.0 | |
| | | | | 25.0 | 30.1 | 49.6 | 50.0 | 46.0 | 251.0 | 57.4 | 60.0 | 53.0 | 263.0 | |
| | | | | 50.0 | 60.1 | 72.1 | 80.0 | 80.0 | 251.0 | 79.9 | 80.0 | 87.0 | 263.0 | |
| | | | | 75.0 | 90.2 | 102.2 | 110 | 115 | 251 | 110.0 | 125 | 122 | 263 | |
| | HIGH | | | – | – | 40.4 | 50.0 | 43.0 | 252.0 | 46.6 | 50.0 | 50.0 | 264.0 | |
| | | | | 25.0 | 30.1 | 48.4 | 50.0 | 45.0 | 252.0 | 56.1 | 60.0 | 52.0 | 264.0 | |
| | | | | 50.0 | 60.1 | 70.9 | 80.0 | 79.0 | 252.0 | 78.6 | 80.0 | 86.0 | 264.0 | |
| | | | | 75.0 | 90.2 | 101.0 | 110 | 114 | 252 | 108.7 | 125 | 121 | 264 | |
| | HIGH – High Eff | | | – | – | 44.2 | 50.0 | 47.0 | 256.0 | 50.4 | 60.0 | 54.0 | 268.0 | |
| | | | | 25.0 | 30.1 | 53.1 | 60.0 | 49.0 | 256.0 | 60.9 | 70.0 | 56.0 | 268.0 | |
| | | | | 50.0 | 60.1 | 75.6 | 80.0 | 83.0 | 256.0 | 83.4 | 90.0 | 91.0 | 268.0 | |
| | | | | 75.0 | 90.2 | 105.7 | 125 | 118 | 256 | 113.5 | 125 | 125 | 268 | |
| | 575 – 3 – 60 | | | STD | – | – | 27.9 | 35.0 | 29.0 | 188.0 | 32.7 | 40.0 | 35.0 | 196.0 |
| | | | | | 24.8 | 23.9 | 35.5 | 40.0 | 33.0 | 188.0 | 41.5 | 45.0 | 38.0 | 196.0 |
| | | 49.6 | 47.7 | | 65.3 | 70.0 | 60.0 | 188.0 | 71.3 | 80.0 | 66.0 | 196.0 | | |
| | | 74.4 | 71.6 | | 77.2 | 80 | 88 | 188 | 83.2 | 90 | 93 | 196 | | |
| MED | | – | – | 30.7 | 40.0 | 33.0 | 202.0 | 35.5 | 45.0 | 38.0 | 210.0 | | | |
| | | 24.8 | 23.9 | 39.0 | 40.0 | 36.0 | 202.0 | 45.0 | 50.0 | 41.0 | 210.0 | | | |
| | | 49.6 | 47.7 | 68.8 | 70.0 | 63.0 | 202.0 | 74.8 | 80.0 | 69.0 | 210.0 | | | |
| | | 74.4 | 71.6 | 80.7 | 90 | 91 | 202 | 86.7 | 90 | 96 | 210 | | | |
| HIGH | | – | – | 30.2 | 35.0 | 32.0 | 191.0 | 35.0 | 40.0 | 37.0 | 199.0 | | | |
| | | 24.8 | 23.9 | 38.4 | 40.0 | 35.0 | 191.0 | 44.4 | 45.0 | 41.0 | 199.0 | | | |
| | | 49.6 | 47.7 | 68.1 | 70.0 | 63.0 | 191.0 | 74.1 | 80.0 | 68.0 | 199.0 | | | |
| | | 74.4 | 71.6 | 80.1 | 90 | 90 | 191 | 86.1 | 90 | 96 | 199 | | | |
| HIGH – High Eff | – | – | 34.1 | 40.0 | 36.0 | 200.0 | 38.9 | 45.0 | 42.0 | 208.0 | | | | |
| | 24.8 | 23.9 | 43.3 | 45.0 | 40.0 | 200.0 | 49.3 | 50.0 | 45.0 | 208.0 | | | | |
| | 49.6 | 47.7 | 73.0 | 80.0 | 67.0 | 200.0 | 79.0 | 80.0 | 73.0 | 208.0 | | | | |
| | 74.4 | 71.6 | 85.0 | 90 | 95 | 200 | 91.0 | 100 | 100 | 208 | | | | |

Table 27 – (cont.) MCA/MOCP DETERMINATION W/ PWRD C.O.

| UNIT | NOM. V – PH – HZ | IFM TYPE | ELECTRIC HEATER | | w/ PWRD C.O. | | | | | | | | |
|-----------------|------------------|-----------------|-----------------|-------------|--------------|---------|------------|---------|-----------------------|---------|------------|---------|-------|
| | | | Nom (kW) | FLA | NO PE. | | | | w/ PE. (pwrd fr/unit) | | | | |
| | | | | | MCA | MOCP | DISC. SIZE | | MCA | MOCP | DISC. SIZE | | |
| | | | | | | | FLA | LRA | | | FLA | LRA | |
| 50HC – D24 | 208/230 – 3 – 60 | STD | – | – | 93.5 | 110.0 | 99.0 | 549.0 | 105.3 | 125.0 | 112.0 | 569.0 | |
| | | | 18.8/25.0 | 52.1/60.1 | 93.5/99.9 | 110/110 | 99/99 | 549/549 | 105.3/114.6 | 125/125 | 112/112 | 569/569 | |
| | | | 37.6/50.0 | 104.2/120.3 | 155.0/145.1 | 175/175 | 143/161 | 549/549 | 169.8/159.8 | 175/175 | 156/175 | 569/569 | |
| | | | 56.3/75.0 | 156.4/180.4 | 181.2/205.2 | 200/225 | 203/230 | 549/549 | 195.9/219.9 | 200/250 | 216/244 | 569/569 | |
| | | MED | – | – | 91.3 | 100.0 | 96.0 | 551.0 | 103.1 | 125.0 | 110.0 | 571.0 | |
| | | | 18.8/25.0 | 52.1/60.1 | 91.3/97.1 | 100/100 | 96/96 | 551/551 | 103.1/111.9 | 125/125 | 110/110 | 571/571 | |
| | | | 37.6/50.0 | 104.2/120.3 | 152.3/142.3 | 175/175 | 140/159 | 551/551 | 167.0/157.1 | 175/175 | 154/172 | 571/571 | |
| | | | 56.3/75.0 | 156.4/180.4 | 178.4/202.4 | 200/225 | 200/228 | 551/551 | 193.2/217.2 | 200/250 | 214/241 | 571/571 | |
| | | HIGH | – | – | 97.9 | 125.0 | 104.0 | 587.0 | 109.7 | 125.0 | 118.0 | 607.0 | |
| | | | 18.8/25.0 | 52.1/60.1 | 97.9/105.4 | 125/125 | 104/104 | 587/587 | 110.1/120.1 | 125/125 | 118/118 | 607/607 | |
| | | | 37.6/50.0 | 104.2/120.3 | 160.5/150.6 | 175/175 | 148/166 | 587/587 | 175.3/165.3 | 200/175 | 161/180 | 607/607 | |
| | | | 56.3/75.0 | 156.4/180.4 | 186.7/210.7 | 200/250 | 208/235 | 587/587 | 201.4/225.4 | 225/250 | 221/249 | 607/607 | |
| | | MED – High Eff | – | – | 98.9 | 125.0 | 105.0 | 559.0 | 110.7 | 125.0 | 119.0 | 579.0 | |
| | | | 18.8/25.0 | 52.1/60.1 | 98.9/106.6 | 125/125 | 105/105 | 559/559 | 111.4/121.4 | 125/125 | 119/119 | 579/579 | |
| | | | 37.6/50.0 | 104.2/120.3 | 161.8/151.8 | 175/175 | 149/167 | 559/559 | 176.5/166.6 | 200/175 | 162/181 | 579/579 | |
| | | | 56.3/75.0 | 156.4/180.4 | 187.9/211.9 | 200/250 | 209/236 | 559/559 | 202.7/226.7 | 225/250 | 222/250 | 579/579 | |
| | | HIGH – High Eff | – | – | 112.4 | 125.0 | 120.0 | 633.0 | 124.2 | 150.0 | 133.0 | 653.0 | |
| | | | 18.8/25.0 | 52.1/60.1 | 112.5/122.5 | 125/125 | 120/120 | 633/633 | 27.3/137.3 | 150/150 | 133/133 | 653/653 | |
| | | | 37.6/50.0 | 104.2/120.3 | 177.6/167.7 | 200/175 | 163/182 | 633/633 | 192.4/182.4 | 200/200 | 177/196 | 653/653 | |
| | | | 56.3/75.0 | 156.4/180.4 | 203.8/227.8 | 225/250 | 223/251 | 633/633 | 218.5/242.5 | 225/250 | 237/265 | 653/653 | |
| | | 460 – 3 – 60 | STD | – | – | 50.8 | 60.0 | 54.0 | 279.0 | 57.0 | 70.0 | 61.0 | 291.0 |
| | | | | 25.0 | 30.1 | 50.8 | 60.0 | 54.0 | 279.0 | 57.4 | 70.0 | 61.0 | 291.0 |
| | | | | 50.0 | 60.1 | 72.1 | 80.0 | 80.0 | 279.0 | 79.9 | 80.0 | 87.0 | 291.0 |
| | | | | 75.0 | 90.2 | 102.2 | 110 | 115 | 279 | 110.0 | 125 | 122 | 291 |
| | | | MED | – | – | 49.8 | 60.0 | 52.0 | 280.0 | 56.0 | 70.0 | 60.0 | 292.0 |
| | | | | 25.0 | 30.1 | 49.8 | 60.0 | 52.0 | 280.0 | 56.1 | 70.0 | 60.0 | 292.0 |
| | | | | 50.0 | 60.1 | 70.9 | 80.0 | 79.0 | 280.0 | 78.6 | 80.0 | 86.0 | 292.0 |
| | | | | 75.0 | 90.2 | 101.0 | 110 | 114 | 280 | 108.7 | 125 | 121 | 292 |
| HIGH | – | | – | 53.1 | 60.0 | 56.0 | 298.0 | 59.3 | 70.0 | 63.0 | 310.0 | | |
| | 25.0 | | 30.1 | 53.1 | 60.0 | 56.0 | 298.0 | 60.3 | 70.0 | 63.0 | 310.0 | | |
| | 50.0 | | 60.1 | 75.0 | 80.0 | 83.0 | 298.0 | 82.7 | 90.0 | 90.0 | 310.0 | | |
| | 75.0 | | 90.2 | 105.1 | 125 | 117 | 298 | 112.8 | 125 | 125 | 310 | | |
| MED – High Eff | – | – | 53.6 | 60.0 | 57.0 | 284.0 | 59.8 | 70.0 | 64.0 | 296.0 | | | |
| | 25.0 | 30.1 | 53.6 | 60.0 | 57.0 | 284.0 | 60.9 | 70.0 | 64.0 | 296.0 | | | |
| | 50.0 | 60.1 | 75.6 | 80.0 | 83.0 | 284.0 | 83.4 | 90.0 | 91.0 | 296.0 | | | |
| | 75.0 | 90.2 | 105.7 | 125 | 118 | 284 | 113.5 | 125 | 125 | 296 | | | |
| HIGH – High Eff | – | – | 59.6 | 70.0 | 64.0 | 321.0 | 65.8 | 80.0 | 71.0 | 333.0 | | | |
| | 25.0 | 30.1 | 60.6 | 70.0 | 64.0 | 321.0 | 68.4 | 80.0 | 71.0 | 333.0 | | | |
| | 50.0 | 60.1 | 83.1 | 90.0 | 90.0 | 321.0 | 90.9 | 100.0 | 97.0 | 333.0 | | | |
| | 75.0 | 90.2 | 113.2 | 125 | 125 | 321 | 121.0 | 125 | 132 | 333 | | | |

50HC

Table 27 – (cont.) MCA/MOCP DETERMINATION W/ PWRD C.O.

| UNIT | NOM. V – PH – HZ | IFM TYPE | ELECTRIC HEATER | | w/ PWRD C.O. | | | | | | | |
|------------|------------------|-----------------|-----------------|------|--------------|------|------------|-------|-----------------------|------|------------|-------|
| | | | Nom (kW) | FLA | NO PE. | | | | w/ PE. (pwrd fr/unit) | | | |
| | | | | | MCA | MOCP | DISC. SIZE | | MCA | MOCP | DISC. SIZE | |
| | | | | | | | FLA | LRA | | | FLA | LRA |
| 50HC – D24 | 575 – 3 – 60 | STD | – | – | 37.2 | 45.0 | 39.0 | 206.0 | 42.0 | 50.0 | 45.0 | 214.0 |
| | | | 24.8 | 23.9 | 39.0 | 45.0 | 39.0 | 206.0 | 45.0 | 50.0 | 45.0 | 214.0 |
| | | | 49.6 | 47.7 | 68.8 | 70.0 | 63.0 | 206.0 | 74.8 | 80.0 | 69.0 | 214.0 |
| | | | 74.4 | 71.6 | 80.7 | 90 | 91 | 206 | 86.7 | 90 | 96 | 214 |
| | | MED | – | – | 36.7 | 45.0 | 39.0 | 195.0 | 41.5 | 50.0 | 44.0 | 203.0 |
| | | | 24.8 | 23.9 | 38.4 | 45.0 | 39.0 | 195.0 | 44.4 | 50.0 | 44.0 | 203.0 |
| | | | 49.6 | 47.7 | 68.1 | 70.0 | 63.0 | 195.0 | 74.1 | 80.0 | 68.0 | 203.0 |
| | | | 74.4 | 71.6 | 80.1 | 90 | 90 | 195 | 86.1 | 90 | 96 | 203 |
| | | HIGH | – | – | 39.4 | 50.0 | 42.0 | 221.0 | 44.2 | 50.0 | 47.0 | 229.0 |
| | | | 24.8 | 23.9 | 41.8 | 50.0 | 42.0 | 221.0 | 47.8 | 50.0 | 47.0 | 229.0 |
| | | | 49.6 | 47.7 | 71.5 | 80.0 | 66.0 | 221.0 | 77.5 | 80.0 | 71.0 | 229.0 |
| | | | 74.4 | 71.6 | 83.5 | 90 | 93 | 221 | 89.5 | 90 | 99 | 229 |
| | | MED – High Eff | – | – | 40.6 | 50.0 | 43.0 | 204.0 | 45.4 | 50.0 | 49.0 | 212.0 |
| | | | 24.8 | 23.9 | 43.3 | 50.0 | 43.0 | 204.0 | 49.3 | 50.0 | 49.0 | 212.0 |
| | | | 49.6 | 47.7 | 73.0 | 80.0 | 67.0 | 204.0 | 79.0 | 80.0 | 73.0 | 212.0 |
| | | | 74.4 | 71.6 | 85.0 | 90 | 95 | 204 | 91.0 | 100 | 100 | 212 |
| | | HIGH – High Eff | – | – | 41.1 | 50.0 | 44.0 | 231.0 | 45.9 | 50.0 | 49.0 | 239.0 |
| | | | 24.8 | 23.9 | 43.9 | 50.0 | 44.0 | 231.0 | 49.9 | 50.0 | 49.0 | 239.0 |
| | | | 49.6 | 47.7 | 73.6 | 80.0 | 68.0 | 231.0 | 79.6 | 80.0 | 73.0 | 239.0 |
| | | | 74.4 | 71.6 | 85.6 | 90 | 95 | 231 | 91.6 | 100 | 101 | 239 |

50HC

LEGEND:

- C.O. – Convenient outlet
- DISC – Disconnect
- FLA – Full load amps
- IFM – Indoor fan motor
- LRA – Locked rotor amps
- MCA – Minimum circuit amps
- MOCP – Maximum over current protection
- PE. – Power exhaust
- UNPWRD C.O. – Unpowered convenient outlet



Example: Supply voltage is 230-3-60



- AB = 224 v
- BC = 231 v
- AC = 226 v

$$\text{Average Voltage} = \frac{(224 + 231 + 226)}{3} = \frac{681}{3} = 227$$

Determine maximum deviation from average voltage.

- (AB) 227 – 224 = 3 v
- (BC) 231 – 227 = 4 v

Maximum deviation is 4 v.
Determine percent of voltage imbalance.

$$\% \text{ Voltage Imbalance} = 100 \times \frac{4}{227} = 1.76\%$$

This amount of phase imbalance is satisfactory as it is below the maximum allowable 2%.

IMPORTANT: If the supply voltage phase imbalance is more than 2%, contact your local electric utility company immediately.

$$\% \text{ Voltage Imbalance} = 100 \times \frac{\text{max voltage deviation from average voltage}}{\text{average voltage}}$$

Table 27 – (cont.) MCA/MOCP DETERMINATION W/ PWRD C.O.

| UNIT | NOM. V – PH – HZ | IFM TYPE | ELECTRIC HEATER | | w/ PWRD C.O. | | | | | | | |
|-----------------|------------------|-----------------|-----------------|-------------|--------------|---------|------------|-------------|-----------------------|---------|------------|---------|
| | | | Nom (kW) | FLA | NO PE. | | | | w/ PE. (pwrd fr/unit) | | | |
| | | | | | MCA | MOCP | DISC. SIZE | | MCA | MOCP | DISC. SIZE | |
| | | | | | | | FLA | LRA | | | FLA | LRA |
| 50HC – D28 | 208/230 – 3 – 60 | STD | – | – | 122.2 | 150.0 | 127.0 | 589.0 | 134.0 | 175.0 | 140.0 | 609.0 |
| | | | 18.8/25.0 | 52.1/60.1 | 122.2/122.2 | 150/150 | 127/127 | 589/589 | 134.0/134.0 | 175/175 | 140/140 | 609/609 |
| | | | 37.6/50.0 | 104.2/120.3 | 155.0/145.1 | 175/175 | 143/161 | 589/589 | 169.8/159.8 | 175/175 | 156/175 | 609/609 |
| | | | 56.3/75.0 | 156.4/180.4 | 181.2/205.2 | 200/225 | 203/230 | 589/589 | 195.9/219.9 | 200/250 | 216/244 | 609/609 |
| | | MED | – | – | 120.0 | 150.0 | 124.0 | 591.0 | 131.8 | 175.0 | 138.0 | 611.0 |
| | | | 18.8/25.0 | 52.1/60.1 | 120.0/120.0 | 150/150 | 124/124 | 591/591 | 131.8/131.8 | 175/175 | 138/138 | 611/611 |
| | | | 37.6/50.0 | 104.2/120.3 | 152.3/142.3 | 175/175 | 140/159 | 591/591 | 167.0/157.1 | 175/175 | 154/172 | 611/611 |
| | | | 56.3/75.0 | 156.4/180.4 | 178.4/202.4 | 200/225 | 200/228 | 591/591 | 193.2/217.2 | 200/250 | 214/241 | 611/611 |
| | | HIGH | – | – | 126.6 | 150.0 | 132.0 | 627.0 | 138.4 | 175.0 | 145.0 | 647.0 |
| | | | 18.8/25.0 | 52.1/60.1 | 126.6/126.6 | 150/150 | 132/132 | 627/627 | 138.4/138.4 | 175/175 | 145/145 | 647/647 |
| | | | 37.6/50.0 | 104.2/120.3 | 160.5/150.6 | 175/175 | 148/166 | 627/627 | 175.3/165.3 | 200/175 | 161/180 | 647/647 |
| | | | 56.3/75.0 | 156.4/180.4 | 186.7/210.7 | 200/250 | 208/235 | 627/627 | 201.4/225.4 | 225/250 | 221/249 | 647/647 |
| | | MED – High Eff | – | – | 127.6 | 175.0 | 133.0 | 599.0 | 139.4 | 175.0 | 147.0 | 619.0 |
| | | | 18.8/25.0 | 52.1/60.1 | 127.6/127.6 | 175/175 | 133/133 | 599/599 | 139.4/139.4 | 175/175 | 147/147 | 619/619 |
| | | | 37.6/50.0 | 104.2/120.3 | 161.8/151.8 | 175/175 | 149/167 | 599/599 | 176.5/166.6 | 200/175 | 162/181 | 619/619 |
| | | | 56.3/75.0 | 156.4/180.4 | 187.9/211.9 | 200/250 | 209/236 | 599/599 | 202.7/226.7 | 225/250 | 222/250 | 619/619 |
| | | HIGH – High Eff | – | – | 140.3 | 175.0 | 148.0 | 673.0 | 152.1 | 200.0 | 161.0 | 693.0 |
| | | | 18.8/25.0 | 52.1/60.1 | 140.3/140.3 | 175/175 | 148/148 | 673/673 | 152.1/152.1 | 200/200 | 161/161 | 693/693 |
| | 37.6/50.0 | | 104.2/120.3 | 177.6/167.7 | 200/175 | 163/182 | 673/673 | 192.4/182.4 | 200/200 | 177/196 | 693/693 | |
| | 56.3/75.0 | | 156.4/180.4 | 203.8/227.8 | 225/250 | 223/251 | 673/673 | 218.5/242.5 | 225/250 | 237/265 | 693/693 | |
| | 460 – 3 – 60 | STD | – | – | 56.2 | 70.0 | 59.0 | 305.0 | 62.4 | 80.0 | 66.0 | 317.0 |
| | | | 25.0 | 30.1 | 56.2 | 70.0 | 59.0 | 305.0 | 62.4 | 80.0 | 66.0 | 317.0 |
| | | | 50.0 | 60.1 | 72.1 | 80.0 | 80.0 | 305.0 | 79.9 | 80.0 | 87.0 | 317.0 |
| | | | 75.0 | 90.2 | 102.2 | 110 | 115 | 305 | 110.0 | 125 | 122 | 317 |
| | | MED | – | – | 55.2 | 60.0 | 58.0 | 306.0 | 61.4 | 70.0 | 65.0 | 318.0 |
| | | | 25.0 | 30.1 | 55.2 | 60.0 | 58.0 | 306.0 | 61.4 | 70.0 | 65.0 | 318.0 |
| | | | 50.0 | 60.1 | 70.9 | 80.0 | 79.0 | 306.0 | 78.6 | 80.0 | 86.0 | 318.0 |
| | | | 75.0 | 90.2 | 101.0 | 110 | 114 | 306 | 108.7 | 125 | 121 | 318 |
| | | HIGH | – | – | 58.5 | 70.0 | 62.0 | 324.0 | 64.7 | 80.0 | 69.0 | 336.0 |
| | | | 25.0 | 30.1 | 58.5 | 70.0 | 62.0 | 324.0 | 64.7 | 80.0 | 69.0 | 336.0 |
| | | | 50.0 | 60.1 | 75.0 | 80.0 | 83.0 | 324.0 | 82.7 | 90.0 | 90.0 | 336.0 |
| | | | 75.0 | 90.2 | 105.1 | 125 | 117 | 324 | 112.8 | 125 | 125 | 336 |
| | | MED – High Eff | – | – | 59.0 | 70.0 | 62.0 | 310.0 | 65.2 | 80.0 | 70.0 | 322.0 |
| | | | 25.0 | 30.1 | 59.0 | 70.0 | 62.0 | 310.0 | 65.2 | 80.0 | 70.0 | 322.0 |
| | | | 50.0 | 60.1 | 75.6 | 80.0 | 83.0 | 310.0 | 83.4 | 90.0 | 91.0 | 322.0 |
| | | | 75.0 | 90.2 | 105.7 | 125 | 118 | 310 | 113.5 | 125 | 125 | 322 |
| HIGH – High Eff | | – | – | 65.0 | 80.0 | 69.0 | 347.0 | 71.2 | 80.0 | 76.0 | 359.0 | |
| | | 25.0 | 30.1 | 65.0 | 80.0 | 69.0 | 347.0 | 71.2 | 80.0 | 76.0 | 359.0 | |
| | 50.0 | 60.1 | 83.1 | 90.0 | 90.0 | 347.0 | 90.9 | 100.0 | 97.0 | 359.0 | | |
| | 75.0 | 90.2 | 113.2 | 125 | 125 | 347 | 121.0 | 125 | 132 | 359 | | |

50HC

Table 27 – (cont.) MCA/MOCP DETERMINATION W/ PWRD C.O.

| UNIT | NOM. V – PH – HZ | IFM TYPE | ELECTRIC HEATER | | w/ PWRD C.O. | | | | | | | |
|------------|------------------|-----------------|-----------------|------|--------------|------|------------|-------|-----------------------|------|------------|-------|
| | | | Nom (kW) | FLA | NO PE. | | | | w/ PE. (pwrd fr/unit) | | | |
| | | | | | MCA | MOCP | DISC. SIZE | | MCA | MOCP | DISC. SIZE | |
| | | | | | | | FLA | LRA | | | FLA | LRA |
| 50HC – D28 | 575 – 3 – 60 | STD | – | – | 42.1 | 50.0 | 44.0 | 230.0 | 46.9 | 60.0 | 50.0 | 238.0 |
| | | | 24.8 | 23.9 | 42.1 | 50.0 | 44.0 | 230.0 | 46.9 | 60.0 | 50.0 | 238.0 |
| | | | 49.6 | 47.7 | 68.8 | 70.0 | 63.0 | 230.0 | 74.8 | 80.0 | 69.0 | 238.0 |
| | | | 74.4 | 71.6 | 80.7 | 90 | 91 | 230 | 86.7 | 90 | 96 | 238 |
| | | MED | – | – | 41.6 | 50.0 | 44.0 | 219.0 | 46.4 | 60.0 | 49.0 | 227.0 |
| | | | 24.8 | 23.9 | 41.6 | 50.0 | 44.0 | 219.0 | 46.4 | 60.0 | 49.0 | 227.0 |
| | | | 49.6 | 47.7 | 68.1 | 70.0 | 63.0 | 219.0 | 74.1 | 80.0 | 68.0 | 227.0 |
| | | | 74.4 | 71.6 | 80.1 | 90 | 90 | 219 | 86.1 | 90 | 96 | 227 |
| | | HIGH | – | – | 44.3 | 50.0 | 47.0 | 245.0 | 49.1 | 60.0 | 52.0 | 253.0 |
| | | | 24.8 | 23.9 | 44.3 | 50.0 | 47.0 | 245.0 | 49.1 | 60.0 | 52.0 | 253.0 |
| | | | 49.6 | 47.7 | 71.5 | 80.0 | 66.0 | 245.0 | 77.5 | 80.0 | 71.0 | 253.0 |
| | | | 74.4 | 71.6 | 83.5 | 90 | 93 | 245 | 89.5 | 90 | 99 | 253 |
| | | MED – High Eff | – | – | 45.5 | 60.0 | 48.0 | 228.0 | 50.3 | 60.0 | 54.0 | 236.0 |
| | | | 24.8 | 23.9 | 45.5 | 60.0 | 48.0 | 228.0 | 50.3 | 60.0 | 54.0 | 236.0 |
| | | | 49.6 | 47.7 | 73.0 | 80.0 | 67.0 | 228.0 | 79.0 | 80.0 | 73.0 | 236.0 |
| | | | 74.4 | 71.6 | 85.0 | 90 | 95 | 228 | 91.0 | 1000 | 100 | 236 |
| | | HIGH – High Eff | – | – | 46.0 | 60.0 | 49.0 | 255.0 | 50.8 | 60.0 | 54.0 | 263.0 |
| | | | 24.8 | 23.9 | 46.0 | 60.0 | 49.0 | 255.0 | 50.8 | 60.0 | 54.0 | 263.0 |
| | | | 49.6 | 47.7 | 73.6 | 80.0 | 68.0 | 255.0 | 79.6 | 80.0 | 73.0 | 263.0 |
| | | | 74.4 | 71.6 | 85.6 | 90 | 95 | 255 | 91.6 | 100 | 101 | 263 |

50HC

LEGEND:

- C.O. – Convenient outlet
- DISC – Disconnect
- FLA – Full load amps
- IFM – Indoor fan motor
- LRA – Locked rotor amps
- MCA – Minimum circuit amps
- MOCP – Maximum over current protection
- PE. – Power exhaust
- UNPWRD C.O. – Unpowered convenient outlet



Example: Supply voltage is 230-3-60



- AB = 224 v
- BC = 231 v
- AC = 226 v

$$\text{Average Voltage} = \frac{(224 + 231 + 226)}{3} = \frac{681}{3} = 227$$

Determine maximum deviation from average voltage.

- (AB) 227 – 224 = 3 v
- (BC) 231 – 227 = 4 v

Maximum deviation is 4 v.
Determine percent of voltage imbalance.

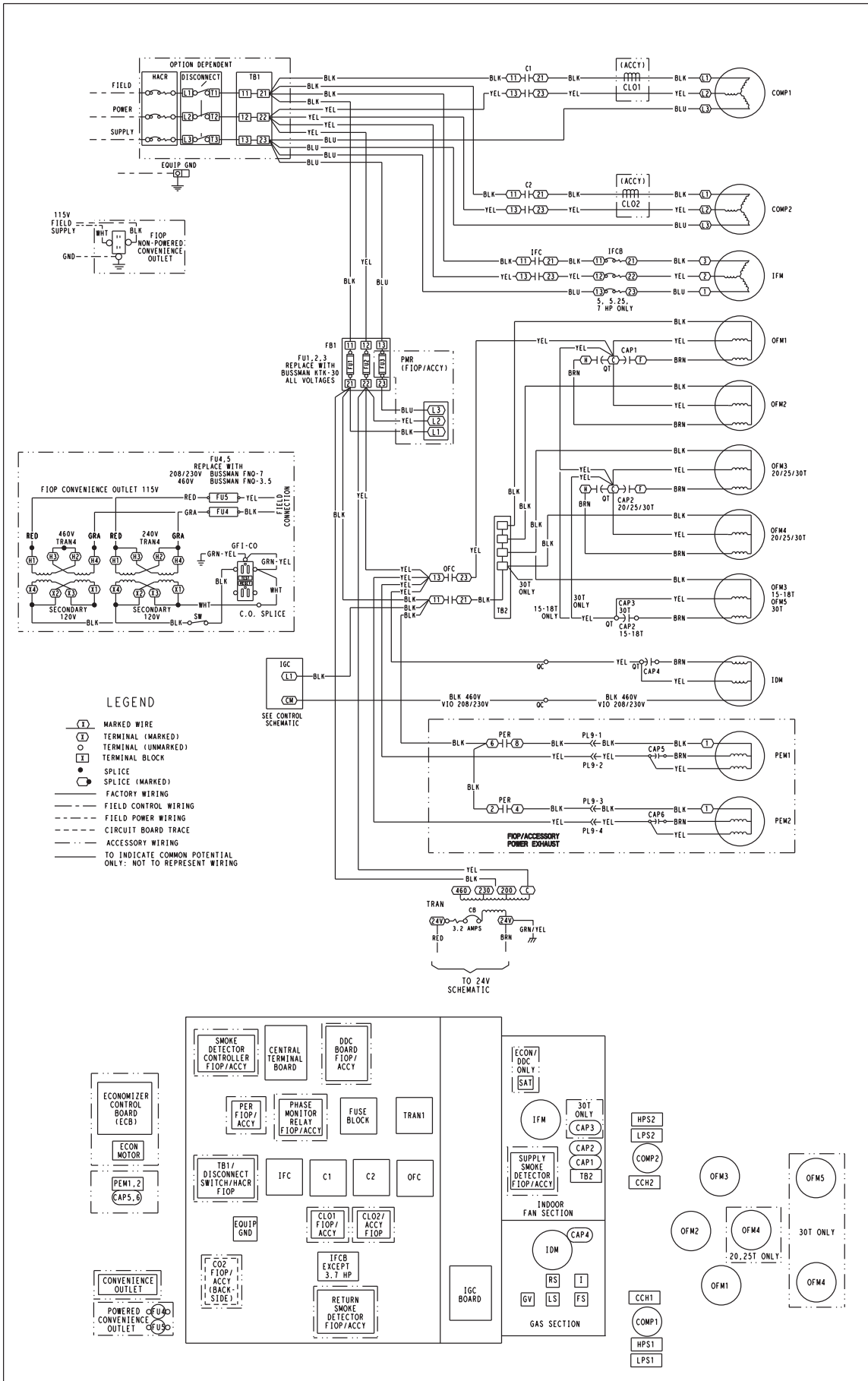
$$\% \text{ Voltage Imbalance} = 100 \times \frac{4}{227} = 1.76\%$$

This amount of phase imbalance is satisfactory as it is below the maximum allowable 2%.

IMPORTANT: If the supply voltage phase imbalance is more than 2%, contact your local electric utility company immediately.

$$\% \text{ Voltage Imbalance} = 100 \times \frac{\text{max voltage deviation from average voltage}}{\text{average voltage}}$$

TYPICAL WIRING DIAGRAMS



50HC

Fig. 16 - Typical Power Diagram (All Voltages)

TYPICAL WIRING DIAGRAMS (cont.)

50HC

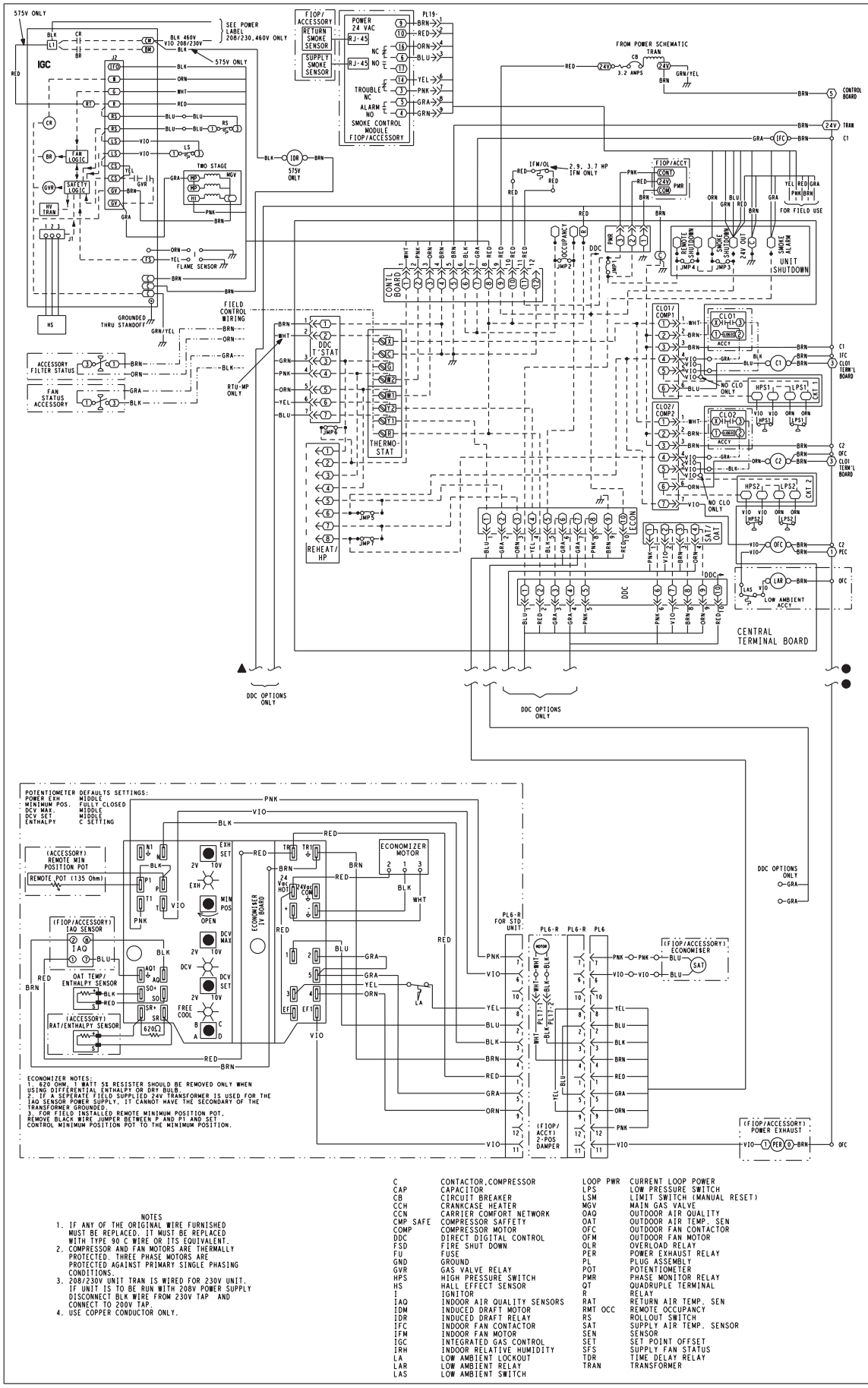


Fig. 17 - Typical Control Diagram (All Voltages)

SEQUENCE OF OPERATION

General

The sequence below describes the sequence of operation for an electro-mechanical unit with and without a factory installed EconoMi\$er™ IV (called “economizer” in this sequence). For information regarding a direct digital controller, see the start-up, operations, and troubleshooting manual for the applicable controller.

Electro-mechanical units with no economizer

Cooling —

When the thermostat calls for cooling, terminals G and Y1 are energized. As a result, the indoor-fan contactor (IFC) and the compressor contactor (C1) are energized, causing the indoor-fan motor (IFM), compressor #1, and outdoor fan to start. If the unit has 2 stages of cooling, the thermostat will additionally energize Y2. The Y2 signal will energize compressor contactor #2 (C2), causing compressor #2 to start. Regardless of the number of stages, the outdoor-fan motor runs continuously while unit is cooling.

Heating —

NOTE: The 50HC is sold as cooling only. If electric heaters are required, use only factory-approved electric heaters. They will operate as described below.

Units have either 1 or 2 stages of electric heat. When the thermostat calls for heating, power is applied to the W1 terminal at the unit. The unit control will energize the indoor fan contactor and the first stage of electric heat. On units with two-stage heating, when additional heating is required, the second stage of electric heat (if equipped) will be energized when power is applied at the W2 terminal on the unit.

Electro-mechanical units with an economizer

Cooling —

When free cooling is not available, the compressors will be controlled by the zone thermostat. When free cooling is available, the outdoor-air damper is modulated by the EconoMi\$er IV control to provide a 50°F (10°C) to 55°F (13°C) mixed-air temperature into the zone. As the mixed air temperature fluctuates above 55°F (13°C) or below 50°F (10°C) dampers will be modulated (open or close) to bring the mixed-air temperature back within control. If mechanical cooling is utilized with free cooling, the outdoor-air damper will maintain its current position at the time the compressor is started. If the increase in cooling capacity causes the mixed-air temperature to drop below 45°F (9°C), then the outdoor-air damper position will be decreased to the minimum position. If the mixed-air temperature continues to fall, the outdoor-air damper will close. Control returns to normal once the mixed-air temperature rises above 48°F (9°C). The power exhaust fans will be energized and de-energized, if installed, as the outdoor-air damper opens and closes.

If field-installed accessory CO₂ sensors are connected to the EconoMi\$er IV control, a demand controlled ventilation strategy will begin to operate. As the CO₂ level in the zone increases above the CO₂ setpoint, the minimum position of the damper will be increased proportionally. As the CO₂ level decreases because of the increase in fresh air, the outdoor-air damper will be proportionally closed. For EconoMi\$er IV operation, there must be a thermostat call for the fan (G). If the unit is occupied and the fan is on, the damper will operate at minimum position. Otherwise, the damper will be closed.

When the EconoMi\$er IV control is in the occupied mode and a call for cooling exists (Y1 on the thermostat), the control will first check for indoor fan operation. If the fan is not on, then cooling will not be activated. If the fan is on, then the control will open the EconoMi\$er IV damper to the minimum position.

On the initial power to the EconoMi\$er IV control, it will take the damper up to 2 1/2 minutes before it begins to position itself. After the initial power-up, further changes in damper position can take up to 30 seconds to initiate. Damper movement from full closed to full open (or vice versa) will take between 1 1/2 and 2 1/2 minutes. If free cooling can be used as determined from the appropriate changeover command (switch, dry bulb, enthalpy curve, differential dry bulb, or differential enthalpy), then the control will modulate the dampers open to maintain the mixed-air temperature setpoint at 50°F (10°C) to 55°F (13°C). If there is a further demand for cooling (cooling second stage - Y2 is energized), then the control will bring on compressor stage 1 to maintain the mixed-air temperature setpoint. The EconoMi\$er IV damper will be open at maximum position. EconoMi\$er IV operation is limited to a single compressor.

Heating —

The sequence of operation for the heating is the same as an electromechanical unit with no economizer. The only difference is how the economizer acts. The economizer will stay at the Economizer Minimum Position while the evaporator fan is operating. The outdoor-air damper is closed when the indoor fan is not operating.

Refer to Service and Maintenance Manual for further details.

SEQUENCE OF OPERATION (cont.)

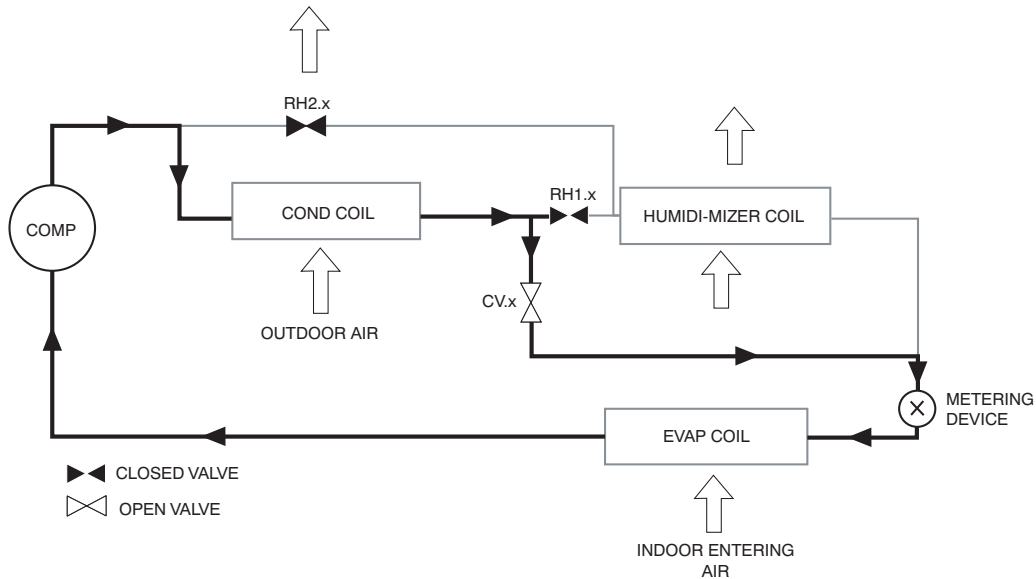
Optional Humidi-MiZer Dehumidification System

Units with the factory-equipped Humidi-MiZer option are capable of providing multiple modes of improved dehumidification as a variation of the normal cooling cycle. The Humidi-MiZer option includes additional valves in the liquid line and discharge line of each refrigerant circuit, a small reheat condenser coil downstream of the evaporator, and Motormaster variable-speed control of some or all outdoor fans. Operation of the revised refrigerant circuit for each mode is described below.

NOTE: x = refrigerant circuit A, B, or C.

Normal Cooling

Refrigerant flows from the outdoor condenser through the normally open Cooling Valve (CV.x) to the expansion device. Reheat1 Valve (RH1.x) and Reheat2 Valve (RH2.x) are closed.



Normal Cooling Mode - Humidi-MiZer System (50HC17-28)

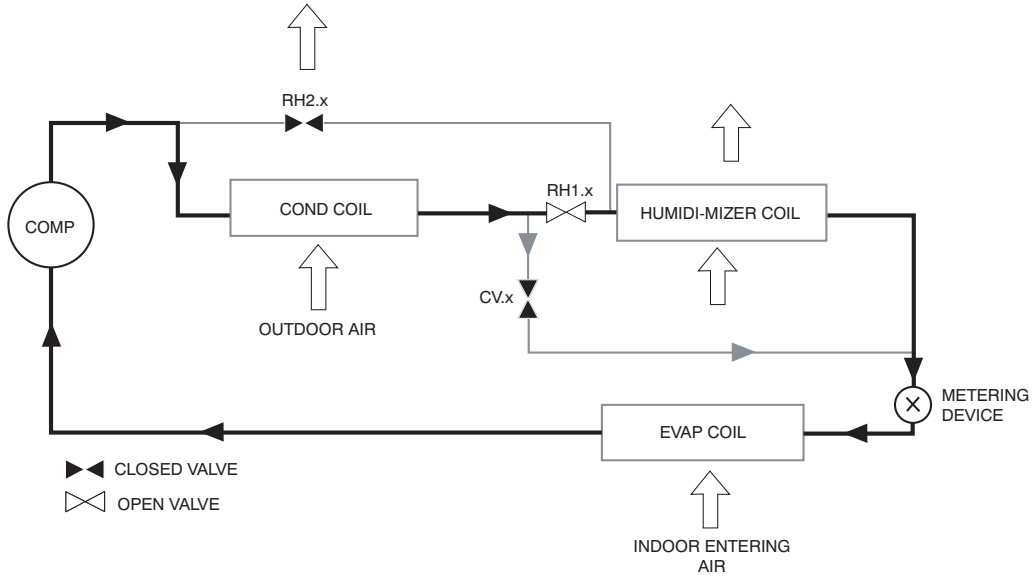
Reheat1 (Subcooling Mode) - 50HC17-28

This mode increases latent cooling and decreases sensible cooling compared to normal cooling. Refrigerant flows from the outdoor condenser, through the normally open Reheat1 Valve (RH1.x), and through the reheat condenser coil to the expansion device. Cooling Valve (CV.x) and Reheat2 Valve (RH2.x) are closed.

Reheat2 (Hot Gas Reheat Mode) -50HC17-28

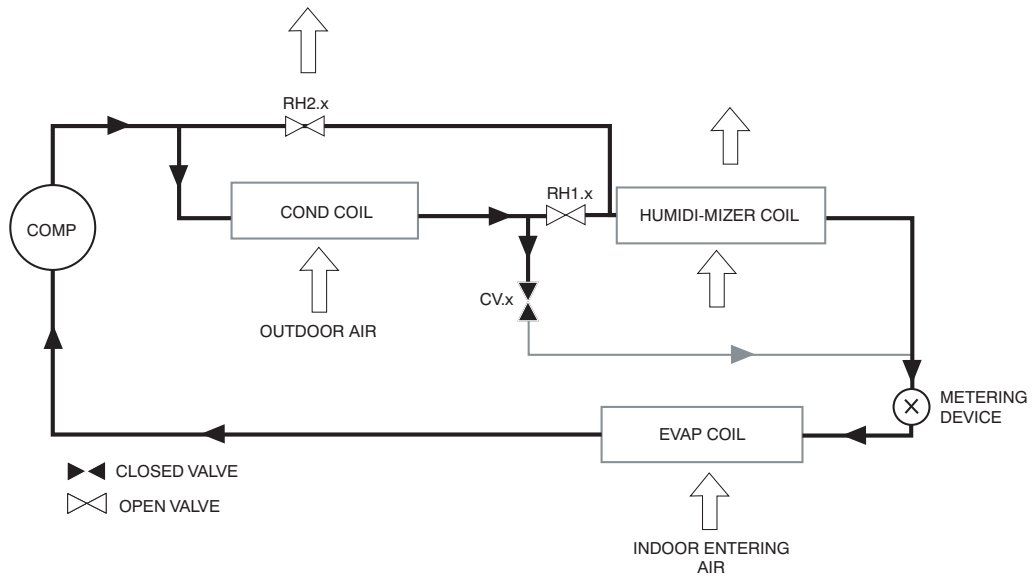
This mode provides maximum latent cooling with little to no sensible capacity. This mode can operate to provide dehumidification when there is no cooling demand. Like Reheat1 mode, refrigerant flows from the outdoor condenser, through the normally open Reheat1 Valve (RH1.x), and through the reheat condenser coil to the expansion device. The Cooling Valve (CV.x) is closed. Reheat2 Valve (RH2.x) is open which provides some compressor discharge gas to the reheat condenser to further increase the reheat of the evaporator airstream.

SEQUENCE OF OPERATION (cont.)



C07120

Subcooling Mode (Reheat 1) - Humidi-MiZer System (50HC17-28)



C07121

Hot Gas Reheat Mode (Reheat2) - Humidi-MiZer System (50HC17-28)

50HC

GUIDE SPECIFICATIONS - 50HC-D17-28

Note about this specification:

These specifications are written in “Masterformat” as published by the Construction Specification Institute. Please feel free to copy this specification directly into your building spec.

Cooling Only/Electric Heat Packaged Rooftop HVAC Guide Specifications



Size Range: 15 to 25 Nominal Tons

Section Description

23 06 80 Schedules for Decentralized HVAC Equipment

- 23 06 80.13 Decentralized Unitary HVAC Equipment Schedule
- 23 06 80.13.A. Rooftop unit schedule
 - 1. Schedule is per the project specification requirements.

23 07 16 HVAC Equipment Insulation

- 23 07 16.13 Decentralized, Rooftop Units:
 - 23 07 16.13.A. Evaporator fan compartment:
 - 1. Interior cabinet surfaces shall be insulated with a minimum 1/2-in. thick, minimum 1 1/2 lb density, flexible fiberglass insulation bonded with a phenolic binder, neoprene coated on the air side.
 - 2. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.
 - 23 07 16.13.B. Electric heat compartment:
 - 1. Aluminum foil-faced fiberglass insulation shall be used.
 - 2. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.

23 09 13 Instrumentation and Control Devices for HVAC

- 23 09 13.23 Sensors and Transmitters
 - 23 09 13.23.A. Thermostats
 - 1. Thermostat must
 - a. energize both “W” and “G” when calling for heat.
 - b. have capability to energize 2 different stages of cooling, and 2 different stages of heating.
 - c. include capability for occupancy scheduling.

23 09 23 Direct-digital Control system for HVAC

- 23 09 23.13 Decentralized, Rooftop Units:
 - 23 09 23.13.A. PremierLink controller
 - 1. Shall be ASHRAE 62-2001 compliant.
 - 2. Shall accept 18-32VAC input power.
 - 3. Shall have an operating temperature range from -40°F (-40°C) to 158°F (70°C), 10% - 95% RH (non-condensing).
 - 4. Shall include an integrated economizer controller to support an economizer with 4 to 20 mA actuator input and no microprocessor controller.
 - 5. Controller shall accept the following inputs: space temperature, setpoint adjustment, outdoor air temperature, indoor air quality, outdoor air quality, indoor relative humidity, compressor lock-out, fire shutdown, enthalpy, fan status, remote time clock/door switch.
 - 6. Shall accept a CO₂ sensor in the conditioned space, and be Demand Control Ventilation (DCV) ready.
 - 7. Shall provide the following outputs: Economizer, fan, cooling stage 1, cooling stage 2, heat stage 1, heat stage 2, heat stage 3/ exhaust/ reversing valve/ dehumidify/ occupied.
 - 8. Unit shall provide surge protection for the controller through a circuit breaker.
 - 9. Shall be Internet capable, and communicate at a Baud rate of 38.4K or faster
 - 10. Shall have an LED display independently showing the status of activity on the communication bus, and processor operation.
 - 11. Shall include an EIA-485 protocol communication port, an access port for connection of either a computer or a Carrier technician tool, an EIA-485 port for network communication to intelligent space sensors and displays, and a port to connect an optional LonWorks plug-in communications card.

50HC

- 12. Shall have built-in Carrier Comfort Network (CCN) protocol, and be compatible with other CCN devices, including ComfortVIEW controllers.
- 13. Shall have built-in support for Carrier technician tool.
- 14. Software upgrades will be accomplished by local download. Software upgrades through chip replacements are not allowed.
- 15. Shall be shock resistant in all planes to 5G peak, 11ms during operation, and 100G peak, 11ms during storage.
- 16. Shall be vibration resistant in all planes to 1.5G @ 20-300 Hz.
- 17. Shall support a bus length of 4000 ft max, 60 devices per 1000 ft section, and 1 RS-485 repeater per 1000ft sections.

23 09 23.13.B. RTU Open protocol, direct digital controller:

- 1. Shall be ASHRAE 62-2001 compliant.
- 2. Shall accept 18-30VAC, 50-60Hz, and consumer 15VA or less power.
- 3. Shall have an operating temperature range from -40°F (-40°C) to 130°F (54°C), 10% - 90% RH (non-condensing).
- 4. Shall include built-in protocol for BACNET (MS/TP and PTP modes), Modbus (RTU and ASCII), Johnson N2 and LonWorks. LonWorks Echelon processor required for all Lon applications shall be contained in separate communication board.
- 5. Shall allow access of up to 62 network variables (SNVT). Shall be compatible with all open controllers
- 6. Baud rate Controller shall be selectable using a dipswitch.
- 7. Shall have an LED display independently showing the status of serial communication, running, errors, power, all digital outputs, and all analog inputs.
- 8. Shall accept the following inputs: space temperature, setpoint adjustment, outdoor air temperature, indoor air quality, outdoor air quality, compressor lock-out, fire shutdown, enthalpy switch, and fan status/filter status/ humidity/ remote occupancy.
- 9. Shall provide the following outputs: economizer, fan, cooling stage 1, cooling stage 2, heat stage 1, heat stage 2, heat stage 3/ exhaust/ reversing valve.
- 10. Shall have built-in surge protection circuitry through solid state polyswitches. Polyswitches shall be used on incoming power and network connections. Polyswitches will return to normal when the “trip” condition clears.
- 11. Shall have a battery back-up capable of a minimum of 10,000 hours of data and time clock retention during power outages.
- 12. Shall have built-in support for Carrier technician tool.
- 13. Shall include an EIA-485 protocol communication port, an access port for connection of either a computer or a Carrier technician tool, an EIA-485 port for network communication to intelligent space sensors and displays, and a port to connect an optional LonWorks communications card.
- 14. Software upgrades will be accomplished by either local or remote download. No software upgrades through chip replacements are allowed.

23 09 33 Electric and Electronic Control System for HVAC

23 09 33.13 Decentralized, Rooftop Units:

23 09 33.13.A. General:

- 1. Shall be complete with self-contained low-voltage control circuit protected by a resettable circuit breaker on the 24-v transformer side. Transformer shall have 75VA capability.
- 2. Shall utilize color-coded wiring.
- 3. Shall include a central control terminal board to conveniently and safely provide connection points for vital control functions such as: smoke detectors, phase monitor, economizer, thermostat, DDC control options, and low and high pressure switches.
- 4. Unit shall include a minimum of one 8-pin screw terminal connection board for connection of control wiring.

23 09 33.23.B. Safeties:

- 1. Compressor over-temperature, over current.
- 2. Low-pressure switch.
 - a. Units shall have different sized connectors for the circuit 1 and circuit 2 low and high pressure switches. They shall physically prevent the cross-wiring of the safety switches between circuits 1 and 2.
 - b. Low pressure switch shall use different color wire than the high pressure switch. The purpose is to assist the installer and service technician to correctly wire and or troubleshoot the rooftop unit.
- 3. High-pressure switch.
 - a. Units compressors shall have different sized connectors for the circuit 1 and circuit 2 low and high pressure switches. They shall physically prevent the cross-wiring of the safety switches between circuits 1 and 2.

- b. High pressure switch shall use different color wire than the low pressure switch. The purpose is to assist the installer and service technician to correctly wire and or troubleshoot the rooftop unit.
- 4. Automatic reset, motor thermal overload protector.

23 09 93 Sequence of Operations for HVAC Controls

- 23 09 93.13 Decentralized, Rooftop Units:
- 23 09 93.13 INSERT SEQUENCE OF OPERATION

23 40 13 Panel Air Filters

- 23 40 13.13 Decentralized, Rooftop Units:
- 23 40 13.13.A. Standard filter section
 1. Shall consist of factory-installed, low velocity, throwaway 2-in. thick fiberglass filters of commercially available sizes.
 2. Unit shall use only one filter size. Multiple sizes are not acceptable.
 3. Filters shall be accessible through a dedicated, weather tight panel.
 4. 4-in filter capabilities shall be capable with pre engineered and approved Carrier filter track field installed accessory. This kit requires field furnished filters.

23 81 19 Self-Contained Air Conditioners

- 23 81 19.13 Medium-Capacity Self-Contained Air Conditioners (50HC*D17-28)
- 23 81 19.13.A. General
 1. Outdoor, rooftop mounted, electrically controlled, heating and cooling unit utilizing a(n) hermetic scroll compressor(s) for cooling duty and gas combustion for heating duty.
 2. Factory assembled, single-piece heating and cooling rooftop unit. Contained within the unit enclosure shall be all factory wiring, piping, controls, and special features required prior to field start-up.
 3. Unit shall use environmentally safe, Puron refrigerant.
 4. Unit shall be installed in accordance with the manufacturer's instructions.
 5. Unit must be selected and installed in compliance with local, state, and federal codes.
- 23 81 19.13.B. Quality Assurance
 1. Unit meets ASHRAE 90.1 minimum efficiency requirements.
 2. 3 phase units are Energy Star qualified where sizes are required.
 3. Unit shall be rated in accordance with AHRI Standard 340/360.
 4. Unit shall be designed to conform to ASHRAE 15.
 5. Unit shall be ETL-tested and certified in accordance with ANSI Z21.47 Standards and ETL-listed and certified under Canadian standards as a total package for safety requirements.
 6. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.
 7. Unit casing shall be capable of withstanding 500-hour salt spray exposure per ASTM B117 (scribed specimen).
 8. Unit casing shall be capable of withstanding Federal Test Method Standard No. 141 (Method 6061) 5000-hour salt spray.
 9. Unit shall be designed and manufactured in accordance with ISO 9001.
 10. Roof curb shall be designed to conform to NRCA Standards.
 11. Unit shall be subjected to a completely automated run test on the assembly line. The data for each unit will be stored at the factory, and must be available upon request.
 12. Unit shall be designed in accordance with ETL Standard 1995, including tested to withstand rain.
 13. Unit shall be constructed to prevent intrusion of snow and tested to prevent snow intrusion into the control box up to 40 mph.
 14. Unit shake tested to assurance level 1, ASTM D4169 to ensure shipping reliability.
 15. High Efficient Motors listed shall meet section 313 of the Energy Independence and Security Act of 2007 (EISA 2007)
- 23 81 19.13.C. Delivery, Storage, and Handling
 1. Unit shall be stored and handled per manufacturer's recommendations.
 2. Lifted by crane requires either shipping top panel or spreader bars.
 3. Unit shall only be stored or positioned in the upright position.
- 23 81 19.13.D. Project Conditions
 1. As specified in the contract.

23 81 19.13.E. Project Conditions

1. As specified in the contract.

23 81 19.13.F. Operating Characteristics

1. Unit shall be capable of starting and running at 125°F (52°C) ambient outdoor temperature, meeting maximum load criteria of AHRI Standard 340/360 at ± 10% voltage.
2. Compressor with standard controls shall be capable of operation from 35°F (2°C), ambient outdoor temperatures. Accessory kits are necessary if mechanically cooling at ambient temperatures below 35°F (2°C).
3. Unit shall discharge supply air vertically or horizontally as shown on contract drawings.
4. Unit shall be factory configured and ordered for vertical supply & return configurations.
5. Unit shall be factory furnished for either vertical or horizontal configuration without the use of special conversion kits. No field kits conversion is possible.
6. Unit shall be capable of mixed operation: vertical supply with horizontal return or horizontal supply with vertical return.

23 81 19.13.G. Electrical Requirements

1. Main power supply voltage, phase, and frequency must match those required by the manufacturer.

23 81 19.13.H. Unit Cabinet

1. Unit cabinet shall be constructed of galvanized steel, and shall be bonderized and coated with a pre-painted baked enamel finish on all externally exposed surfaces.
2. Unit cabinet exterior paint shall be: film thickness, (dry) 0.003 inches minimum, gloss (per ASTM D523, 60°F): 60, Hardness: H-2H Pencil hardness.
3. Evaporator fan compartment interior cabinet insulation shall conform to AHRI Standards 340/360 minimum exterior sweat criteria. Interior surfaces shall be insulated with a minimum 1/2-in. thick, 1 lb density, flexible fiberglass insulation, neoprene coated on the air side. Aluminum foil-faced fiberglass insulation shall be used in the heat compartment.
4. Base of unit shall have a minimum of four locations for factory thru-the-base electrical connections. Connections shall be internal to the cabinet to protect from environmental issues.
5. Base Rail
 - a. Unit shall have base rails on a minimum of 2 sides.
 - b. Holes shall be provided in the base rails for rigging shackles to facilitate maneuvering and overhead rigging.
 - c. Holes shall be provided in the base rail for moving the rooftop by fork truck.
 - d. Base rail shall be a minimum of 16 gauge thickness.
6. Condensate pan and connections:
 - a. Shall be a sloped condensate drain pan made of a non-corrosive material.
 - b. Shall comply with ASHRAE Standard 62.
 - c. Shall use a 3/4-in -14 NPT drain connection at the end of the drain pan. Connection shall be made per manufacturer's recommendations.
7. Top panel:
 - a. Shall be a multi-piece top panel linked with water tight flanges and interlocking systems.
8. Electrical Connections
 - a. All unit power wiring shall enter unit cabinet at a single, factory-prepared, knockout location.
 - b. Thru-the-base capability
 - (1.) Standard unit shall have a thru-the-base electrical location(s) using a raised, embossed portion of the unit basepan.
 - (2.) Optional, factory-approved, water-tight connection method must be used for thru-the-base electrical connections.
 - (3.) No basepan penetration, other than those authorized by the manufacturer, is permitted.
9. Component access panels (standard)
 - a. Cabinet panels shall be easily removable for servicing.
 - b. Unit shall have one factory installed, tool-less, removable, filter access panel.
 - c. Panels covering control box and filters shall have molded composite handles while the blower access door shall have an integrated flange for easy removal.
 - d. Handles shall be UV modified, composite. permanently attached, and recessed into the panel.
 - e. Screws on the vertical portion of all removable access panel shall engage into heat resistant, molded composite collars.

f. Collars shall be removable and easily replaceable using manufacturer recommended parts.

23 81 19.13.I. N/A

23 81 19.13.J. Coils

1. Standard Aluminum Fin/Copper Tube Coils:

- a. Standard evaporator and condenser coils shall have aluminum lanced plate fins mechanically bonded to seamless internally grooved copper tubes with all joints brazed.
- b. Evaporator coils shall be leak tested to 150 psig, pressure tested to 450 psig, and qualified to UL 1995 burst test at 1775 psig.
- c. Condenser coils shall be leak tested to 150 psig, pressure tested to 650 psig, and qualified to UL 1995 burst test at 1980 psig.

2. Optional Pre-coated aluminum-fin condenser coils:

- a. Shall have a durable epoxy-phenolic coating to provide protection in mildly corrosive coastal environments.
- b. Coating shall be applied to the aluminum fin stock prior to the fin stamping process to create an inert barrier between the aluminum fin and copper tube.
- c. Epoxy-phenolic barrier shall minimize galvanic action between dissimilar metals.

3. Optional Copper-fin evaporator and condenser coils:

- a. Shall be constructed of copper fins mechanically bonded to copper tubes and copper tube sheets.
- b. Galvanized steel tube sheets shall not be acceptable.
- c. A polymer strip shall prevent coil assembly from contacting the sheet metal coil pan to minimize potential for galvanic corrosion between coil and pan.

4. Optional E-coated aluminum-fin evaporator and condenser coils:

- a. Shall have a flexible epoxy polymer coating uniformly applied to all coil surface areas without material bridging between fins.
- b. Coating process shall ensure complete coil encapsulation of tubes, fins and headers.
- c. Color shall be high gloss black with gloss per ASTM D523-89.
- d. Uniform dry film thickness from 0.8 to 1.2 mil on all surface areas including fin edges.
- e. Superior hardness characteristics of 2H per ASTM D3363-92A and cross-hatch adhesion of 4B-5B per ASTM D3359-93.
- f. Impact resistance shall be up to 160 in.-lb (ASTM D2794-93).
- g. Humidity and water immersion resistance shall be up to minimum 1000 and 250 hours respectively (ASTM D2247-92 and ASTM D870-92).
- h. Corrosion durability shall be confirmed through testing to be no less than 1000 hours salt spray per ASTM B117-90.

5. Optional E-coated aluminum-fin, aluminum tube condenser coils:

- a. Shall have a flexible epoxy polymer coating uniformly applied to all coil external surface areas without material bridging between fins or louvers.
- b. Coating process shall ensure complete coil encapsulation, including all exposed fin edges.
- c. E-coat thickness of 0.8 to 1.2 mil with top coat having a uniform dry film thickness from 1.0 to 2.0 mil on all external coil surface areas, including fin edges, shall be provided.
- d. Shall have superior hardness characteristics of 2H per ASTM D3363-00 and cross-hatch adhesion of 4B-5B per ASTM D3359-02.
- e. Shall have superior impact resistance with no cracking, chipping or peeling per NSF/ANSI 51-2002 Method 10.2.

23 81 19.13.K. Refrigerant Components

1. Refrigerant circuit shall include the following control, safety, and maintenance features:

- a. Thermostatic Expansion Valve (TXV) shall help provide optimum performance across the entire operating range. Shall contain removable power element to allow change out of power element and bulb without removing the valve body.
- b. Refrigerant filter drier.
- c. Service gauge connections on suction and discharge lines.
- d. Pressure gauge access through a specially designed screen on the side of the unit.

2. Compressors

- a. Unit shall use one fully hermetic, scroll compressor for each independent refrigeration circuit.
- b. Models shall be available with 2 compressor/2 stage cooling.
- c. Compressor motors shall be cooled by refrigerant gas passing through motor windings.

- d. Compressors shall be internally protected from high discharge temperature conditions.
- e. Compressors shall be protected from an over-temperature and over-amperage conditions by an internal, motor overload device.
- f. Compressor shall be factory mounted on rubber grommets.
- g. Compressor motors shall have internal line break thermal, current overload and high pressure differential protection.
- h. Crankcase heaters shall not be required for normal operating range, unless provided by the factory.

23 81 19.13.L. Filter Section

- 1. Filters access is specified in the unit cabinet section of this specification.
- 2. Filters shall be held in place by a preformed slide out filter tray, facilitating easy removal and installation.
- 3. Shall consist of factory-installed, low velocity, throw-away 2-in. thick fiberglass filters.
- 4. Filters shall be standard, commercially available sizes.
- 5. Only one size filter per unit is allowed.
- 6. 4-in filter capability is possible with a field installed pre engineered slide out filter track accessory. 4-in filters are field furnished.

23 81 19.13.M. Evaporator Fan and Motor

- 1. Evaporator fan motor:
 - a. Shall have inherent automatic-reset thermal overload protection or circuit breaker.
 - b. Shall have a maximum continuous bhp rating for continuous duty operation; no safety factors above that rating shall be required.
- 2. Belt-driven Evaporator Fan:
 - a. Belt drive shall include an adjustable-pitch motor pulley and belt break protection system..
 - b. Shall use rigid pillow block bearing system with lubricate fittings at are accessible or lubrication line.
 - c. Blower fan shall be double-inlet type with forward-curved blades.
 - d. Shall be constructed from steel with a corrosion resistant finish and dynamically balanced.
 - e. Standard on all 17-28 size models with Humidi-MiZer.

23 81 19.13.N. Condenser Fans and Motors

- 1. Condenser fan motors:
 - a. Shall be a totally enclosed motor.
 - b. Shall use permanently lubricated bearings.
 - c. Shall have inherent thermal overload protection with an automatic reset feature.
 - d. Shall use a shaft-down design.
- 2. Condenser Fans:
 - a. Shall be a direct-driven propeller type fan.
 - b. Shall have aluminum blades riveted to corrosion-resistant steel spiders and shall be dynamically balanced.

23 81 19.13.O. Special Features, Options and Accessories

- 1. Integrated Economizers:
 - a. Integrated, gear-driven opposing blade design type capable of simultaneous economizer and compressor operation.
 - b. Independent modules for vertical or horizontal return configurations shall be available. Vertical and horizontal return modules shall be available as a factory installed option.
 - c. Damper blades shall be galvanized steel with composite gears. Plastic or composite blades on intake or return shall not be acceptable.
 - d. Shall include all hardware and controls to provide free cooling with outdoor air when temperature and/or humidity are below setpoints.
 - e. Shall be equipped with gear driven dampers for both the outdoor ventilation air and the return air for positive air stream control.
 - f. Shall be equipped with low-leakage dampers, not to exceed 2% leakage at 1 in. wg pressure differential.
 - g. Shall be capable of introducing up to 100% outdoor air.
 - h. Shall be equipped with a barometric relief damper capable of relieving up to 100% return air.
 - i. Shall be designed to close damper(s) during loss-of-power situations with spring return built into motor.
 - j. Dry bulb outdoor-air temperature sensor shall be provided as standard. Outdoor air sensor setpoint shall be adjustable and shall range from 40 to 100° F / 4 to 38° C. Additional sensor options shall be available as accessories.

- k. The economizer controller shall also provide control of an accessory power exhaust unit. function. Factory set at 100%, with a range of 0% to 100%.
 - l. The economizer shall maintain minimum airflow into the building during occupied period and provide design ventilation rate for full occupancy. A remote potentiometer may be used to override the damper setpoint.
 - m. Dampers shall be completely closed when the unit is in the unoccupied mode.
 - n. Economizer controller shall accept a 2-10Vdc CO₂ sensor input for IAQ/DCV control. In this mode, dampers shall modulate the outdoor-air damper to provide ventilation based on the sensor input.
 - o. Compressor lockout sensor shall open at 35°F (2°C) and close closes at 50°F (10°C).
 - p. Actuator shall be direct coupled to economizer gear. No linkage arms or control rods shall be acceptable.
 - q. Economizer controller shall provide indications when in free cooling mode, in the DCV mode, or the exhaust fan contact is closed.
2. Two-Position Motorized Damper
- a. Damper shall be a Two-Position Damper. Damper travel shall be from the full closed position to the field adjustable %-open setpoint.
 - b. Damper shall include adjustable damper travel from 25% to 100% (full open).
 - c. Damper shall include single or dual blade, gear driven dampers and actuator motor.
 - d. Actuator shall be direct coupled to damper gear. No linkage arms or control rods shall be acceptable.
 - e. Damper will admit up to 100% outdoor air for applicable rooftop units.
 - f. Damper shall close upon indoor (evaporator) fan shutoff and/or loss of power.
 - g. The damper actuator shall plug into the rooftop unit's wiring harness plug. No hard wiring shall be required.
 - h. Outside air hood shall include aluminum water entrainment filter
3. Manual damper
- a. Manual damper package shall consist of damper, air inlet screen, and rain hood which can be preset to admit up to 25% outdoor air for year round ventilation.
4. Humidi-MiZer Adaptive Dehumidification System:
- a. The Humidi-MiZer Adaptive Dehumidification System shall be factory-installed in two stage 50HC17-28 models with RTPF (round tube plate fin) condenser coils, and shall provide greater dehumidification of the occupied space by two modes of dehumidification operations beside its normal design cooling mode:
 - (1.) Subcooling mode further subcools the hot liquid refrigerant leaving the condenser coil when both temperature and humidity in the space are not satisfied.
 - (2.) Hot gas reheat mode shall mix a portion of the hot gas from the discharge of the compressor with the hot liquid refrigerant leaving the condenser coil to create a two-phase heat transfer in the system, resulting in a neutral leaving- air temperature when only humidity in the space is not satisfied.
 - (3.) Includes Head Pressure Controller.
5. Head Pressure Control Package
- a. Controller shall control coil head pressure by condenser-fan speed modulation or condenser-fan cycling and wind baffles.
 - b. Shall consist of solid-state control and condenser-coil temperature sensor to maintain condensing temperature between 90°F (32°C) and 110°F (43°C) at outdoor ambient temperatures down to -20°F (-29°C).
6. Condenser Coil Hail Guard Assembly
- a. Shall protect against damage from hail.
 - b. Shall be louvered style design.
7. Unit-Mounted, Non-Fused Disconnect Switch:
- a. Switch shall be factory-installed, internally mounted.
 - b. National Electric Code (NEC) and ETL approved non-fused switch shall provide unit power shutoff.
 - c. Shall be accessible from outside the unit
 - d. Shall provide local shutdown and lockout capability.
8. Convenience Outlet:
- a. Powered convenience outlet.
 - (1.) Outlet shall be powered from main line power to the rooftop unit.
 - (2.) Outlet shall be powered from line side of disconnect by installing contractor, as required by code. If outlet is powered from load side of disconnect, unit electrical ratings shall be ETL certified and rated for additional outlet amperage.
 - (3.) Outlet shall be factory-installed and internally mounted with easily accessible 115-v female receptacle.
 - (4.) Outlet shall include 15 amp GFI receptacles with independent fuse protection.

- (5.) Voltage required to operate convenience outlet shall be provided by a factory-installed step-down transformer.
- (6.) Outlet shall be accessible from outside the unit.
- (7.) Outlet shall include a field-installed “Wet in Use” cover.
- b. Non-Powered convenience outlet.
 - (1.) Outlet shall be powered from a separate 115/120v power source.
 - (2.) A transformer shall not be included.
 - (3.) Outlet shall be factory-installed and internally mounted with easily accessible 115-v female receptacle.
 - (4.) Outlet shall include 15 amp GFI receptacles with independent fuse protection.
 - (5.) Outlet shall be accessible from outside the unit.
 - (6.) Outlet shall include a field-installed “Wet in Use” cover.
- 9. Thru-the-Base Connectors:
 - a. Kits shall provide connectors to permit electrical connections to be brought to the unit through the unit basepan.
 - b. Minimum of four connection locations per unit.
- 10. Fan/Filter Status Switch:
 - a. Switch shall provide status of indoor evaporator fan (ON/OFF) or filter (CLEAN/DIRTY).
 - b. Status shall be displayed either over communication bus (when used with direct digital controls) or with an indicator light at the thermostat.
- 11. Centrifugal Power Exhaust:
 - a. Power exhaust shall be used in conjunction with an integrated economizer.
 - b. Independent modules for vertical or horizontal return configurations shall be available.
 - c. Horizontal power exhaust is shall be mounted in return ductwork.
 - d. Power exhaust shall be controlled by economizer controller operation. Exhaust fans shall be energized when dampers open past the 0-100% adjustable setpoint on the economizer control.
- 12. Roof Curbs (Vertical):
 - a. Full perimeter roof curb with exhaust capability providing separate air streams for energy recovery from the exhaust air without supply air contamination.
 - b. Formed galvanized steel with wood nailer strip and shall be capable of supporting entire unit weight.
 - c. Permits installation and securing of ductwork to curb prior to mounting unit on the curb.
- 13. Adapter Curb (Vertical):
 - a. Full perimeter, fully assembled and welded roof curb with exhaust capability providing separate air streams for energy recovery from the exhaust air without supply air contamination.
 - b. Formed galvanized steel with wood nailer strip and shall be capable of supporting entire unit weight.
 - c. Permits installation of new 50HC17-28 models to past Carrier design curb models: DP,DR,HJ,TM, and TJ. Check with Carrier sales expert of further details and information.
- 14. High-Static Indoor Fan Motor(s) and Drive(s):
 - a. High-static motor(s) and drive(s) shall be factory-installed to provide additional performance range.
- 15. Thru-the-Bottom Utility Connectors:
 - a. Kit shall provide connectors to permit gas and electrical connections to be brought to the unit through the basepan.
- 16. Outdoor Air Enthalpy Sensor:
 - a. The outdoor air enthalpy sensor shall be used to provide single enthalpy control. When used in conjunction with a return air enthalpy sensor, the unit will provide differential enthalpy control. The sensor allows the unit to determine if outside air is suitable for free cooling.
- 17. Return Air Enthalpy Sensor:
 - a. The return air enthalpy sensor shall be used in conjunction with an outdoor air enthalpy sensor to provide differential enthalpy control.
- 18. Indoor Air Quality (CO₂) Sensor:
 - a. Shall be able to provide demand ventilation indoor air quality (IAQ) control.
 - b. The IAQ sensor shall be available in duct mount, wall mount, or wall mount with LED display. The setpoint shall have adjustment capability.
- 19. Smoke detectors:
 - a. Shall be a Four-Wire Controller and Detector.
 - b. Shall be environmental compensated with differential sensing for reliable, stable, and drift-free sensitivity.

- c. Shall use magnet-activated test/reset sensor switches.
 - d. Shall have tool-less connection terminal access.
 - e. Shall have a recessed momentary switch for testing and resetting the detector.
 - f. Controller shall include:
 - (1.) One set of normally open alarm initiation contacts for connection to an initiating device circuit on a fire alarm control panel.
 - (2.) Two Form-C auxiliary alarm relays for interface with rooftop unit or other equipment.
 - (3.) One Form-C supervision (trouble) relay to control the operation of the Trouble LED on a remote test/reset station.
 - (4.) Capable of direct connection to two individual detector modules.
 - (5.) Can be wired to up to 14 other duct smoke detectors for multiple fan shutdown applications.
20. Winter start kit
- a. Shall contain a bypass device around the low pressure switch.
 - b. Shall be required when mechanical cooling is required down to 25°F (-4°C).
 - c. Shall not be required to operate on an economizer when below an outdoor ambient of 40°F (4°C).
21. Time Guard
- a. Shall prevent compressor short cycling by providing a 5-minute delay (± 2 minutes) before restarting a compressor after shutdown for any reason.
 - b. One device shall be required per compressor.
22. Electric Heat:
- a. Heating Section
 - (1.) Heater element open coil resistance wire, nickel-chrome alloy, 0.29 inches inside diameter, strung through ceramic insulators mounted on metal frame. Coil ends are staked and welded to terminal screw slots.
 - (2.) Heater assemblies are provided with integral fusing for protection of internal heater circuits not exceeding 48 amps each. Auto reset thermo limit controls, magnetic heater contactors (24 v coil) and terminal block all mounted in electric heater control box (minimum 18 ga galvanized steel) attached to end of heater assembly.
23. Barometric Hood (Horizontal Economizer Applications)
- a. Shall be required when a horizontal economizer and barometric relief are required. Barometric relief damper must be installed in the return air (horizontal) duct work. This hood provides weather protection.
24. Hinged Access Panels
- a. Shall provide easy access through integrated quarter turn latches.
 - b. Shall be on major panels of – filter, control box, fan motor and compressor